ASSEMBLY MANUAL

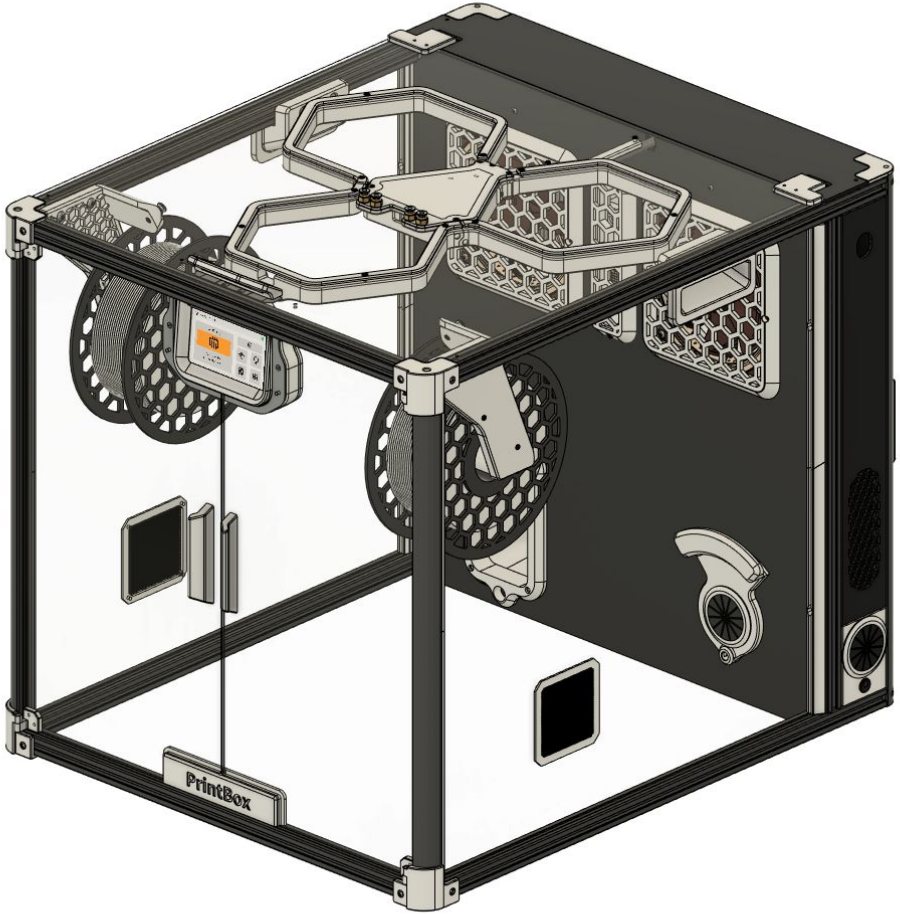


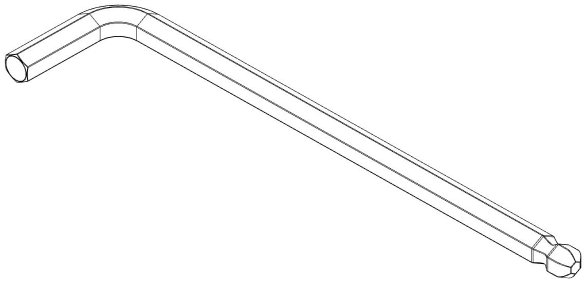
TABLE OF CONTENTS

TABLE OF CONTENTS

TOOLS

ALLEN KEYS

The most important tool for the assembly of the enclosure. The allen keys will be used in almost every step , and the ones provided in the kit are color coded according to their size. In each step the color of the allen key needed will be mentioned.



NOTE:

You will see these hexagons on each slide to let you know which allen key is needed for the step

2mm

2.5mm

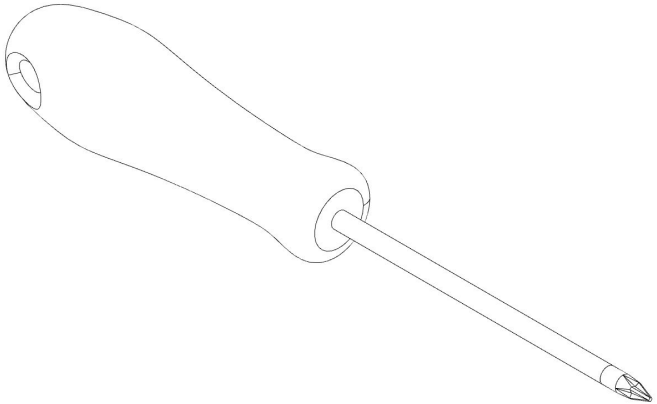
3mm

4mm

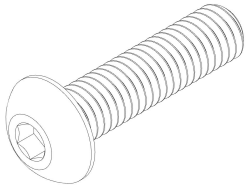
TOOLS

SCREWDRIVERS

Used in many occasions on the assembly, but very helpful for inserting the self tapping screws into plastic and tightening some electrical connectors

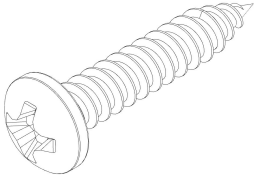


FASTENERS



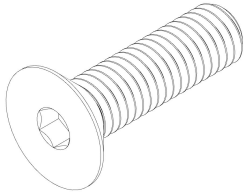
BUTTON HEAD CAP SCREW (BHCS)

Metric fastener with domed shape head. Uses an hex drive (allen key), and common throughout the build. Both M3 and M4 variants will be used throughout this guide.



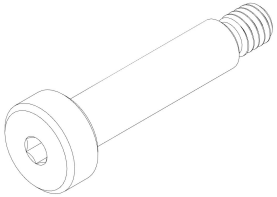
SELF TAPPING SCREW

Metric fastener with domed shape head that screws directly into plastic. Uses a philips drive (screwdriver)



FLAT HEAD COUNTERSUNK SCREW (FHCS)

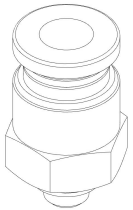
Metric fastener with cone shape head at 90°. Uses an hex drive (allen key), and common throughout the build. Both M3 and M4 variants will be used throughout this guide.



SHOULDER SCREW

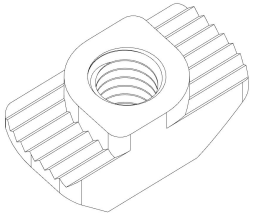
Metric fastener with cylindrical shaped head and precision ground section. Uses an hex drive (allen key). Common in motion components.

FASTENERS



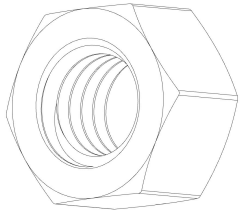
PNEUMATIC FITTING PC4 M6*1

Fitting for the ptfe tube that brings filament to the hotend / extruder.



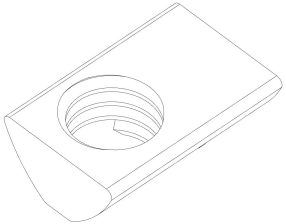
HAMMER HEAD NUT

Metric nut that can be installed in the slot of an aluminium profile. Will be used mainly for mounting accessories.



HEX NUT

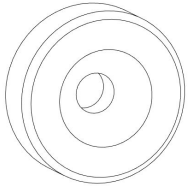
Hex nuts couple with bolts to create a tight, secure joint. Both M3 and M4 variants will be used throughout this guide.



T SLOT NUT (T-NUT)

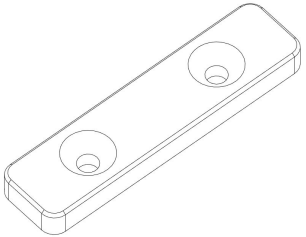
Nut that can be inserted into the slot of an aluminium profile. Used in both M3 and M5 variants throughout this guide

FASTENERS



CIRCULAR 12mm MAGNET

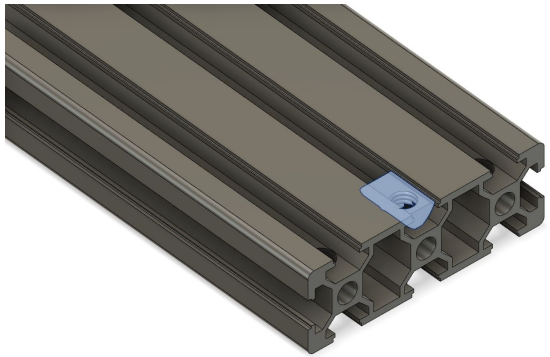
This magnet is used to secure most of the magnetic connections of the acrylic panels.

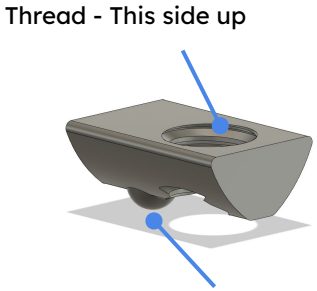


RECTANGULAR 40mm MAGNET

This magnet is used to secure the top panel of the enclosure.

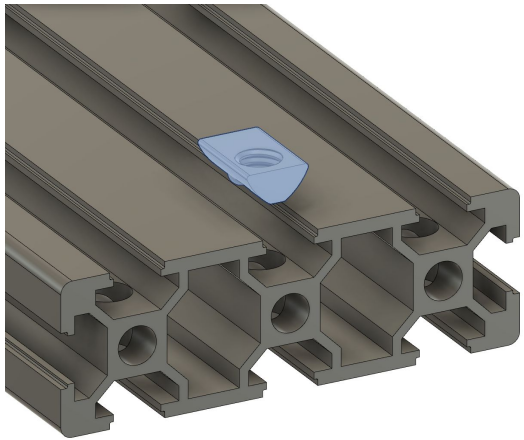
T-NUTS

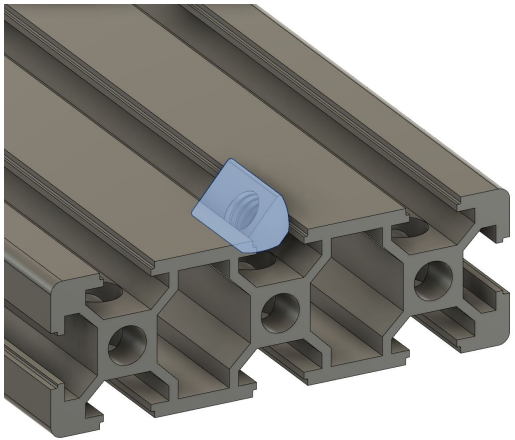


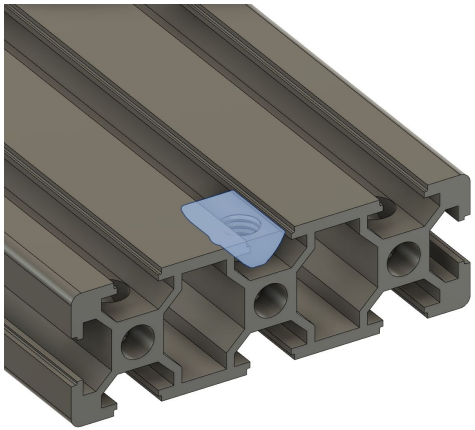


Slide in the T-Nut into the groove of the extrusion. You will feel some resistance since the ball on the bottom is spring loaded to keep the T-Nut in place.

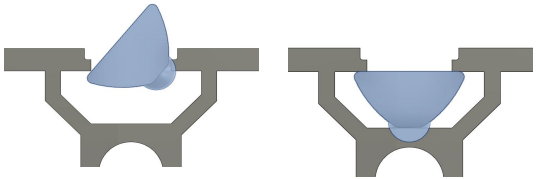
T-NUTS



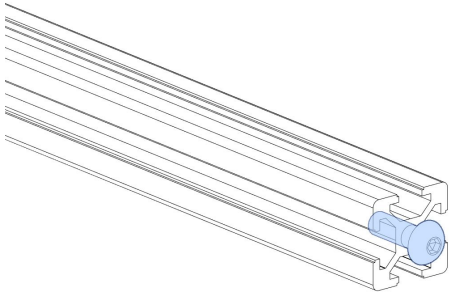


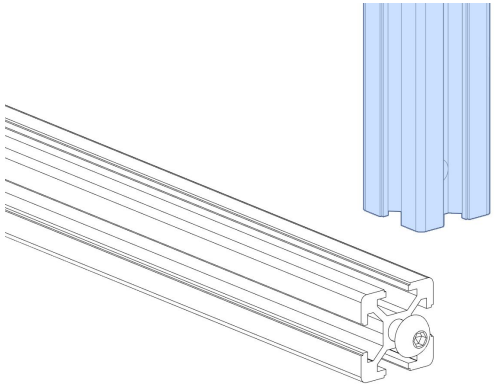


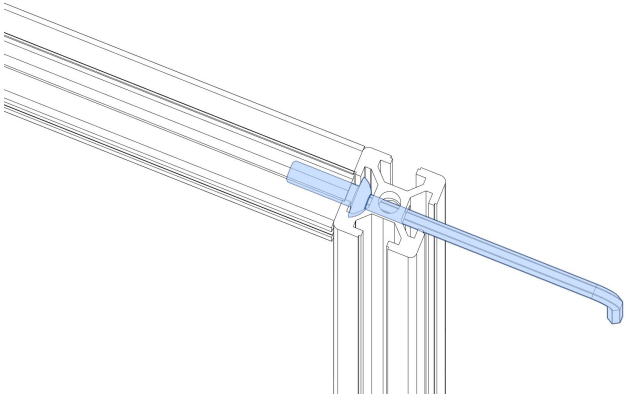
Another way to insert t nuts is by turning them into the extrusions and pushing them down. To make sure that they are properly inserted try to slide them around, there should be some resistance



BLIND JOINTS







Blind joints are an assembly method where the BHCS head (screw head) slides into one extrusion channel and is tightened through a small access hole. Watch the linked guide or scan the QR code if you're new to this process.

TIPS & TRICKS

It’s highly recommended to assemble the enclosure on a level surface like a stone countertop, ceramic tile, etc… This ensures that the frame is square and sturdy. The minimum size of this surface is 60x60cm (24x24inches)

Anyway remember that all of the parts should fit together nicely. If you are having difficulty DON’T use brute force. Just go back in the manual and check the recommended pages for that step. If you are still facing issues after contact us on our site or on discord. We try to reply within 24h.

The assembly will teach you a lot on how the enclosure works giving you the knowledge necessary to fix it, improve it and develop new ideas.

ONE LAST THING!

If there are text boxes on the slide, READ THEM.
These usually give very useful information that is essential for a smooth assembly!

With that out of the way
Enjoy the assembly!

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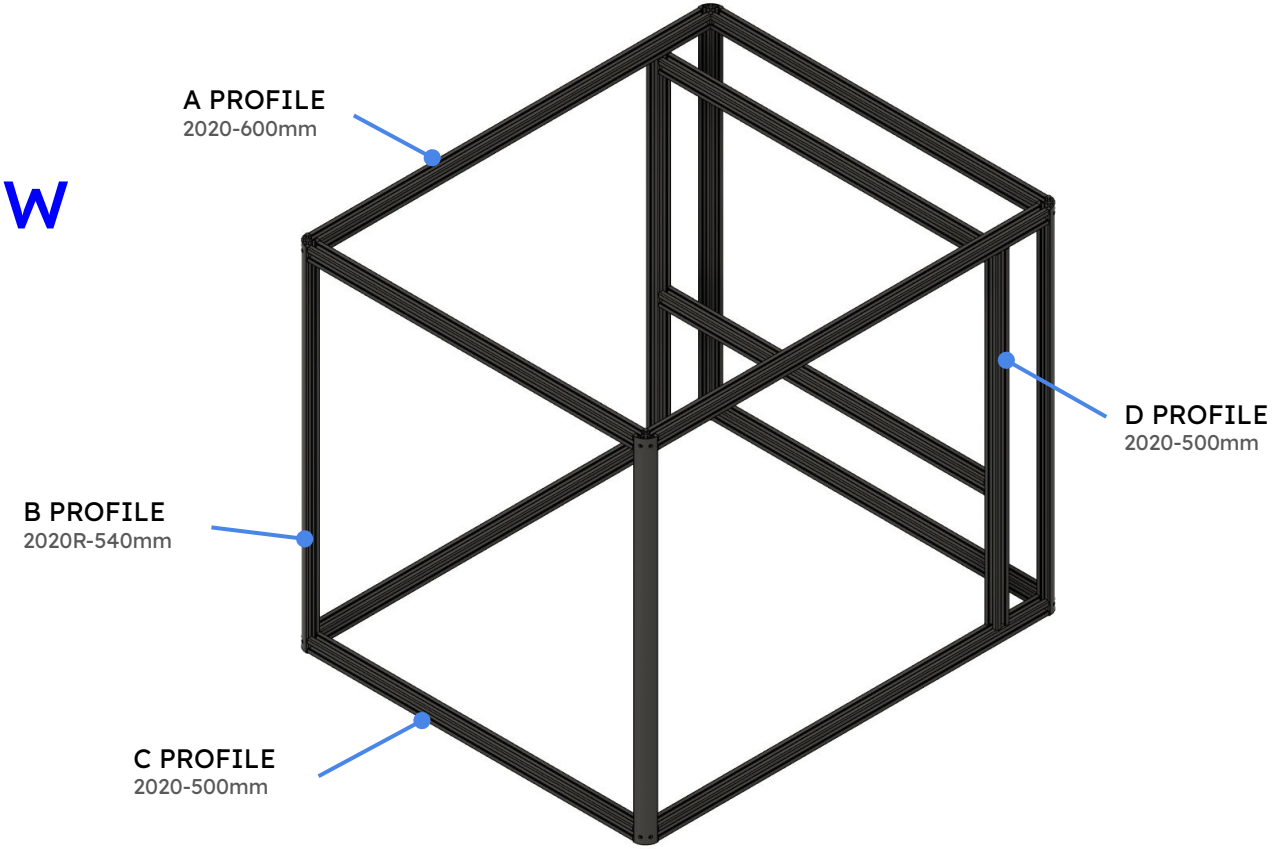
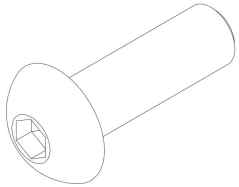
FRAME OVERVIEW

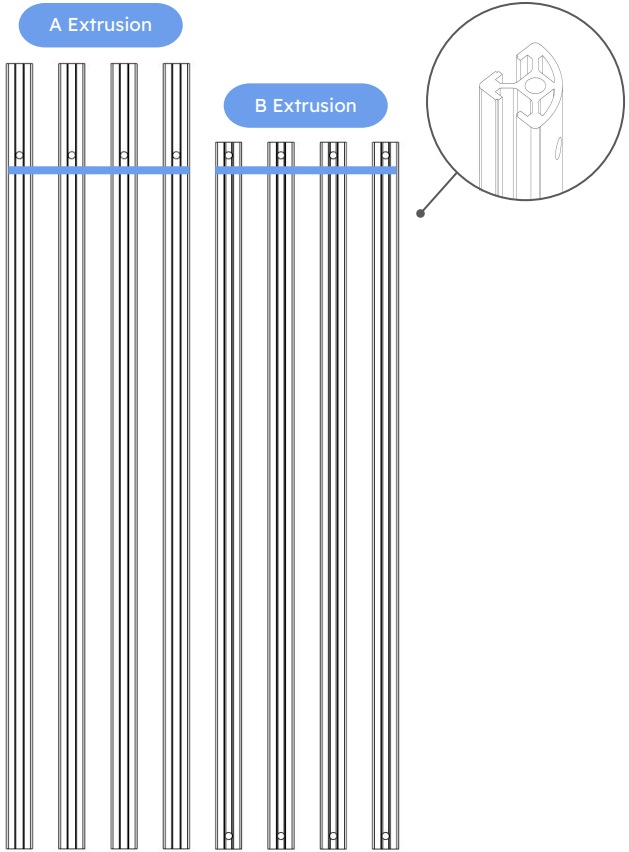


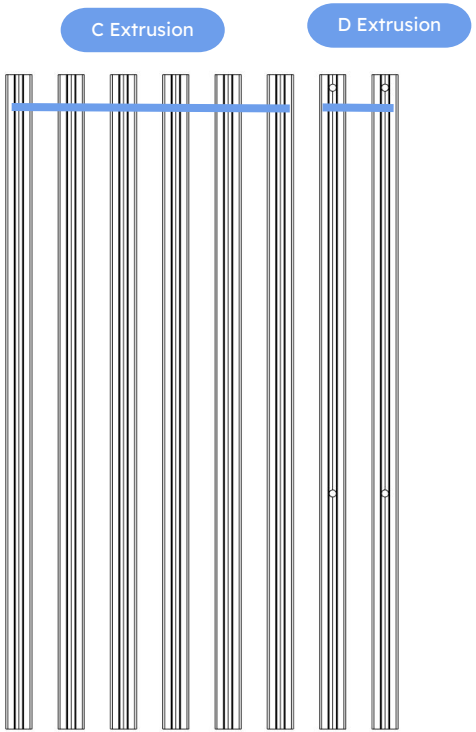
COMPONENTS

This is the list of materials needed in the assembly for this section. Note the position of the holes on each extrusion, it's important to align them correctly during the installation



24 - M5x16 BHCS

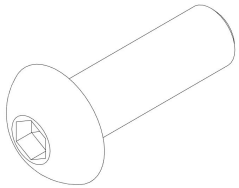




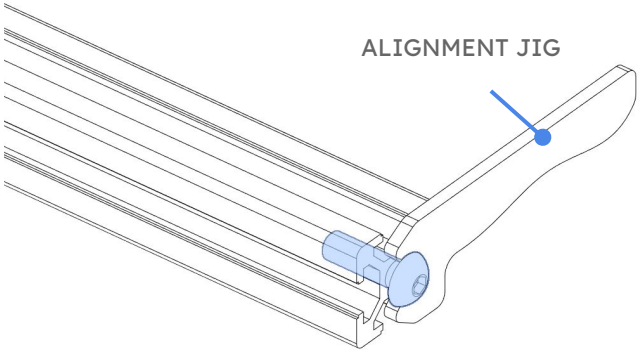
PREP WORK

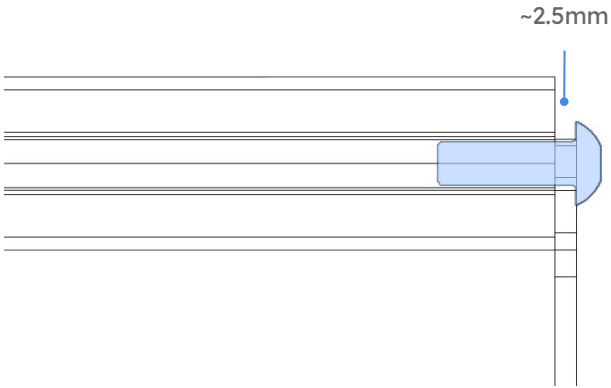
As a first step we have to prep the extrusion for the blind joints by inserting fasteners on each end. You can use the 3d printed jig to leave the correct amount of space between the screw and the extrusion. It should be around 2.5mm (a bit less than the width of your allen key)

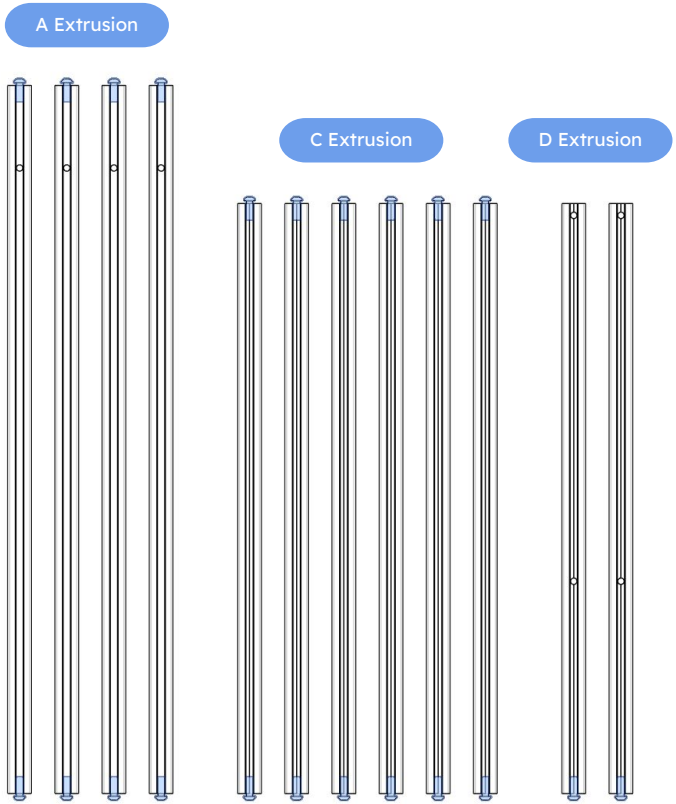
Insert the screws in both ends of extrusions: A and C.
In extrusions D insert the screws just on the side with the hole that is farther away.



22 - M5x16 BHCS







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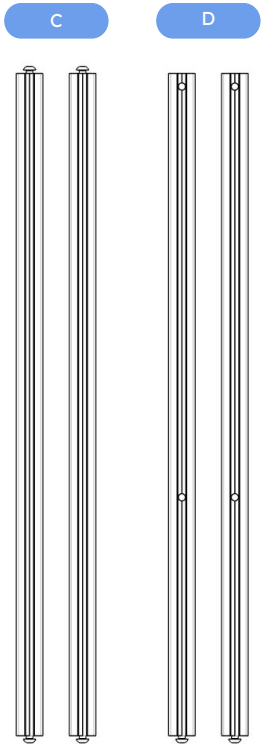
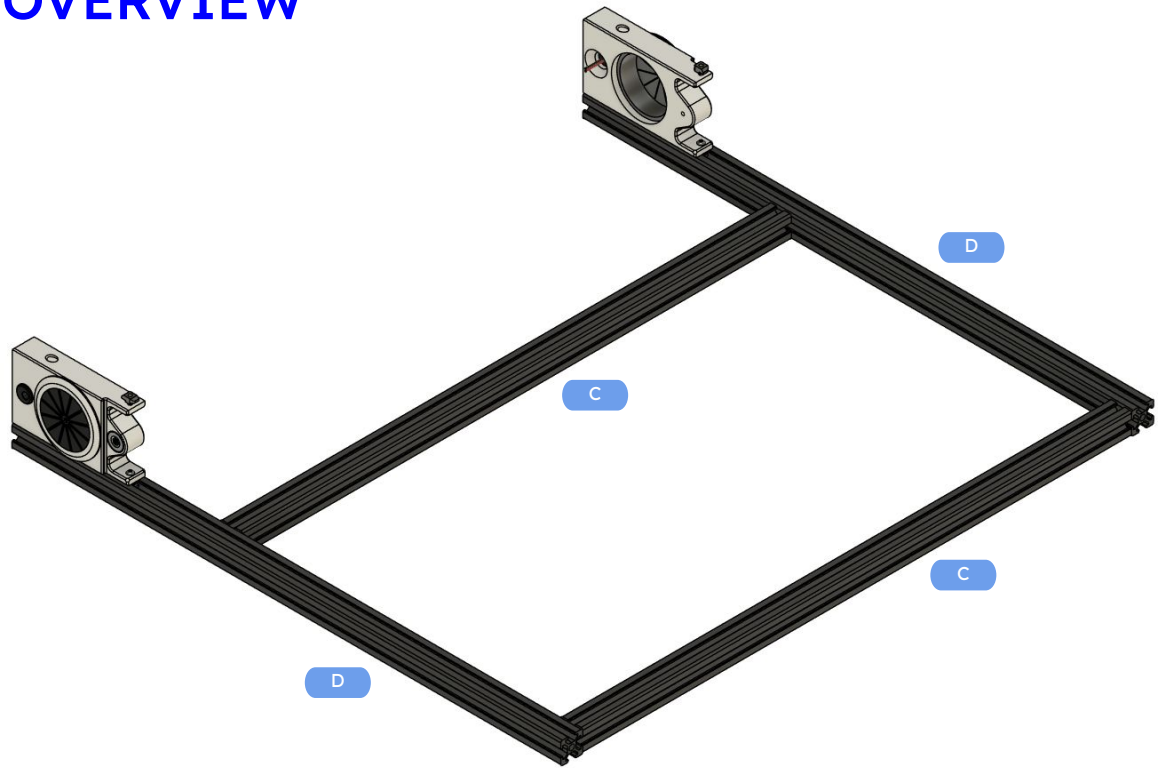
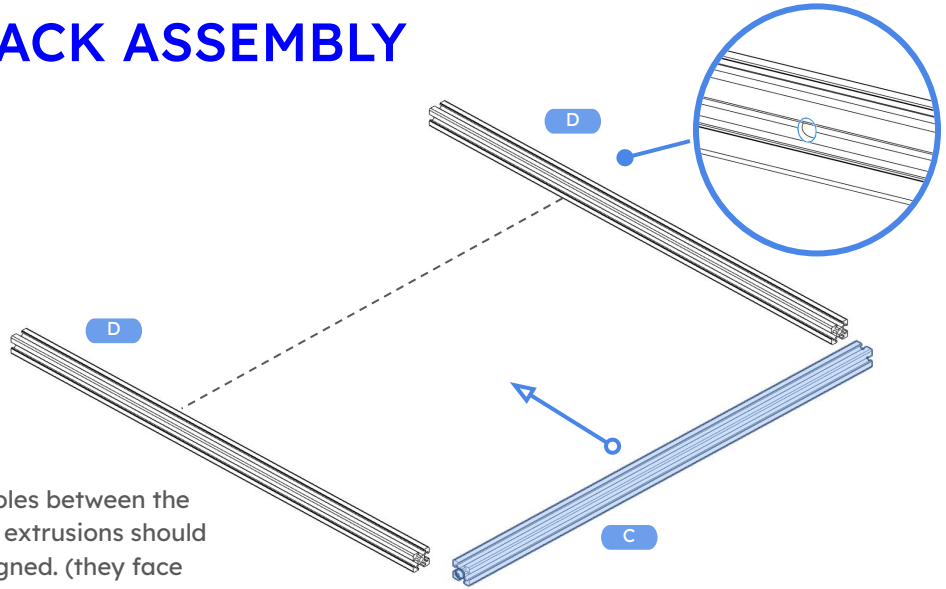
BACK ASSEMBLY OVERVIEW

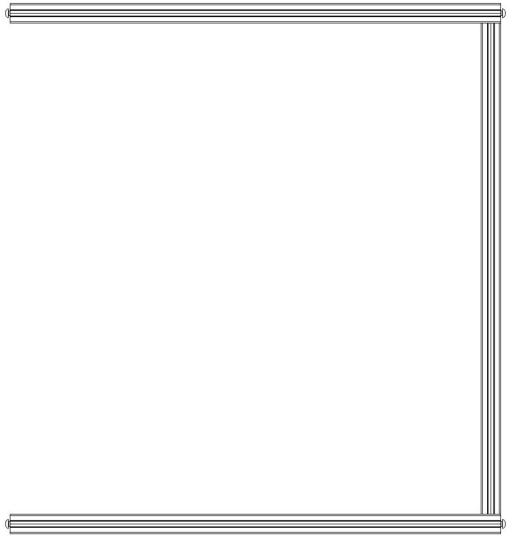




BACK ASSEMBLY



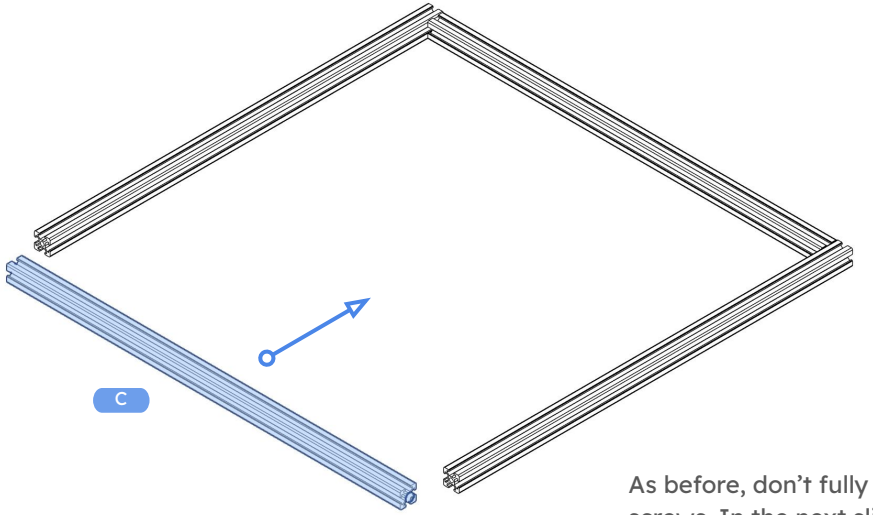
The holes between the two D extrusions should be aligned. (they face each other)

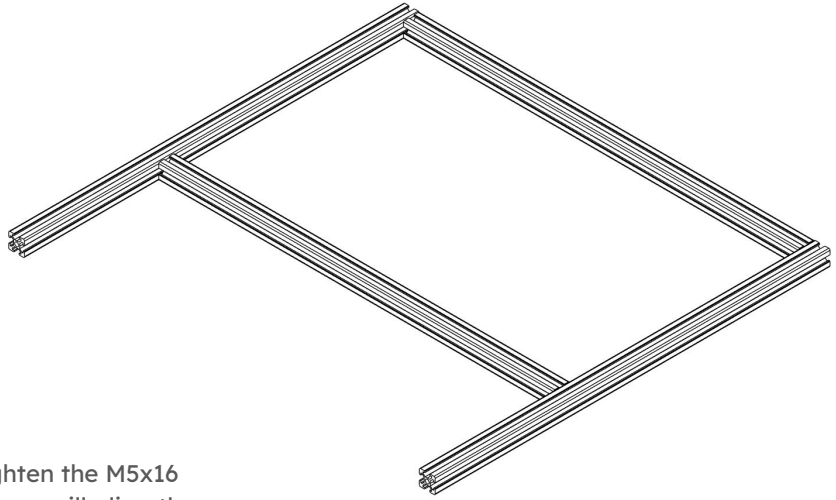


NOTE THE POSITION OF THE HOLE

NOTE THE POSITION OF THE EXTRUSION

BACK ASSEMBLY

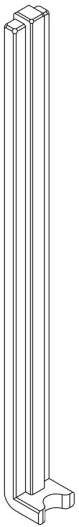




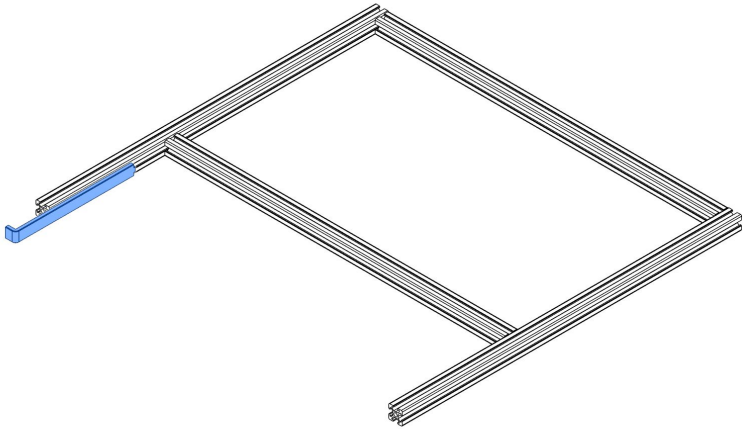
As before, don’t fully tighten the M5x16 screws. In the next slide we will align the extrusion properly, for now just slide it in.

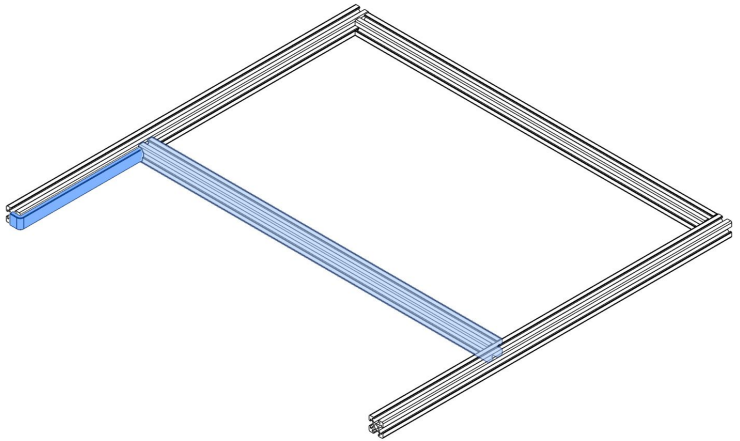
BACK ASSEMBLY

Slide the alignment jig into place as shown. Move the extrusion until it touches the jig, then lightly tighten it with an Allen key. Repeat for the other side. Double-check the extrusion position with the jig before fully tightening.



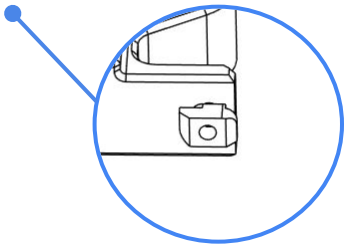
ALIGNMENT JIG





BACK ASSEMBLY

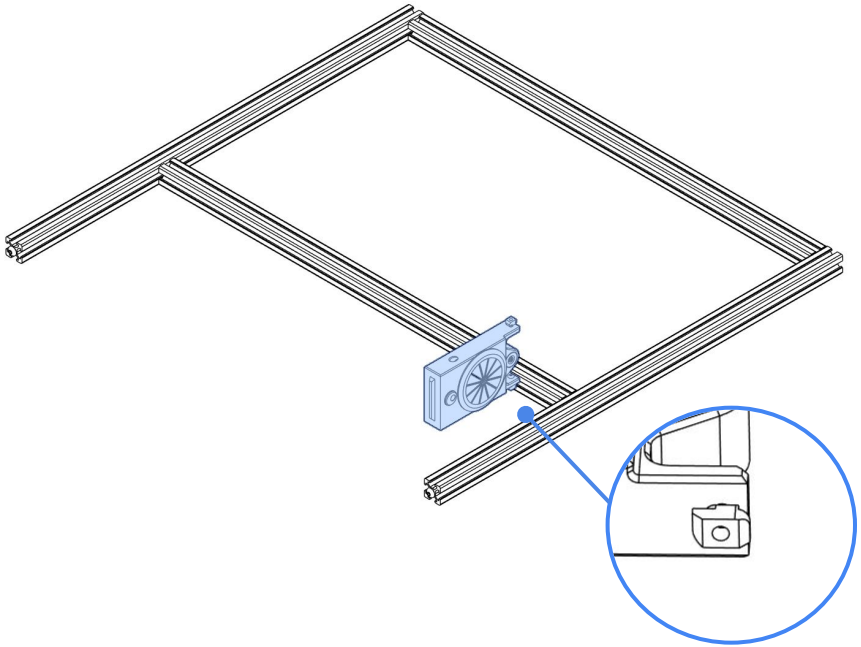
After placing the plugs access assembly onto the extrusion tighten it with an allen key. The bottom of the plugs access should be flush with the extrusion



Note the position of the t-nut
This is the only direction that will fit in the extrusion. Remember to only slightly tighten it before inserting it into the extrusion

BACK ASSEMBLY

After placing the plugs access assembly onto the extrusion tighten it with an allen key. The bottom of the plugs access should be flush with the extrusion



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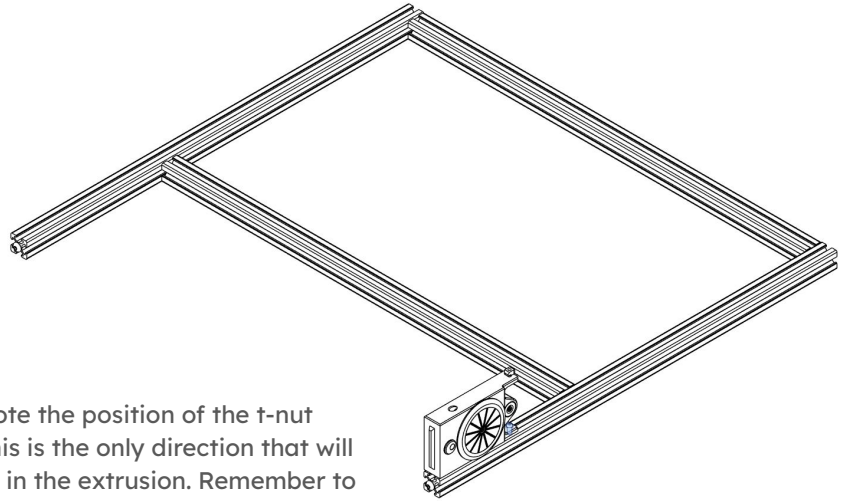
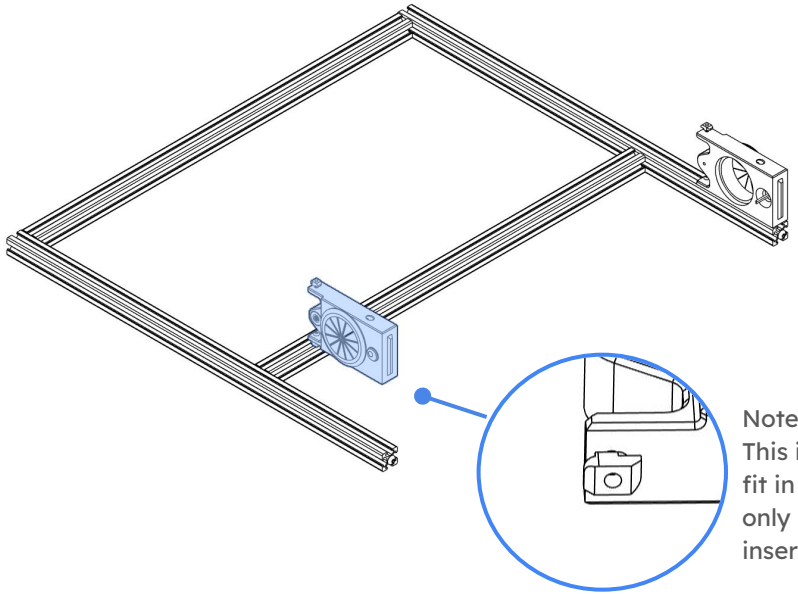


BACK ASSEMBLY

Repeat the same steps as the last slide.



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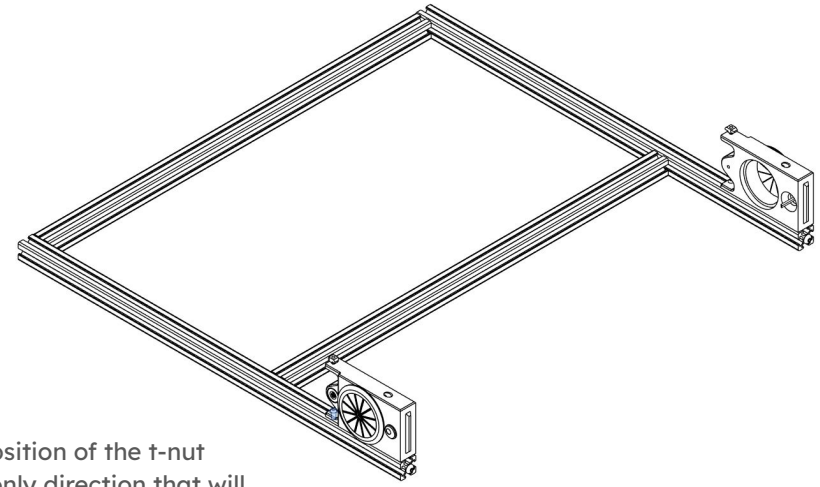

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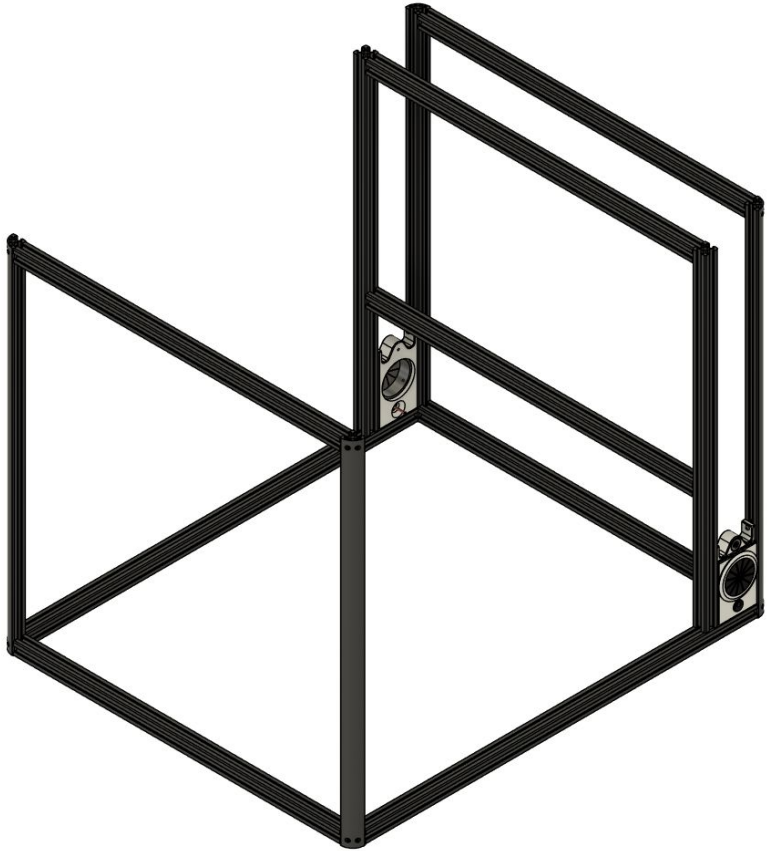
MAIN ASSEMBLY OVERVIEW

NOTE:
For the most precise and effortless assembly, perform the following steps on a level surface, such as a glass dining table, granite countertop, or ceramic tiles. If a level surface isn't available, don't worry—you'll just need to take extra care to ensure everything is properly squared.

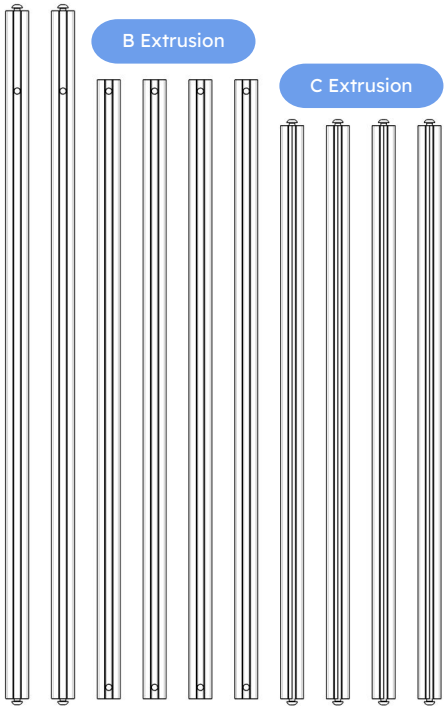


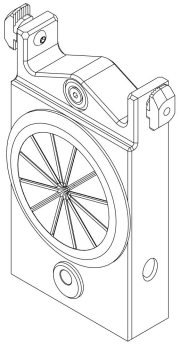
MAIN ASSEMBLY OVERVIEW

A Extrusion

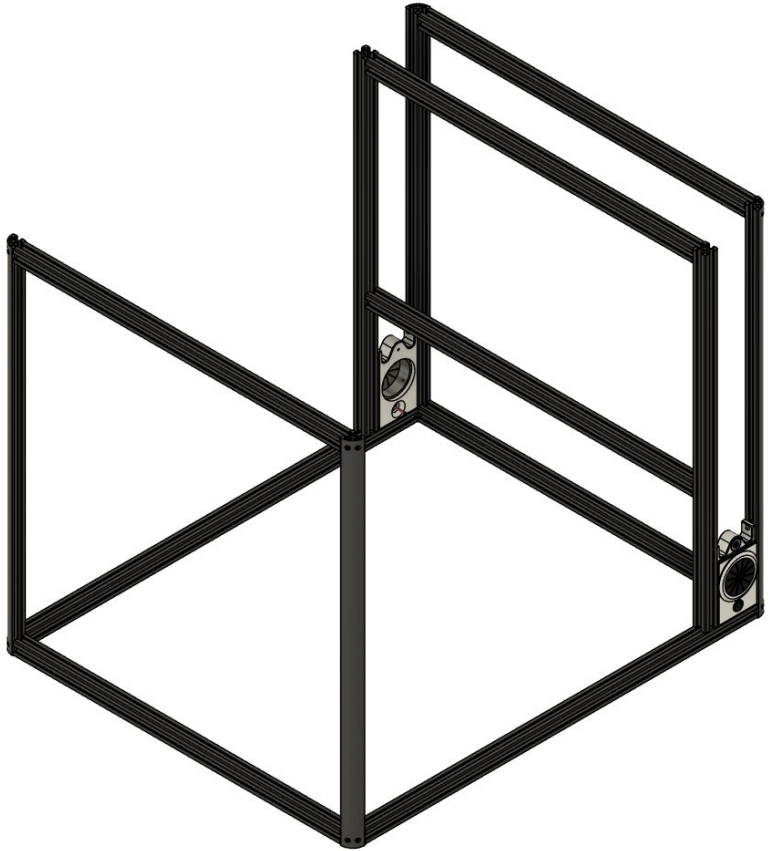
B Extrusion

C Extrusion



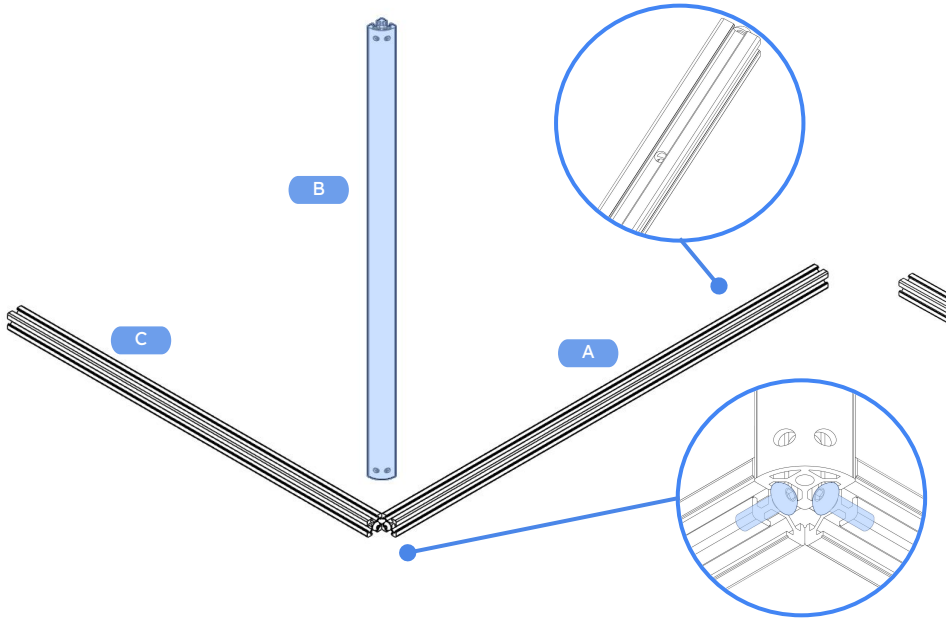


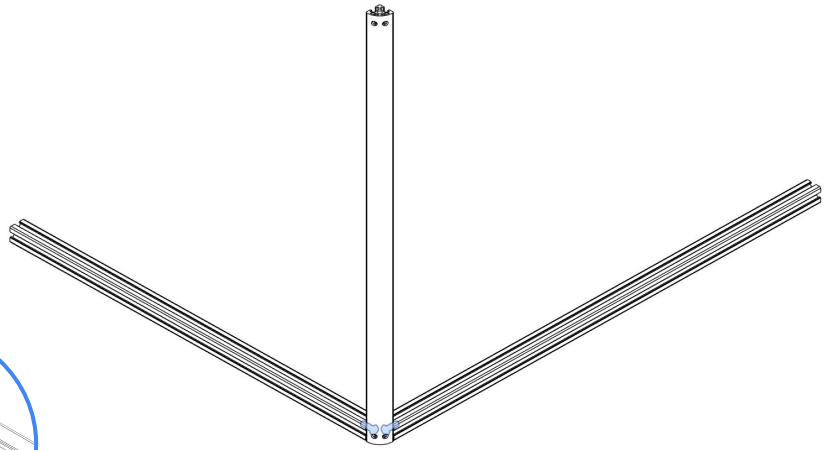
2 - Cable pass throughs



MAIN ASSEMBLY

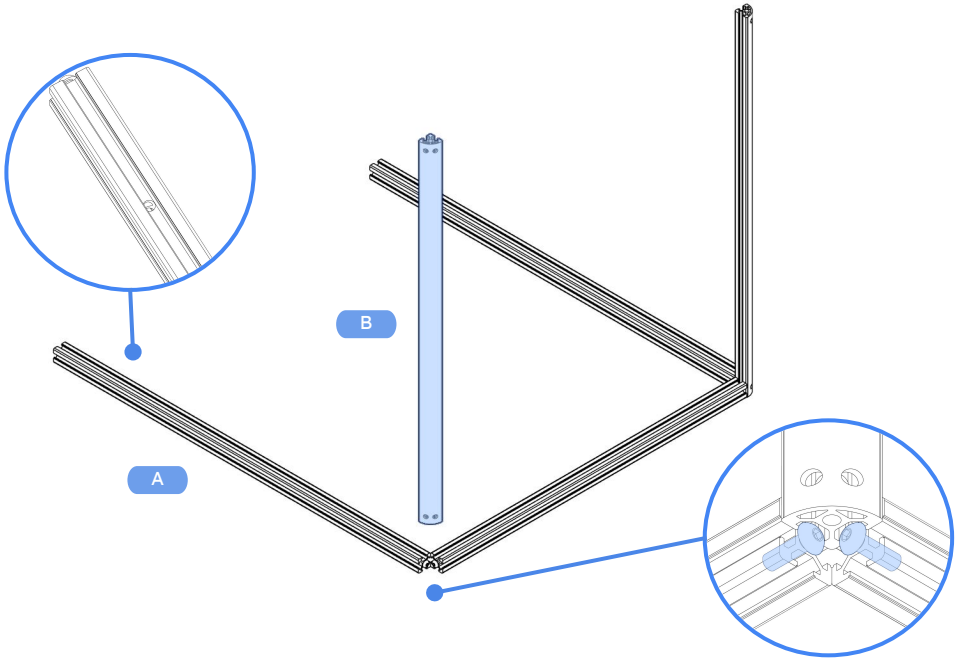
Place on a flat surface one A extrusion and one c extrusion as shown. Pay attention to the direction of the A extrusion, the hole should be on the opposite side of where you will place the B extrusion. Then place the B extrusion on top making sure that the two bolt heads slide into the channel of the extrusion. Finally tighten both bolts.

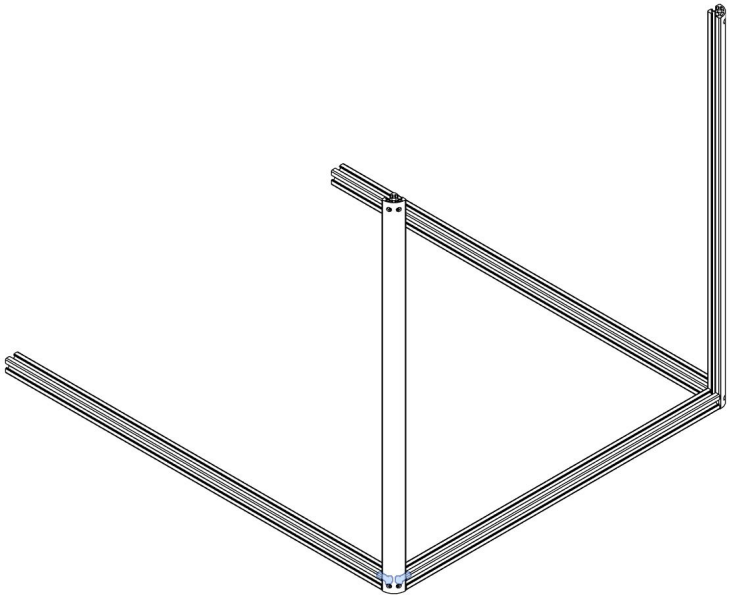




MAIN ASSEMBLY

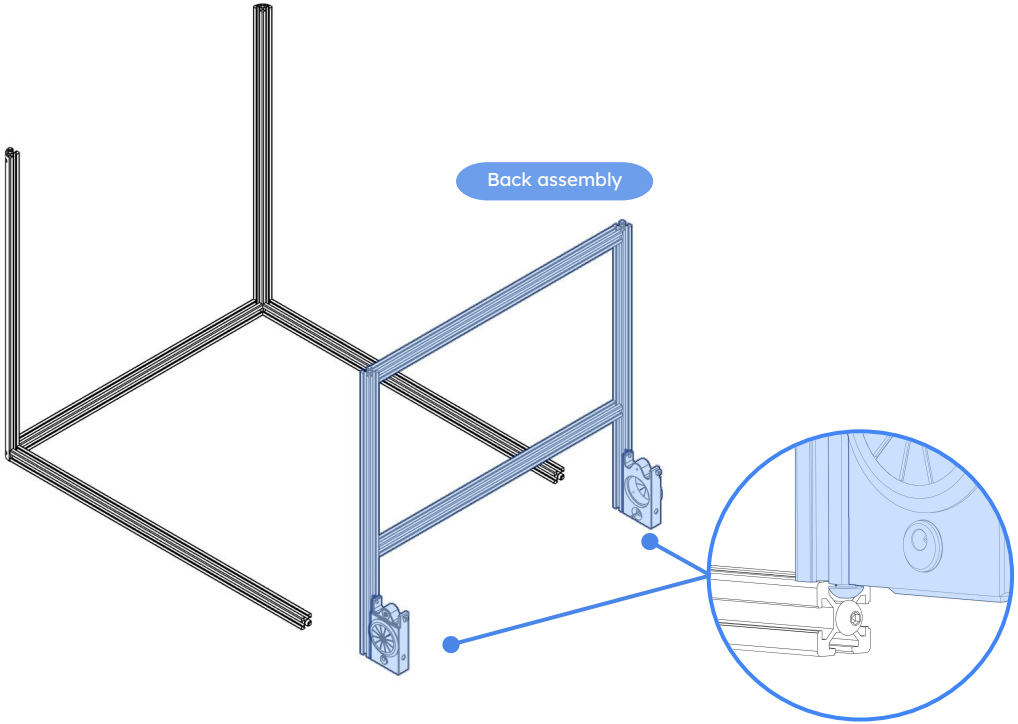
Now place another extrusion A, this time on the opposite side, remember to check the direction carefully! After as before place extrusion B on top and tighten the bolts.

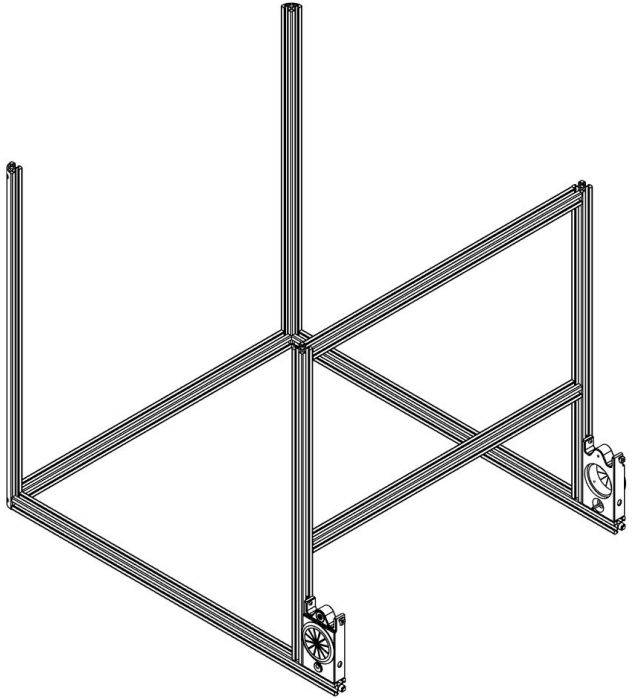




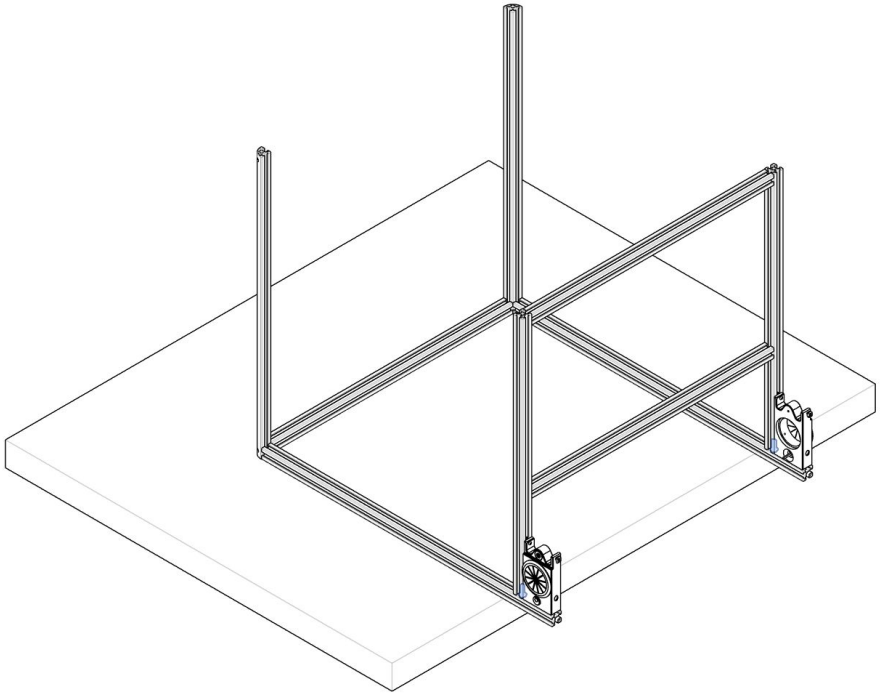
MAIN ASSEMBLY

Now get the back assembly that we have made before, and slide it into the two A extrusions. The Plugs access should be flush with the ends of the A extrusions.

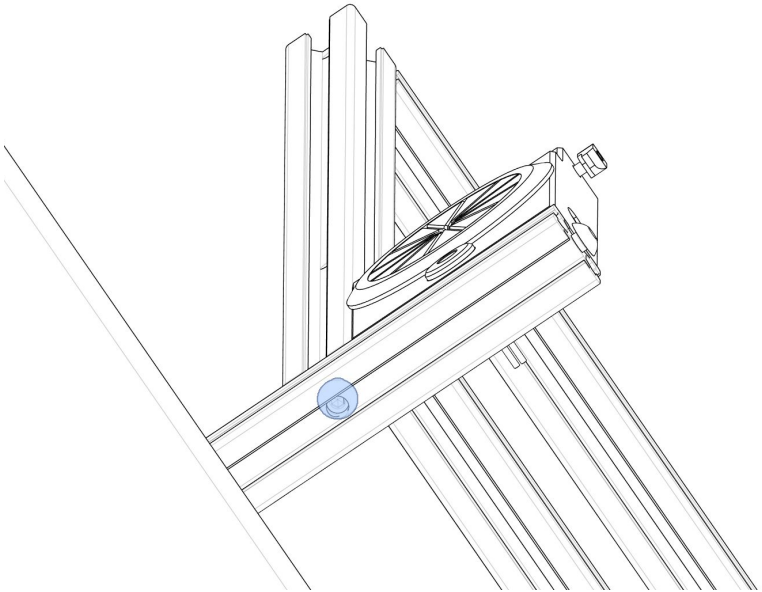




MAIN ASSEMBLY

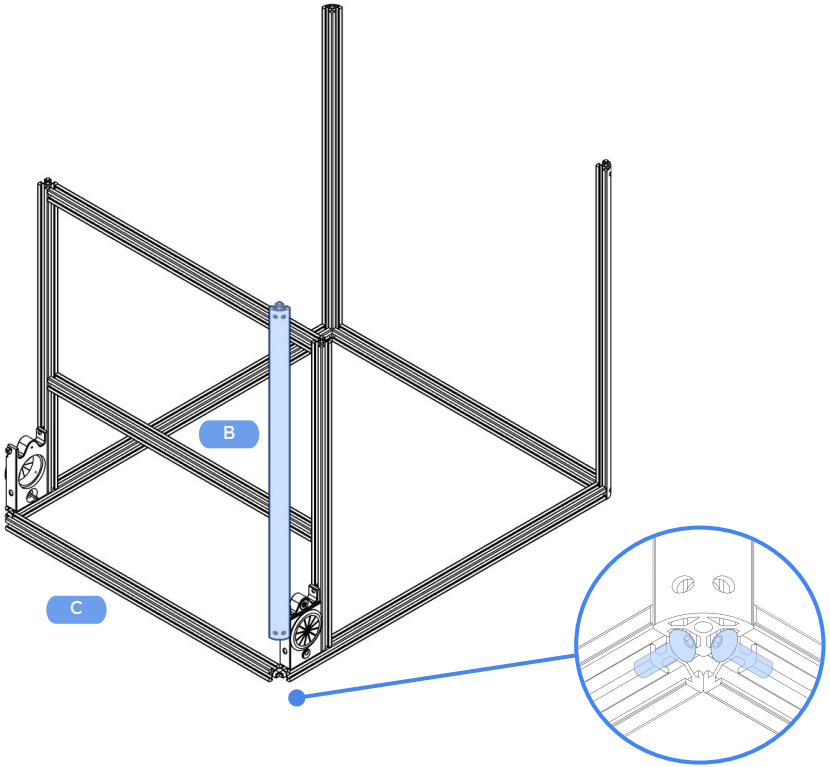


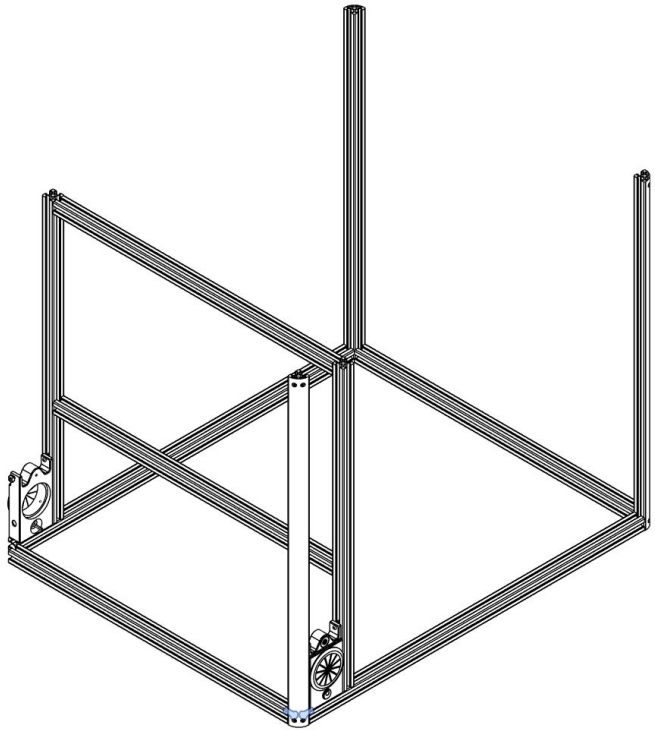
Now move the all assembly on the edge of a table, and tighten the bolt that you can see from the right picture. Repeat this step for the other side. (don’t completely tighten them as we will need a bit of movement later for aligning the panels)



MAIN ASSEMBLY

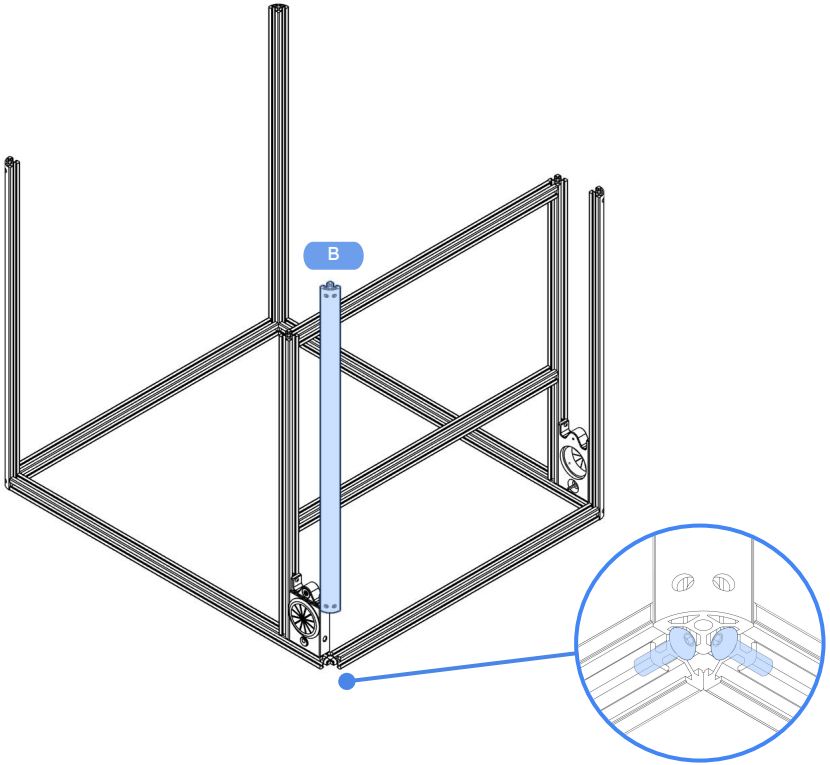
Place a C extrusion as shown in the picture. Then lower a B extrusion on top and tighten the bolts on each side

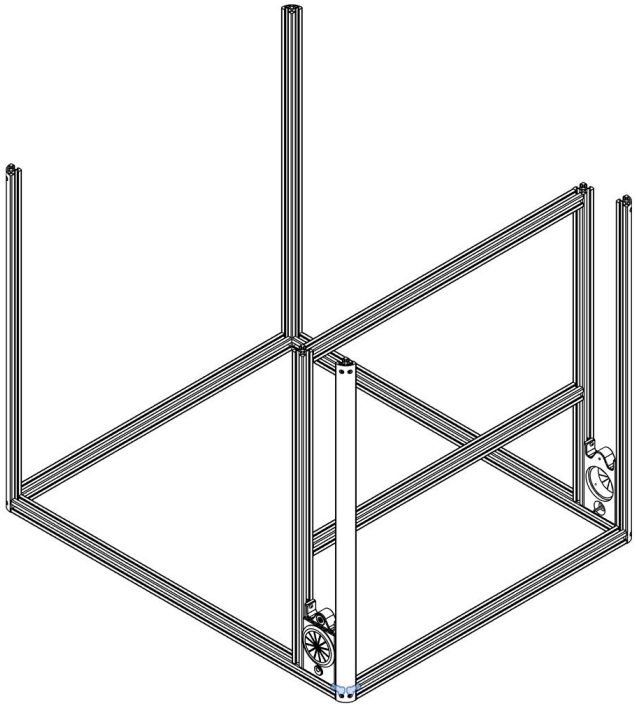




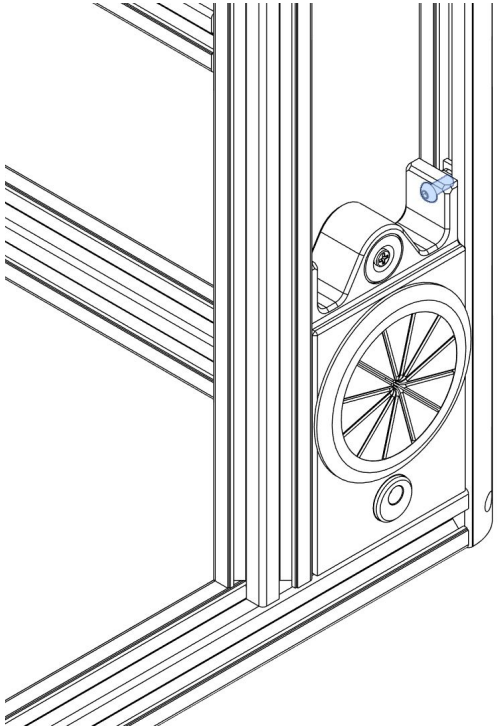
MAIN ASSEMBLY

Lower one B extrusion on top and tighten the bolts on each side.

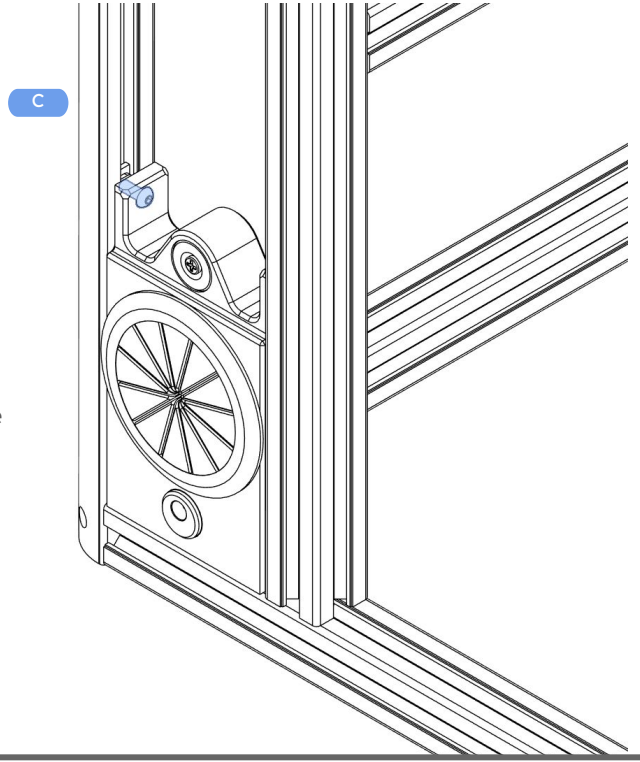




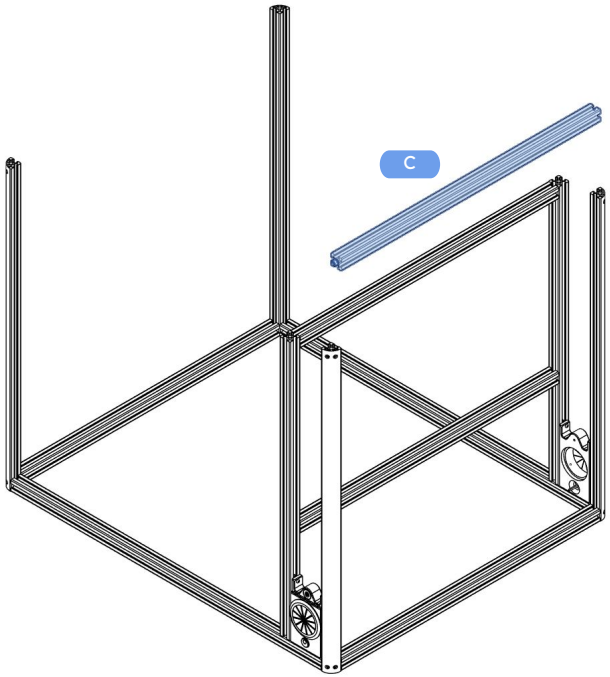
MAIN ASSEMBLY



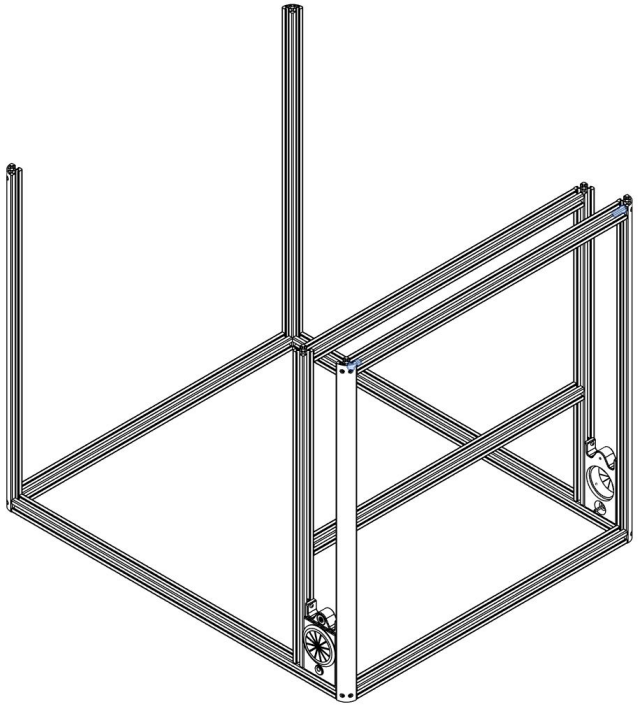
Tighten the highlighted M3x8 screw on both sides of the enclosure. (one for each of the plugs access). To facilitate the process push the back assembly toward the back of the enclosure, so that the plug access piece is fully touching the B extrusion



MAIN ASSEMBLY

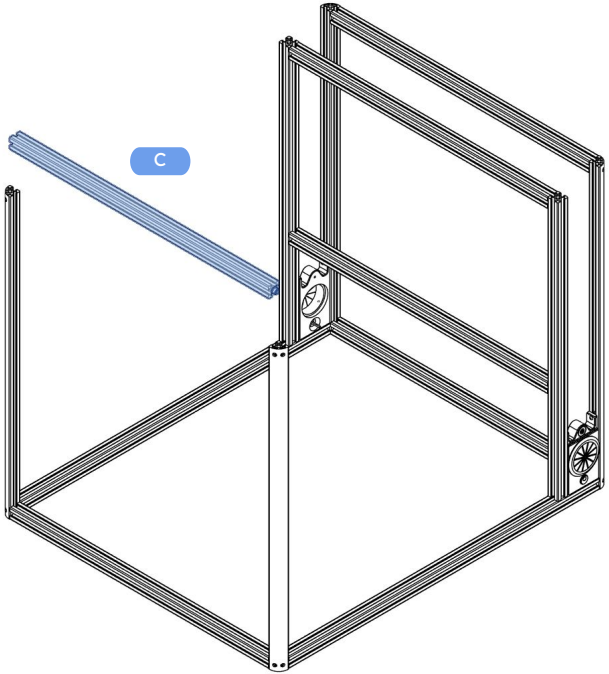


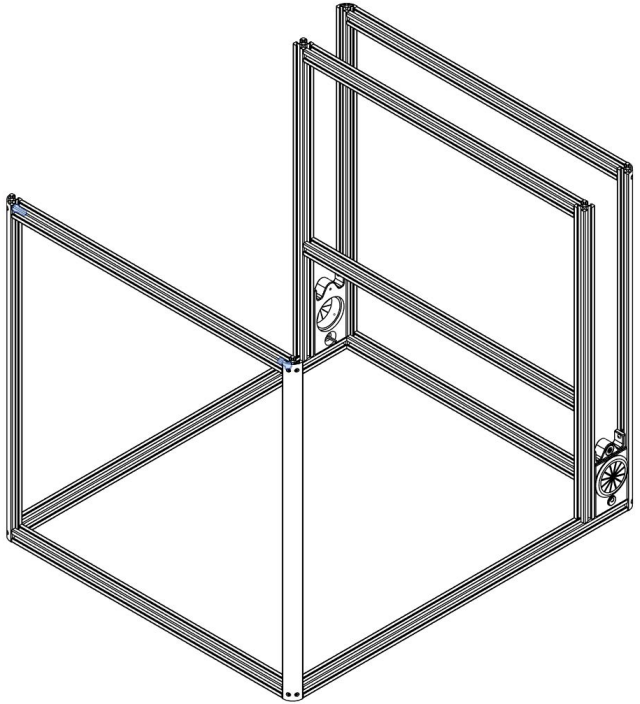
Lower one C extrusion on top and tighten the bolts on each side. Make sure that it’s flush and straight.



MAIN ASSEMBLY

Lower one C extrusion on top and tighten the bolts on each side. Make sure that it’s flush and straight.





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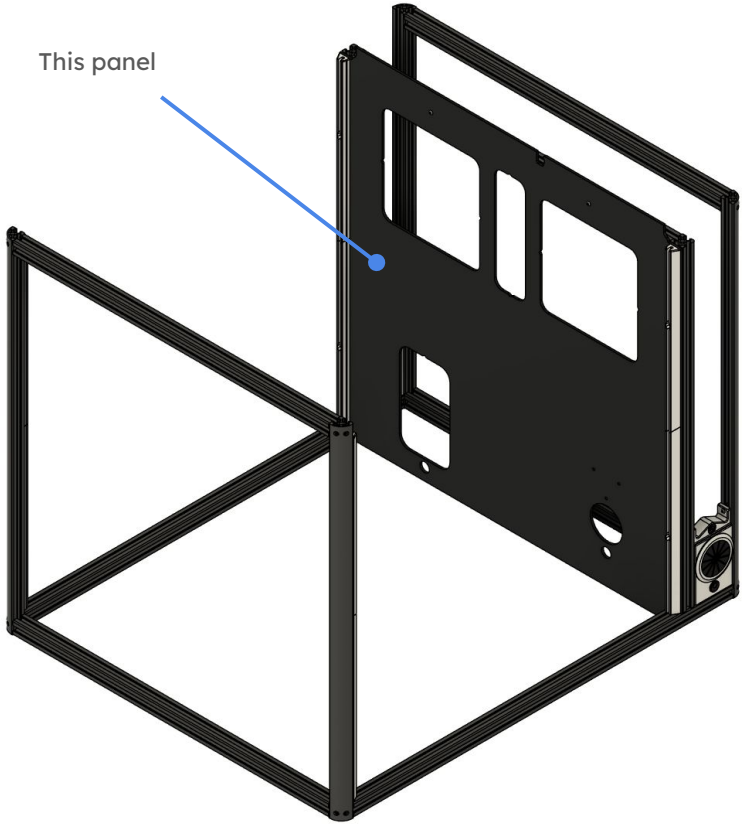
Divider between sections

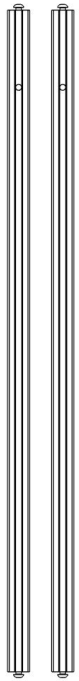
BACK PANEL OVERVIEW



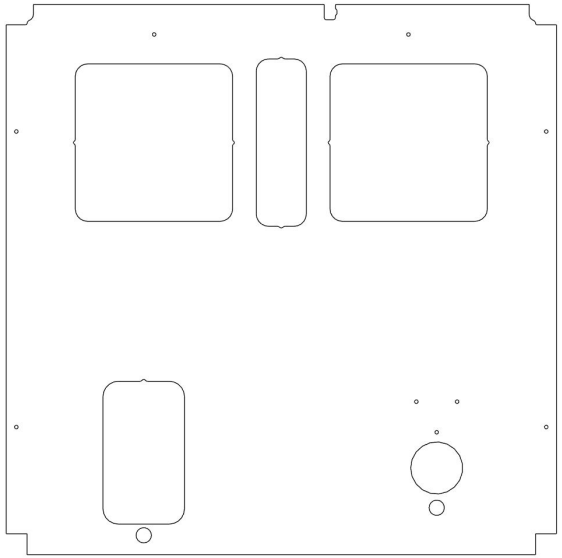
NOTE:
Take a moment now to peel off the protective plastic film that is placed on both sides of the acrylic panel used in this step as it will be difficult to do so later.

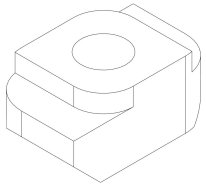
COMPONENTS

A Extrusion

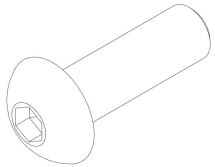


Back Panel

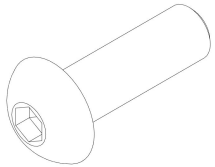




10 - M3 T-Nuts



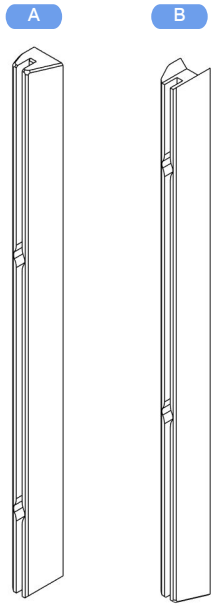
2 - M3x8 BHCS



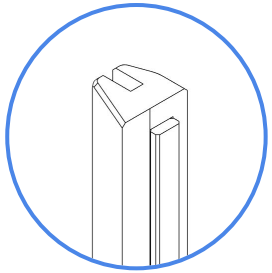
16 - M3x10 BHCS

COMPONENTS

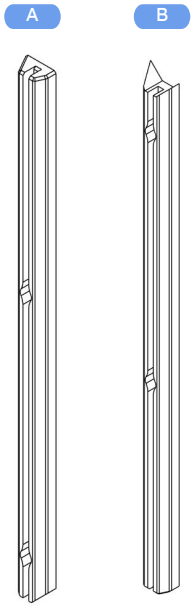
NOTE:
Every extrusion guide segment should already have the M3x10 screws and t nuts installed.



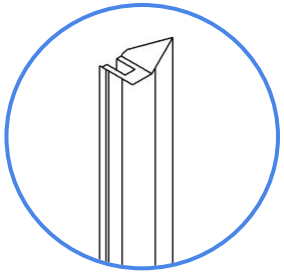
2 - Segment A extrusion guide
2 - Segment B extrusion guide



If you flip them you will see the groove that slides into the extrusion

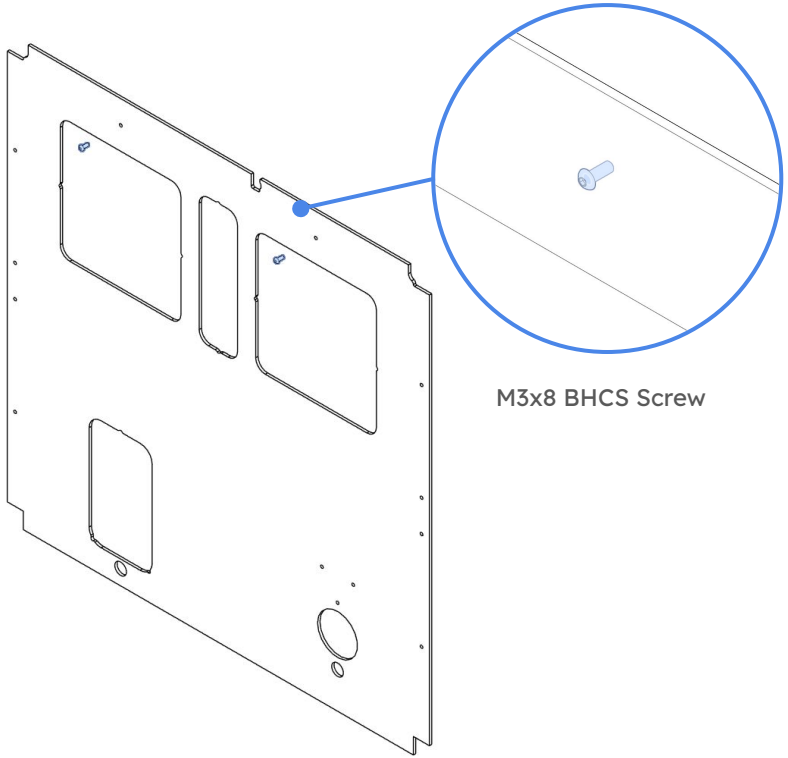


2 - Segment A acrylic guide
2 - Segment B acrylic guide

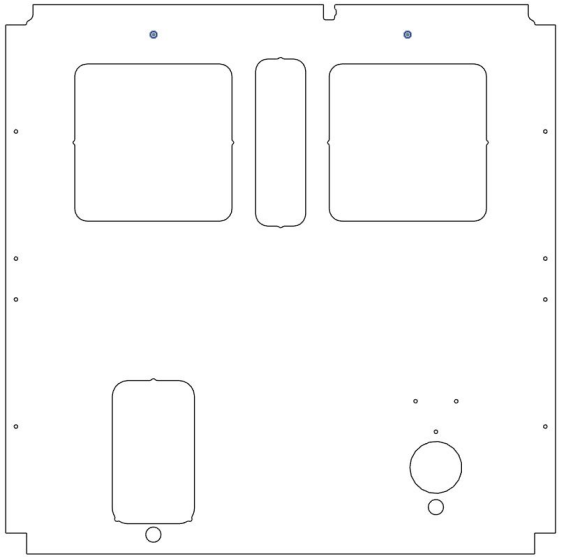


If you flip them you will see the smooth surface that slides onto the panel

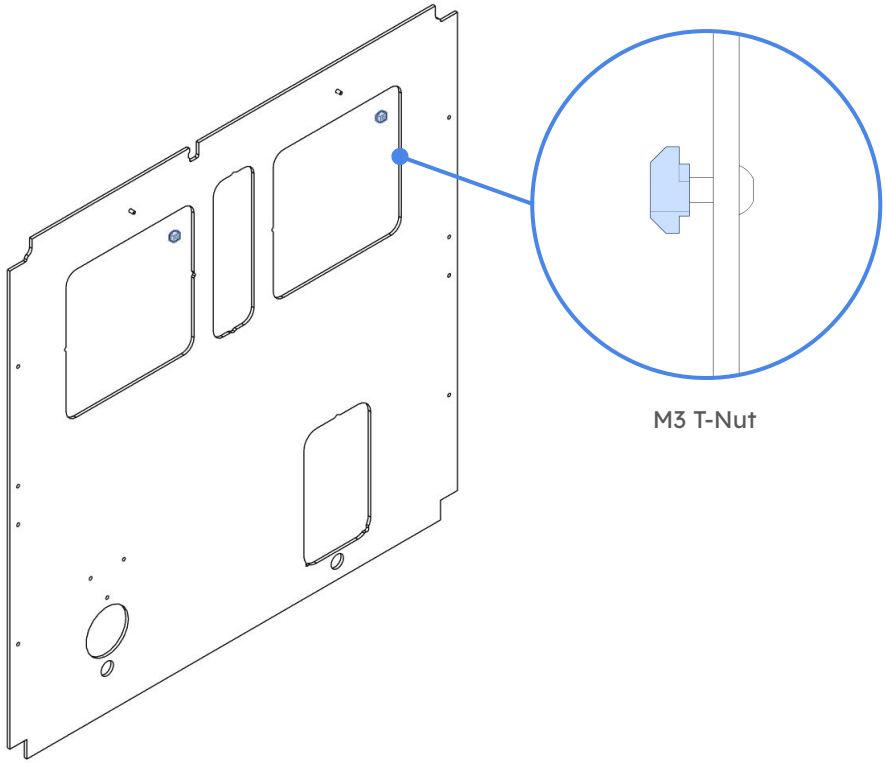
BACK PANEL

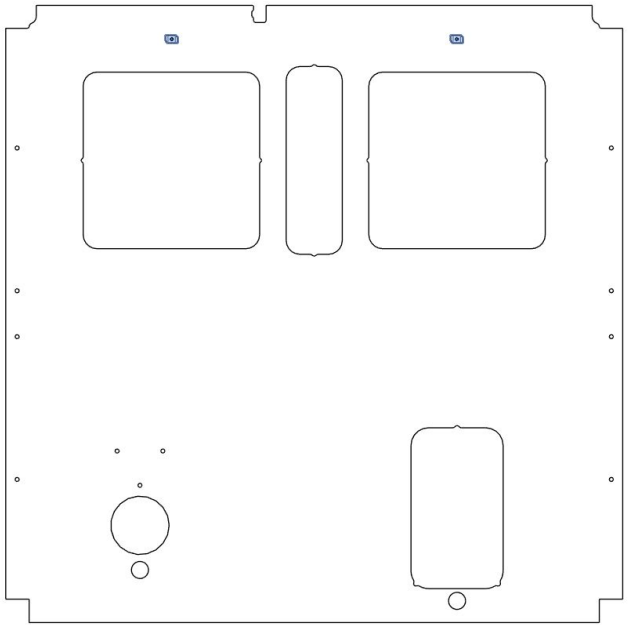


M3x8 BHCS Screw

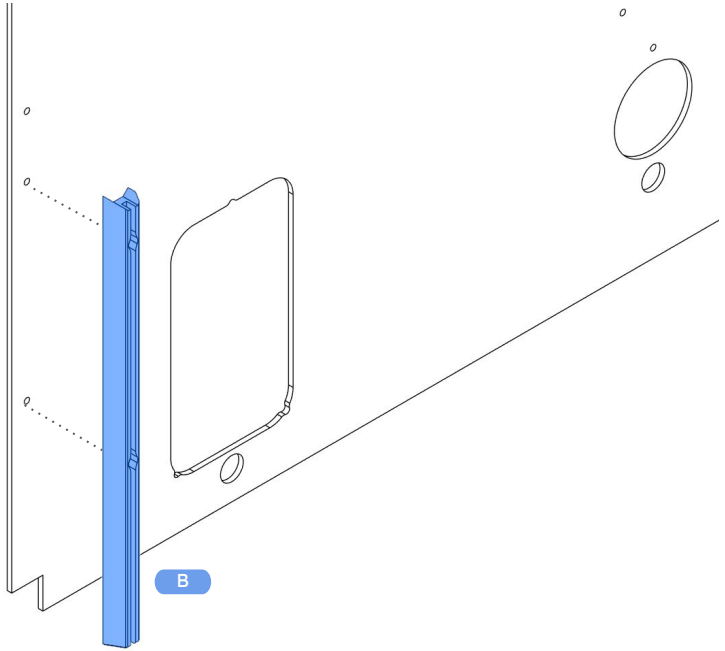


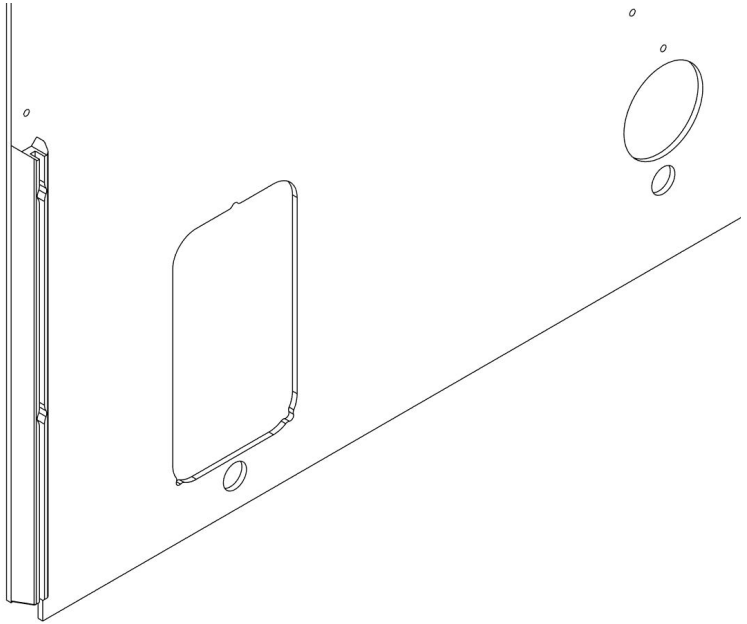
BACK PANEL



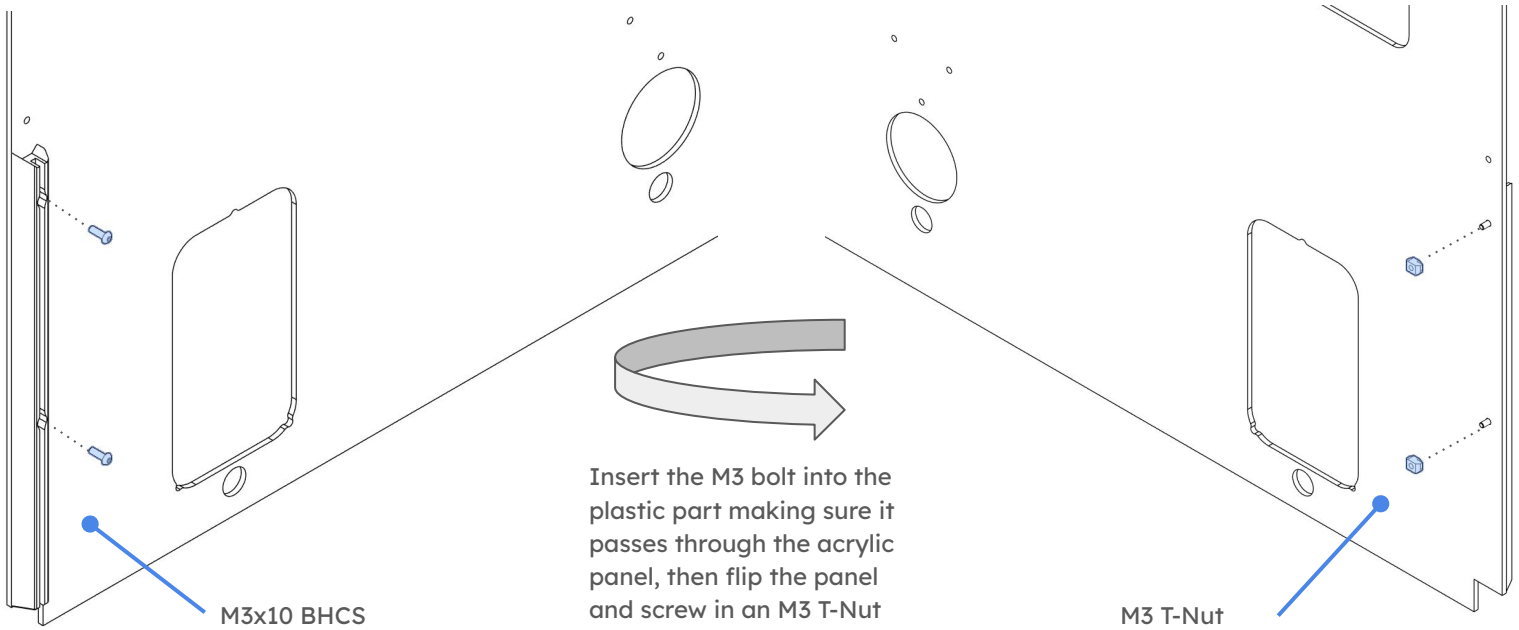


BACK PANEL

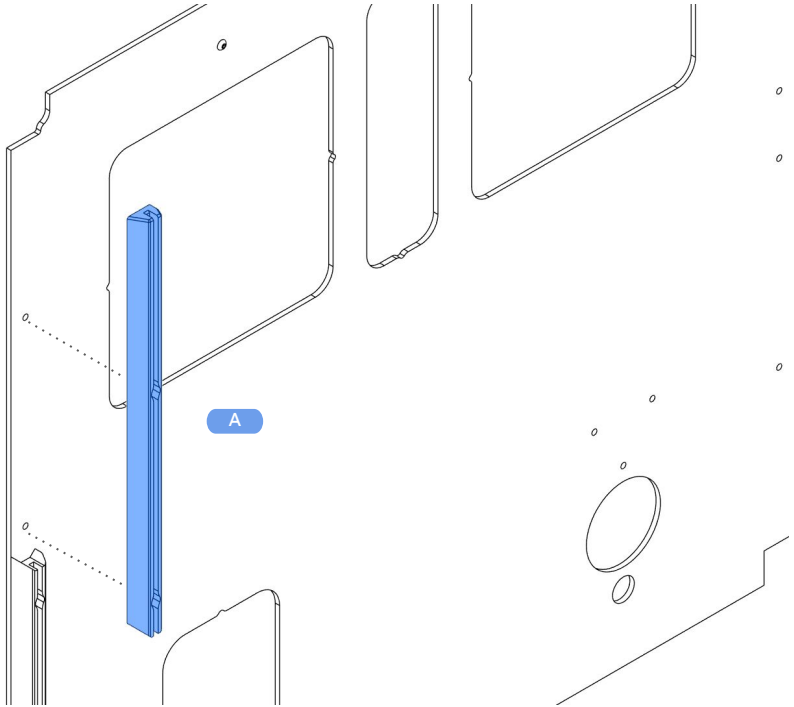


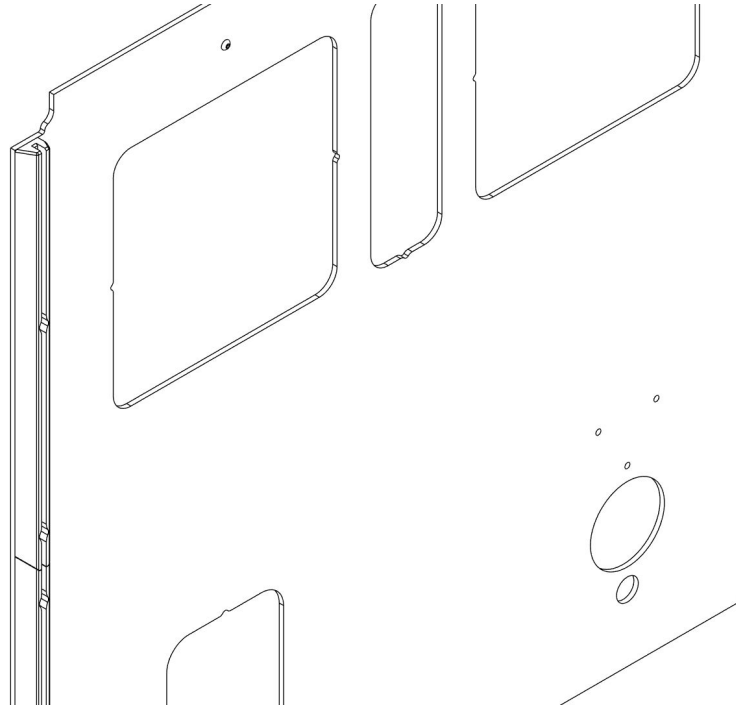


BACK PANEL

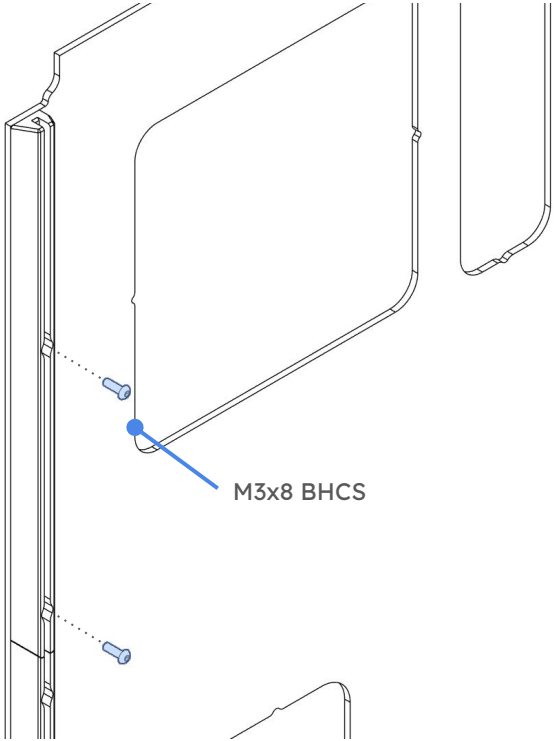

M3x10 BHCS
Insert the M3 bolt into the plastic part making sure it passes through the acrylic panel, then flip the panel and screw in an M3 T-Nut
M3 T-Nut

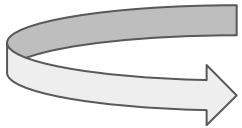
BACK PANEL



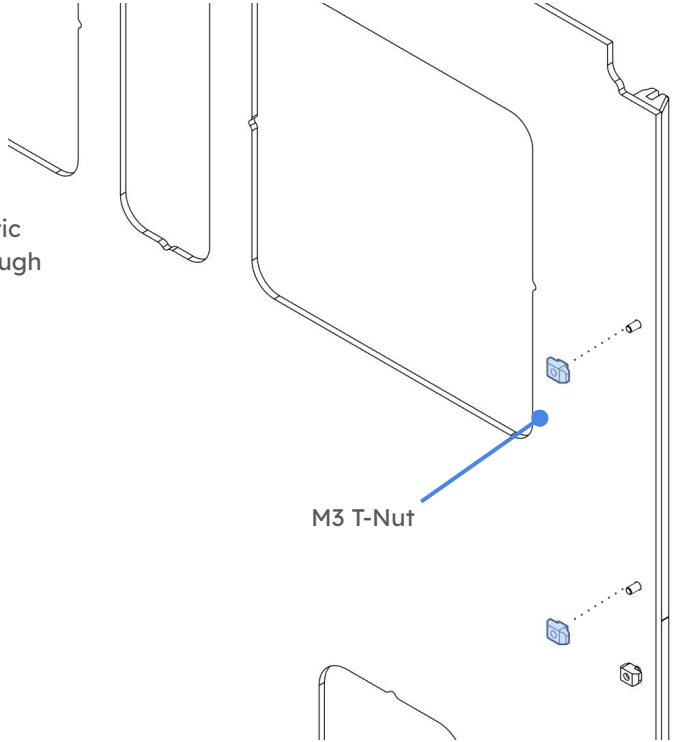


BACK PANEL



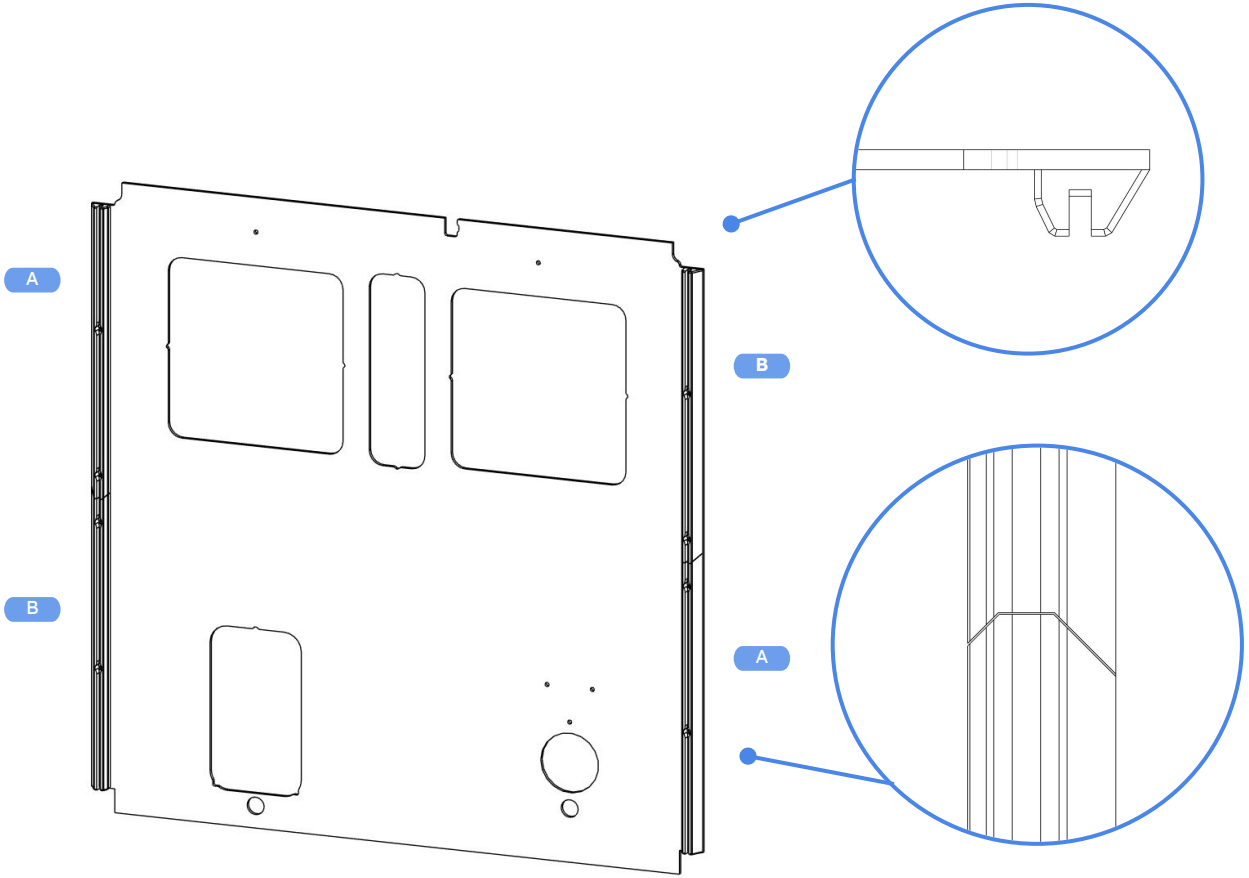


Insert the M3 bolt into the plastic part making sure it passes through the acrylic panel, then flip the panel and screw in an M3 T-Nut



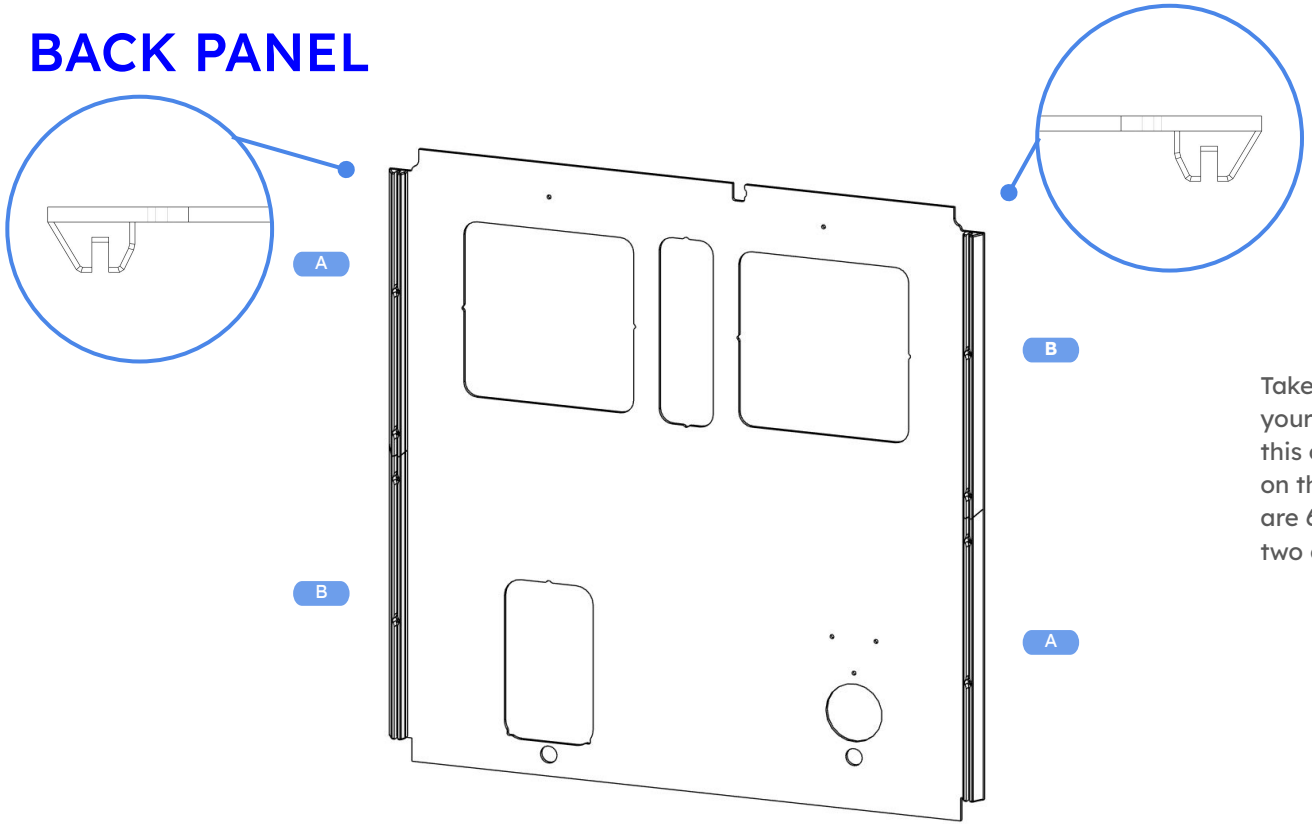
BACK PANEL

Now you have to install the same acrylic guides on the other side. This time the order will be opposite, so Segment a goes on the bottom, and Segment B goes on the top



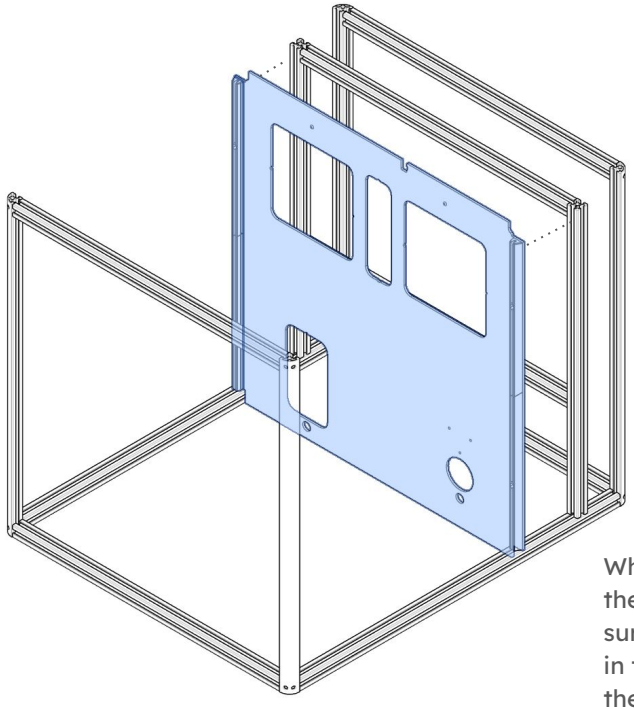
Take a moment to check that your back panel looks just like this one. On the back of the panel there should be 6 T-Nuts. (Two on each sides, two on the top)

BACK PANEL

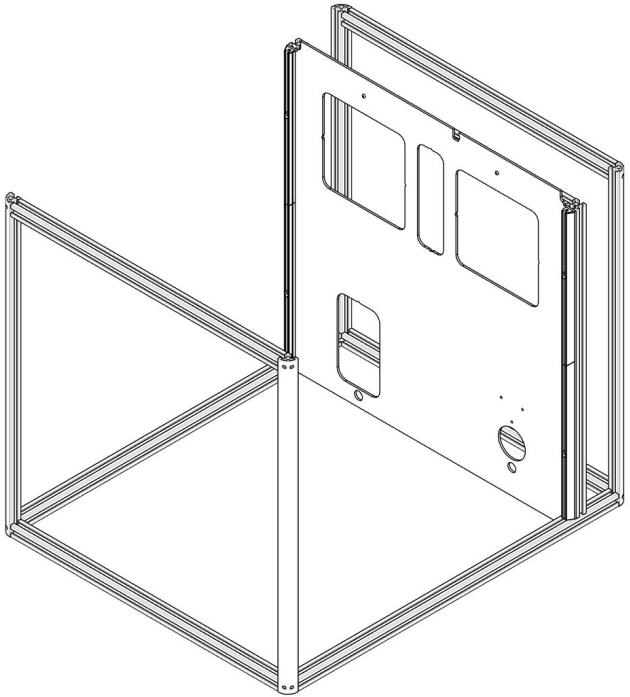


Take a moment to check that your back panel looks just like this one. It’s very important that on the back of the panel there are 6 T-Nuts. (Two on each sides, two on the top)

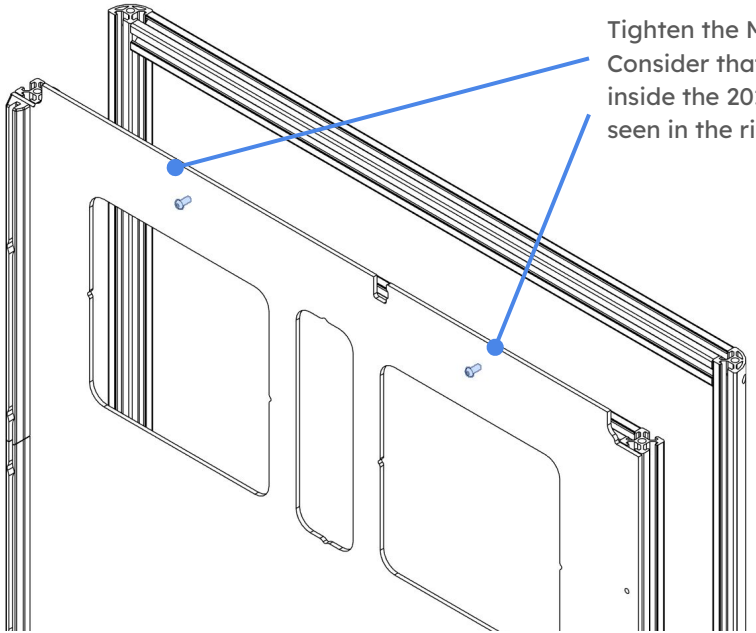
BACK PANEL



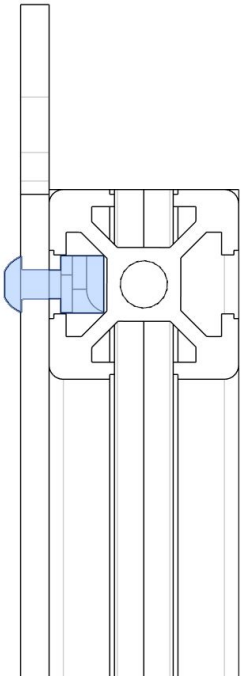
When pushing the panel against the aluminum extrusions, make sure that the T-nuts are facing in the right direction. (Parallel to the grooves in the extrusion)



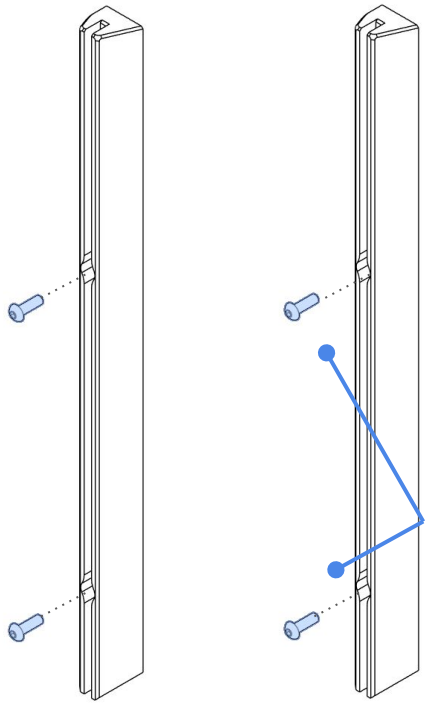
BACK PANEL

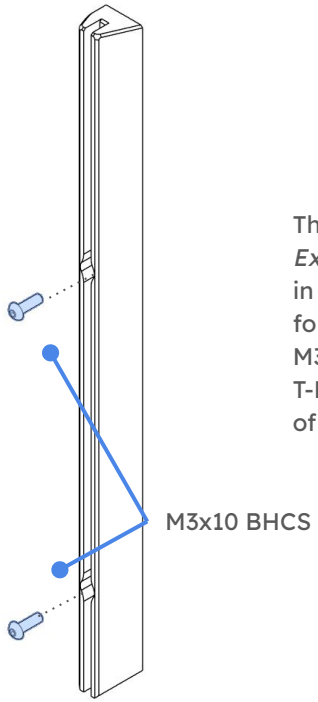


Tighten the M3 screws. Consider that the t nut fits inside the 2020 extrusion, as seen in the right picture.

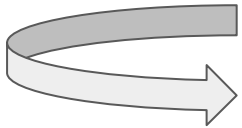


PUTTING EVERYTHING TOGETHER



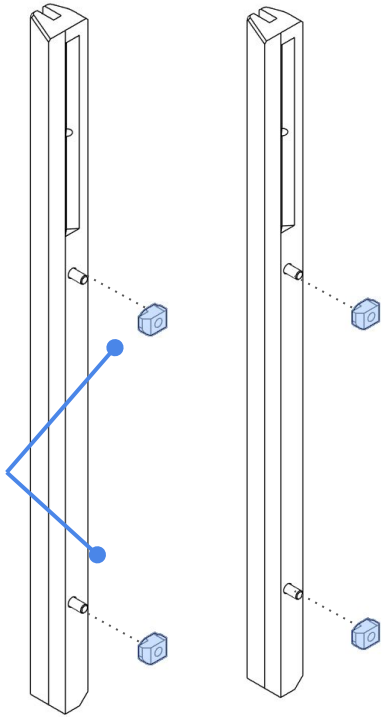


M3x10 BHCS

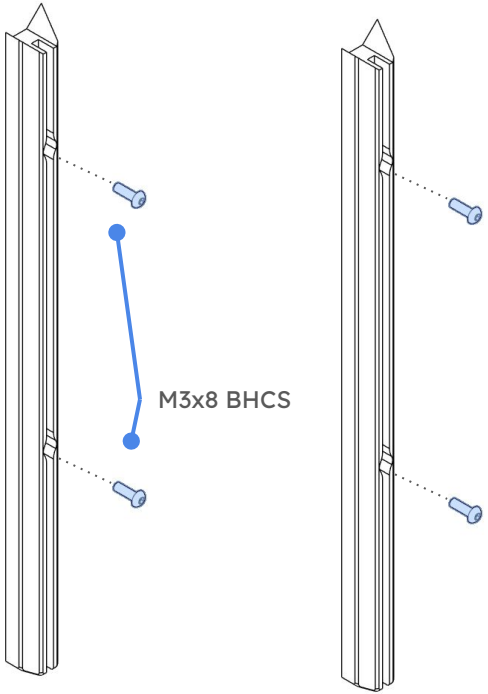


These are the *Extrusion_Guides_Bottom*, in this step we prepare them for assembly by inserting the M3x8 BHCS screws and their T-Nuts. (This is done for both of them)

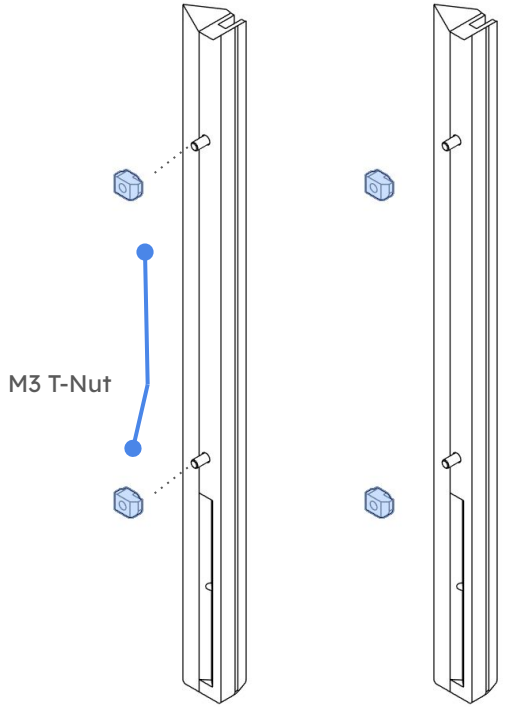
M3 T-Nut



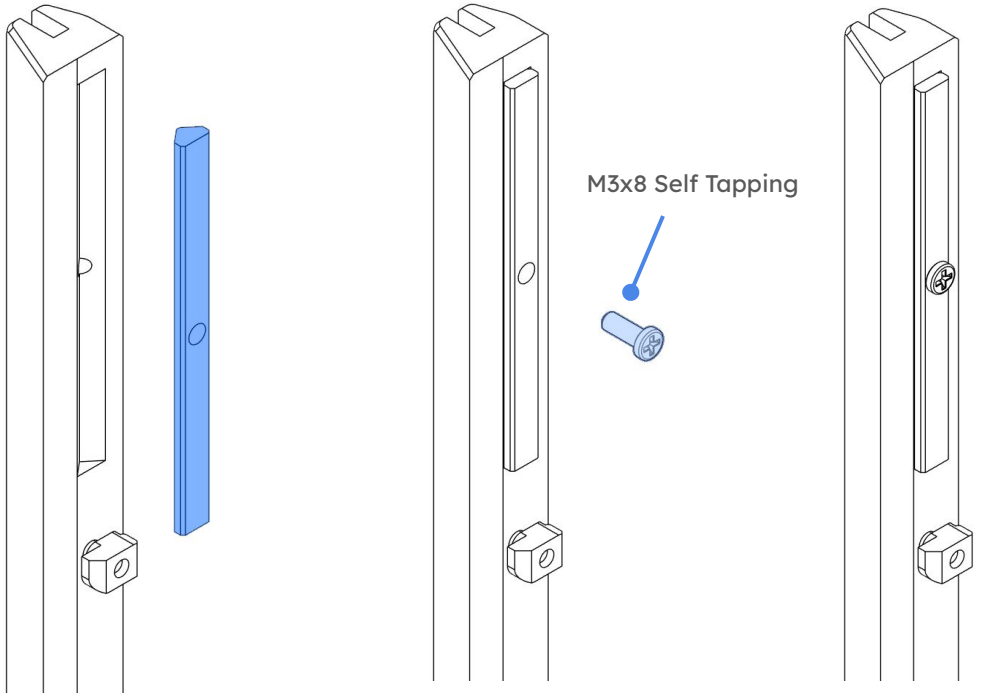
PUTTING EVERYTHING TOGETHER



These are the *Extrusion_Guides_Top*, in this step we prepare them for assembly by inserting the M3x8 BHCS screws and their T-Nuts. (This is done for both of them)

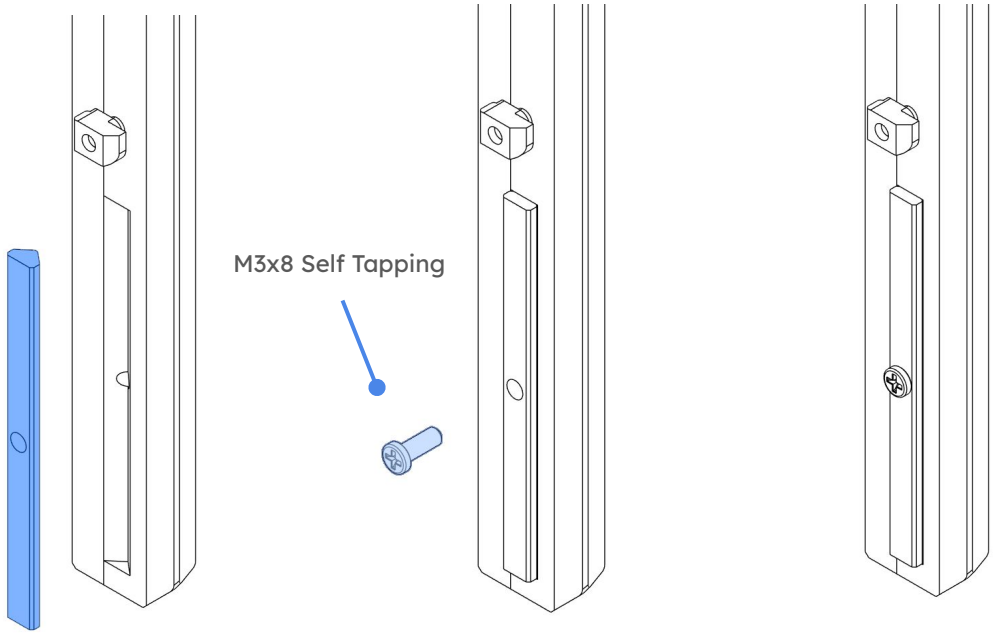


PUTTING EVERYTHING TOGETHER



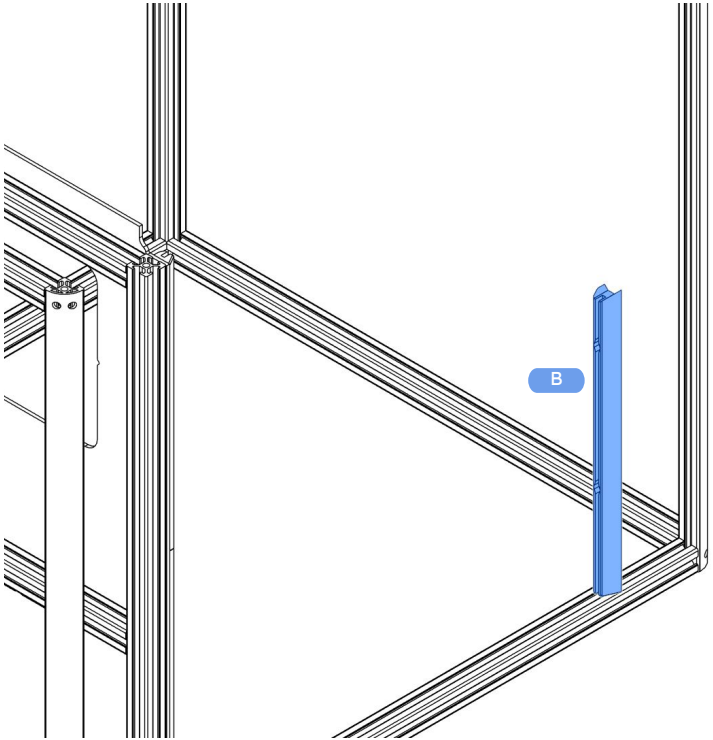
NOTE:
Repeat this step for the other identical part also.

PUTTING EVERYTHING TOGETHER

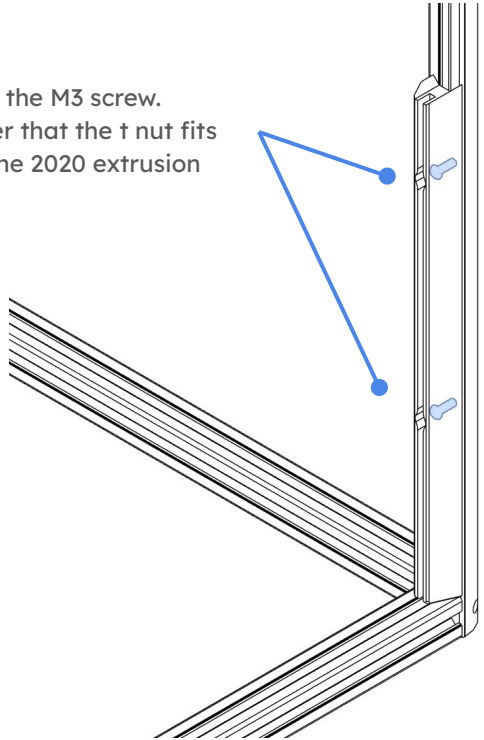


NOTE:
Repeat this step for the other identical part also.

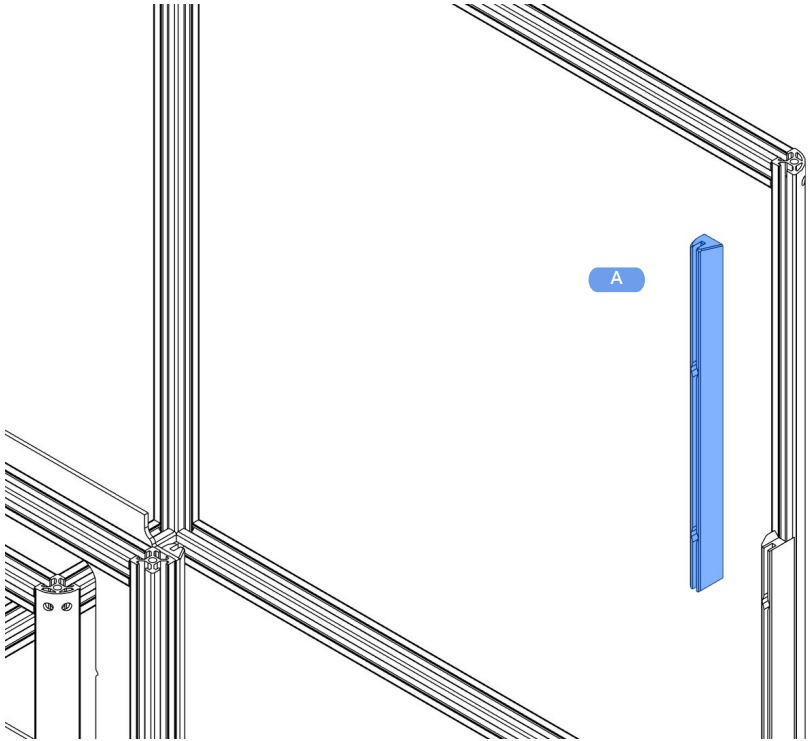
PUTTING EVERYTHING TOGETHER



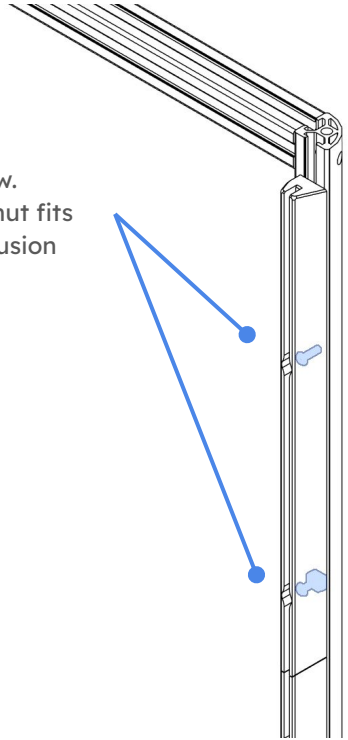
Tighten the M3 screw.
Consider that the t nut fits inside the 2020 extrusion



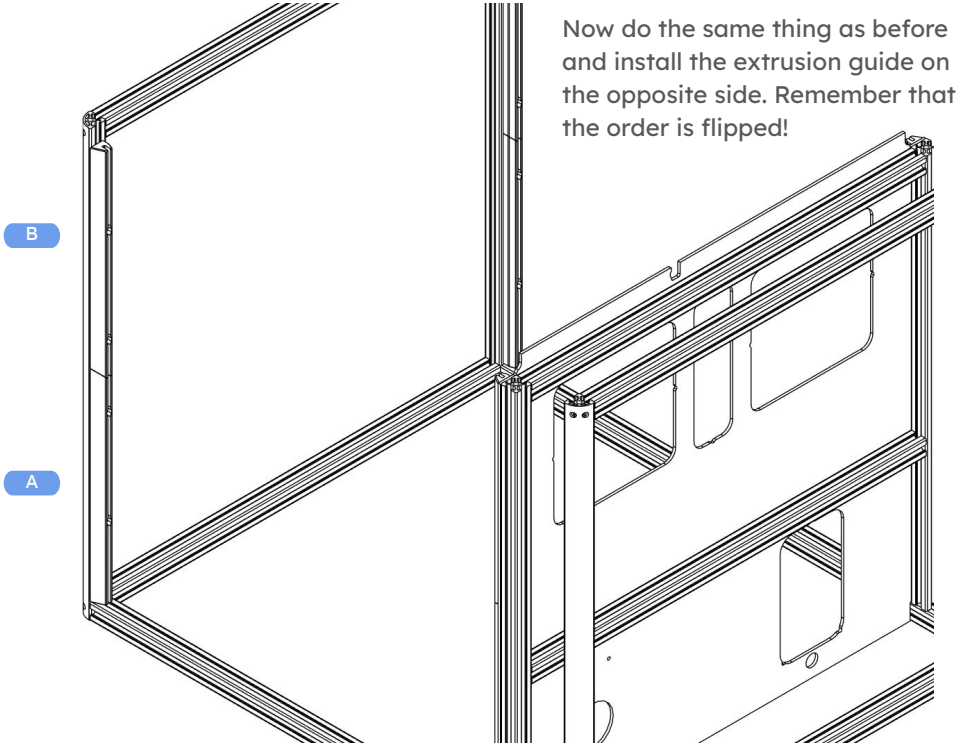
PUTTING EVERYTHING TOGETHER



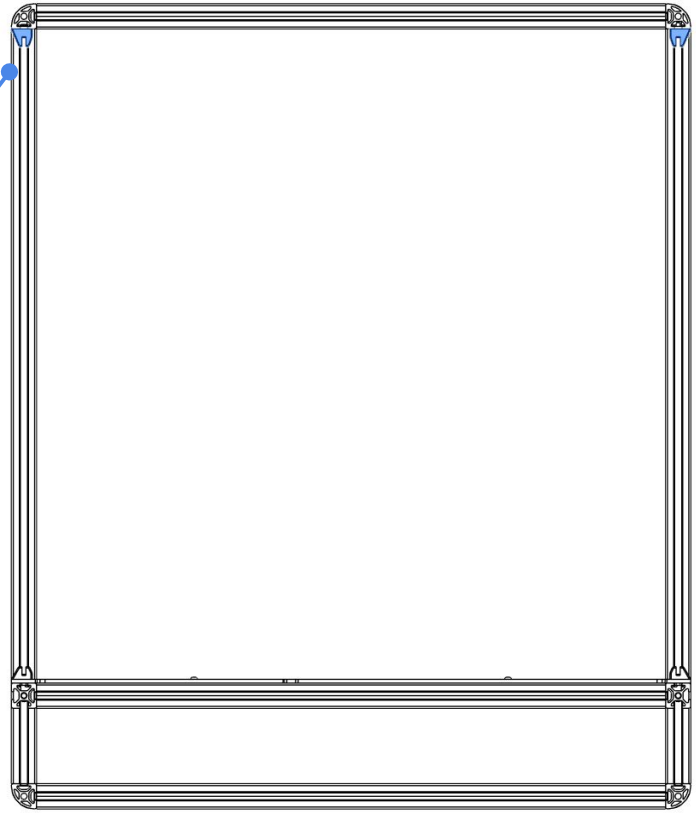
Tighten the M3 screw.
Consider that the t nut fits inside the 2020 extrusion



PUTTING EVERYTHING TOGETHER



Now do the same thing as before and install the extrusion guide on the opposite side. Remember that the order is flipped!



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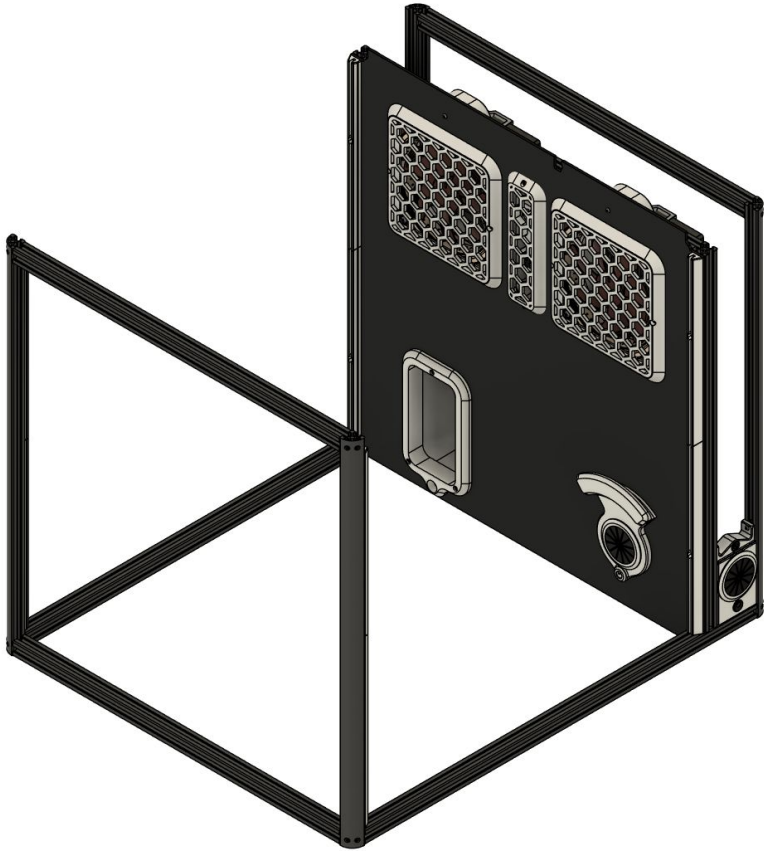
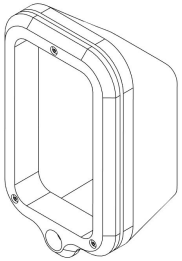
Divider between sections

BACK PANEL ACCESSORIES

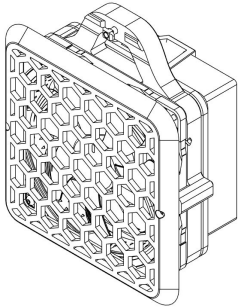
This step is where you assemble what you want to have on your enclosure. In the manual i will cover all of the possible accessories for now, but if there is something that you don’t want to install you can just print the corresponding hole cover.



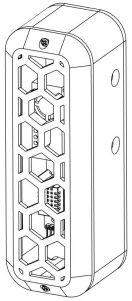
THE ACCESSORIES to be installed



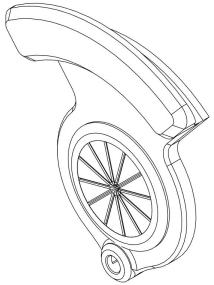
1 - Bed cable channel



2 - Air quality filters

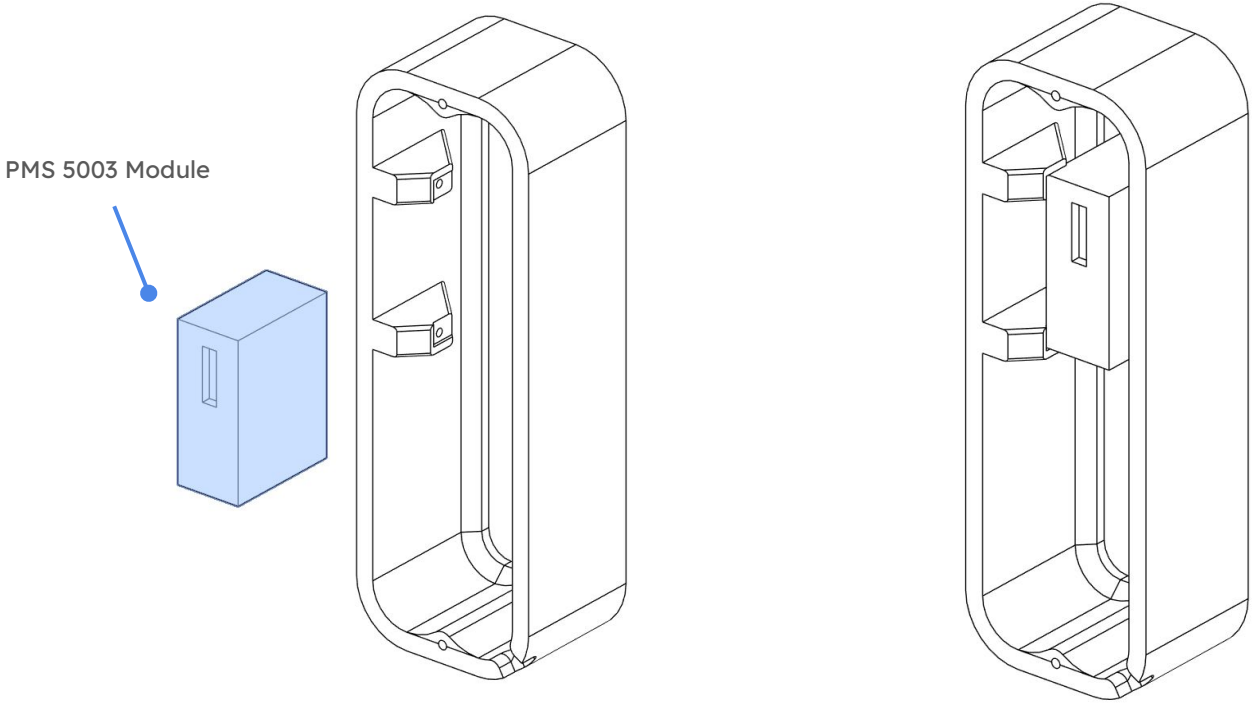


1 - Sensor box

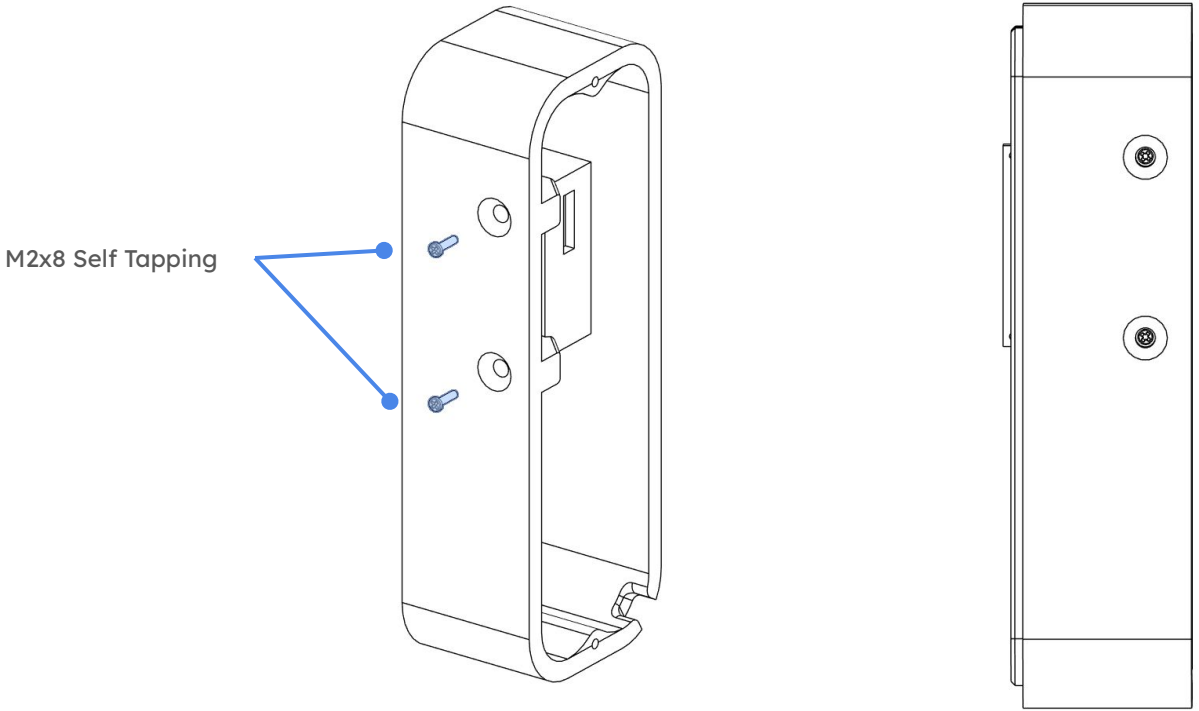


1 - Power cable passthrough

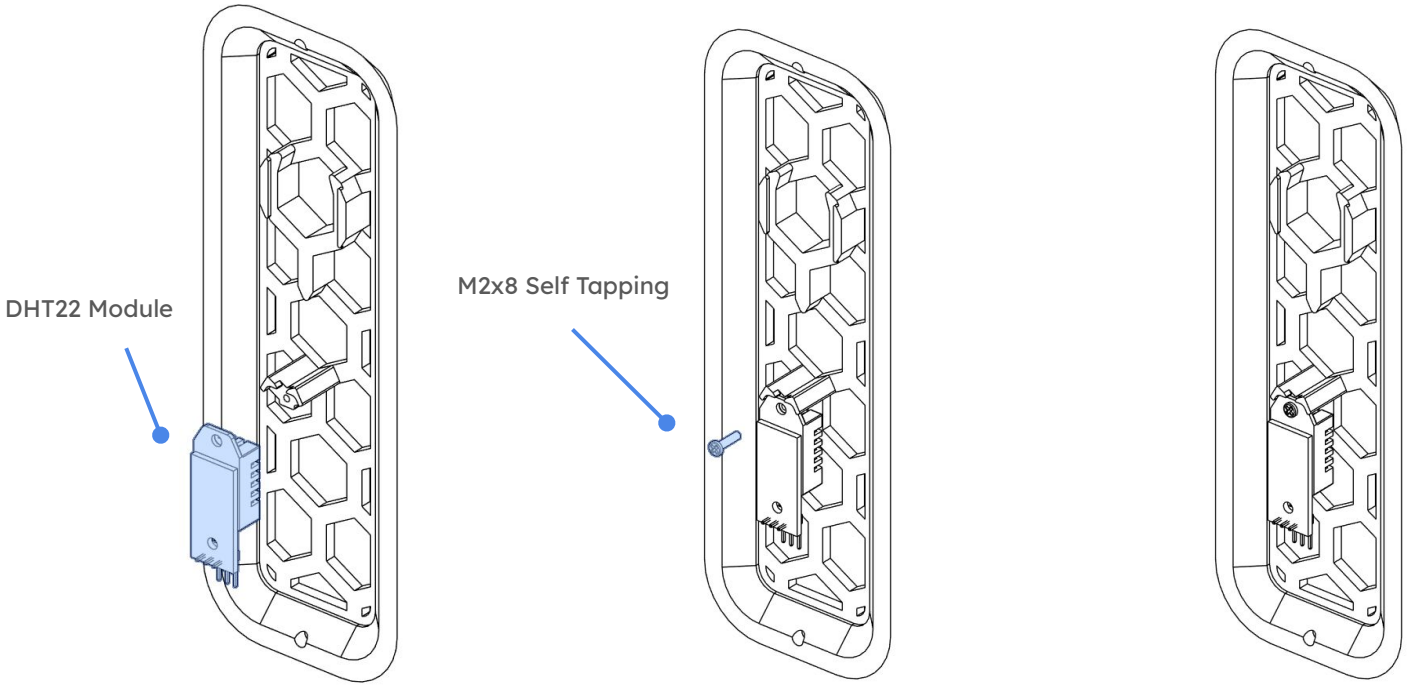
SENSOR BOX



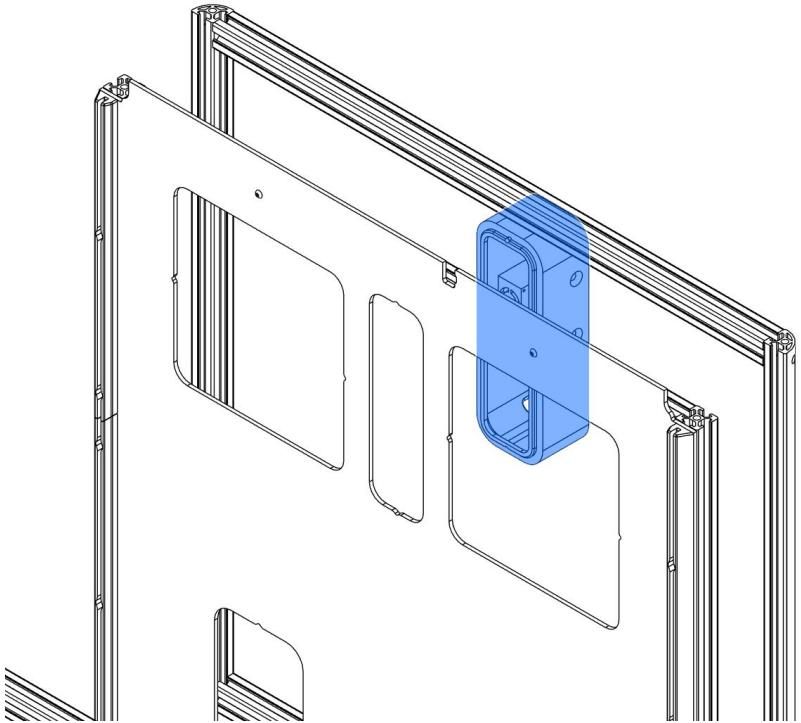
SENSOR BOX

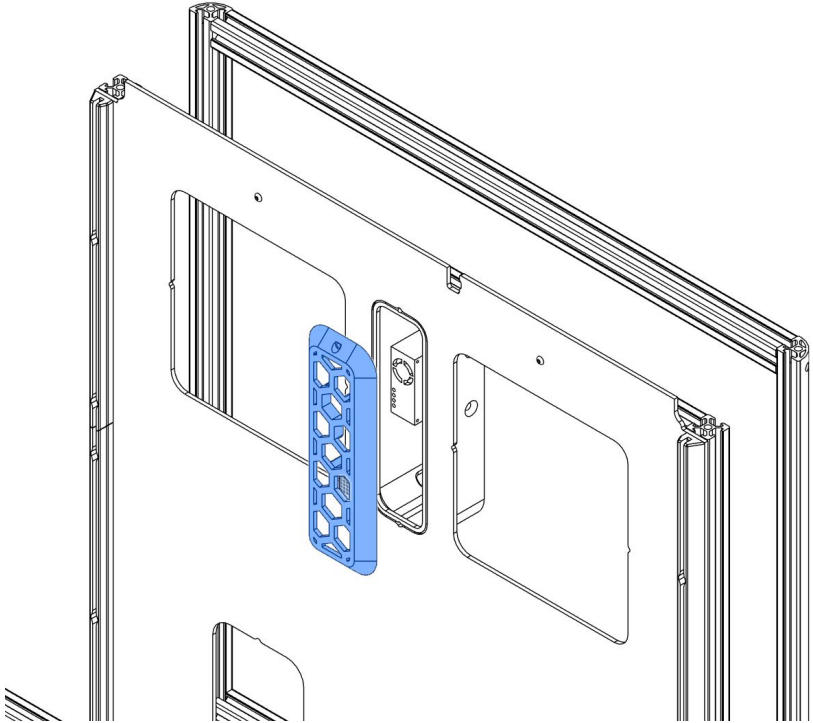


SENSOR BOX

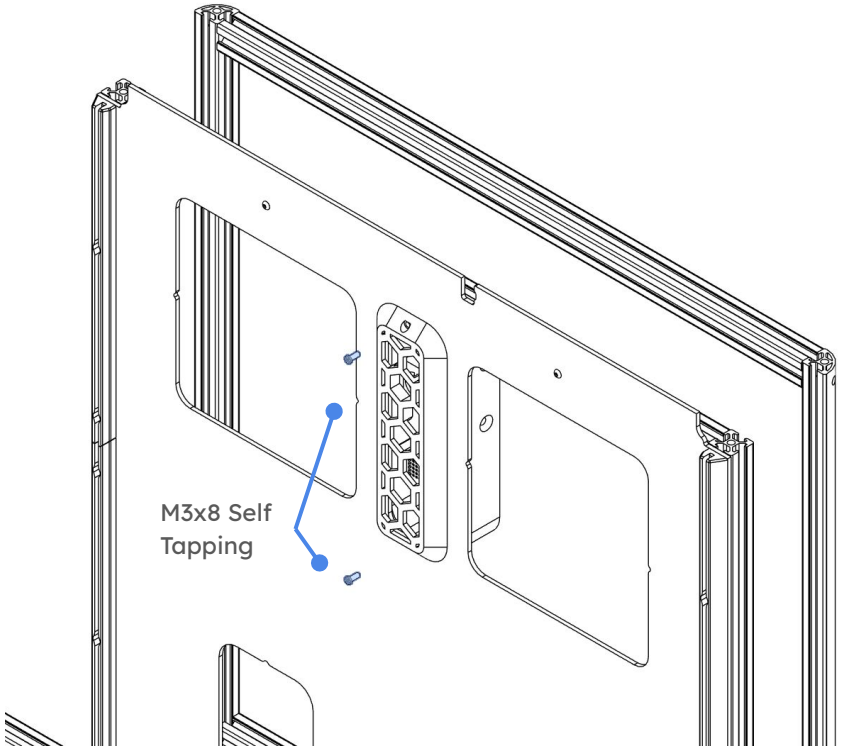


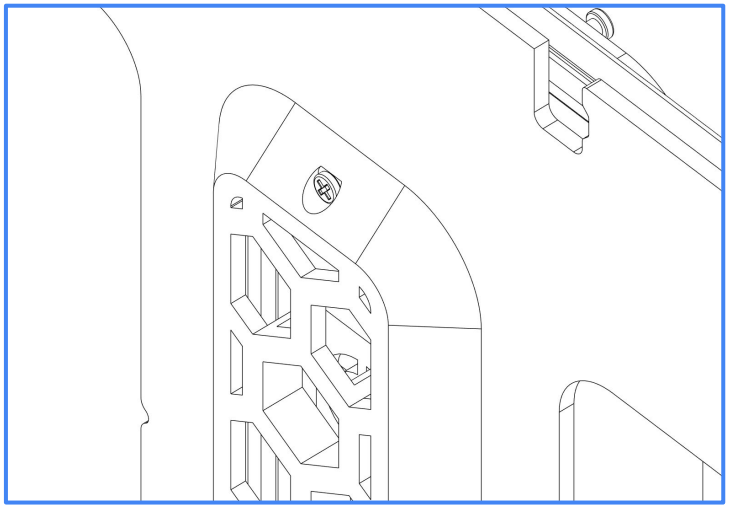
SENSOR BOX



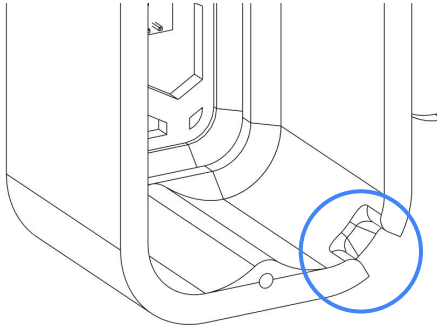


SENSOR BOX

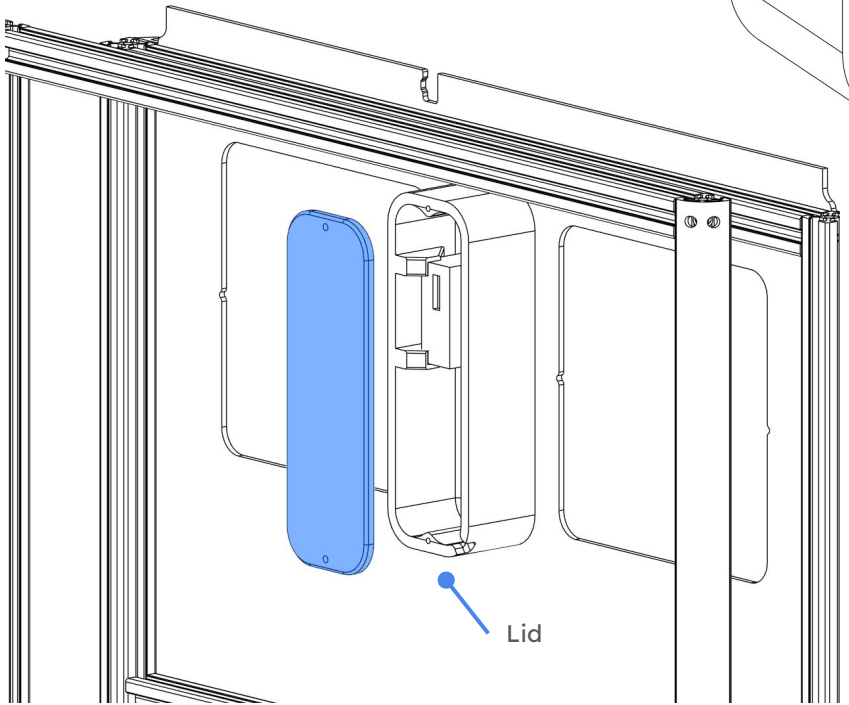


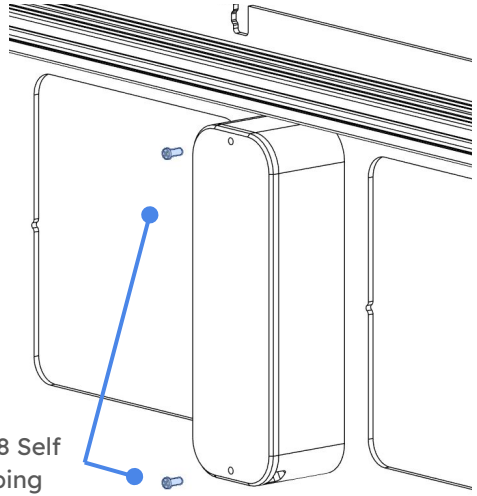


SENSOR BOX

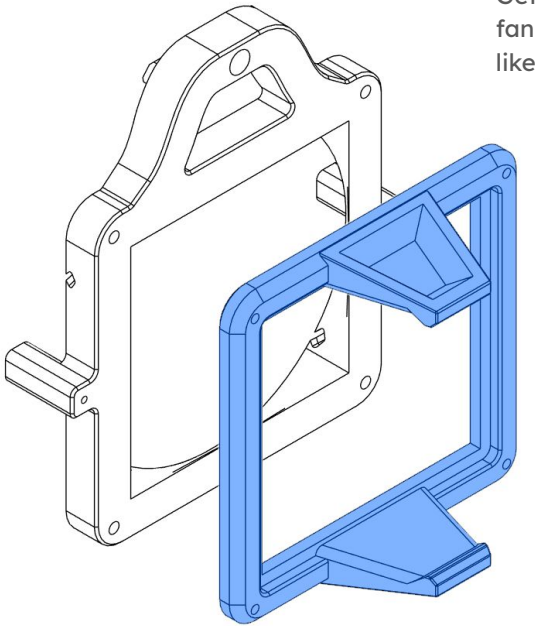


NOTE:
Make sure to pass the cables of the PMS5003 and the DHT22 in the slot highlighted in this picture before bolting on the lid!

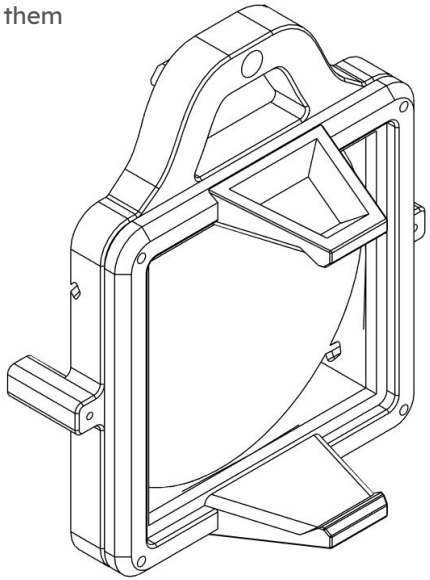




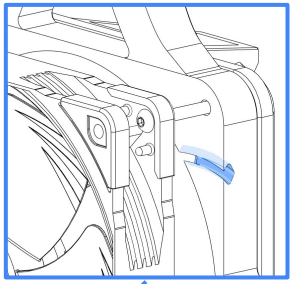
FILTERS



Get the filter holder and the fan bracket and align them like the picture

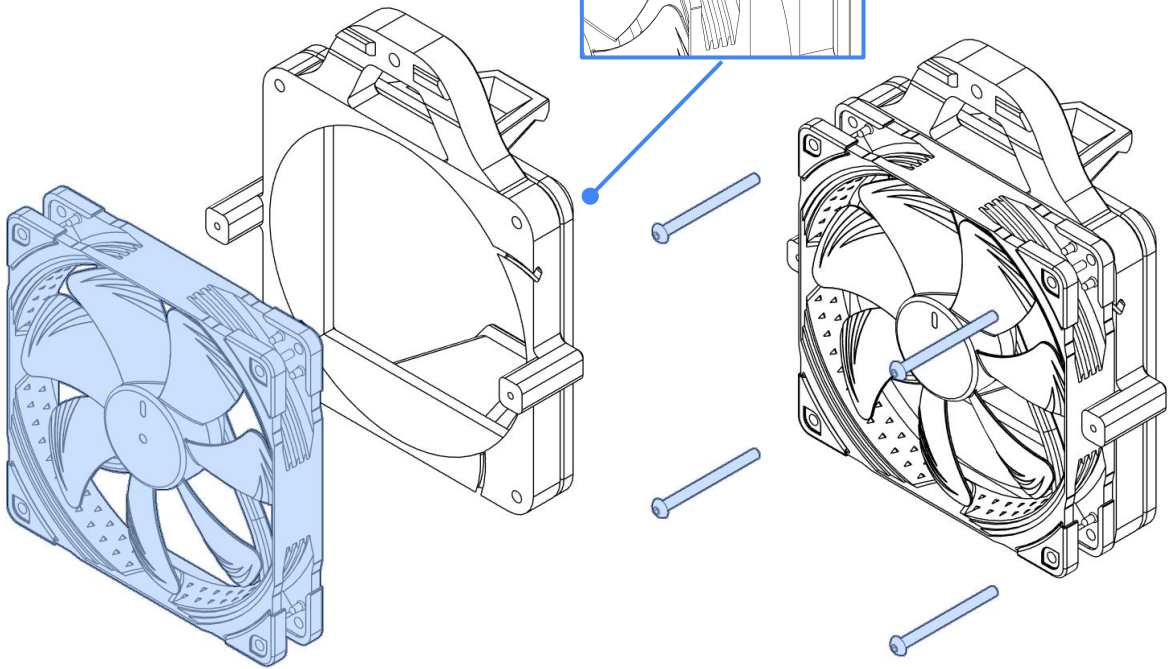


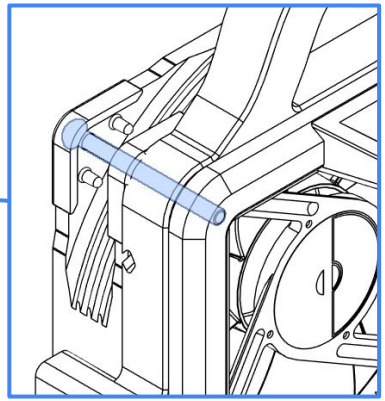
FILTERS



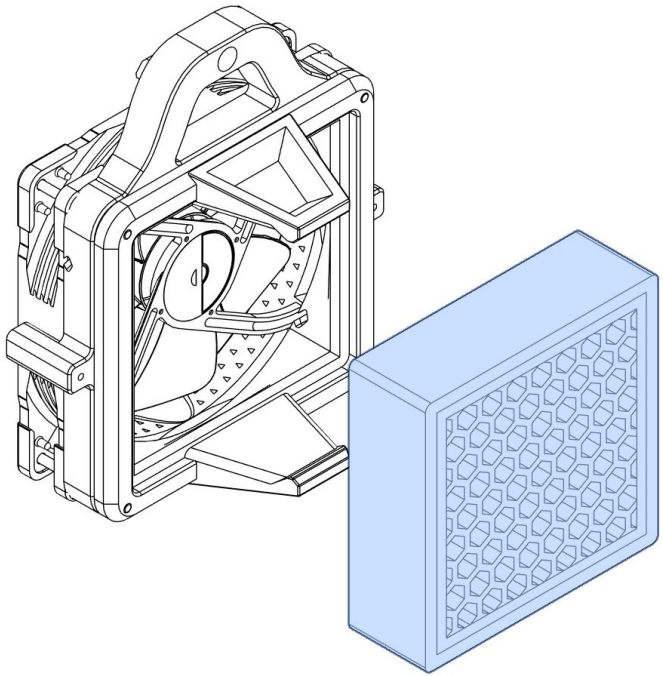
Make sure to make the cable of the fan pass through one of the highlighted channels

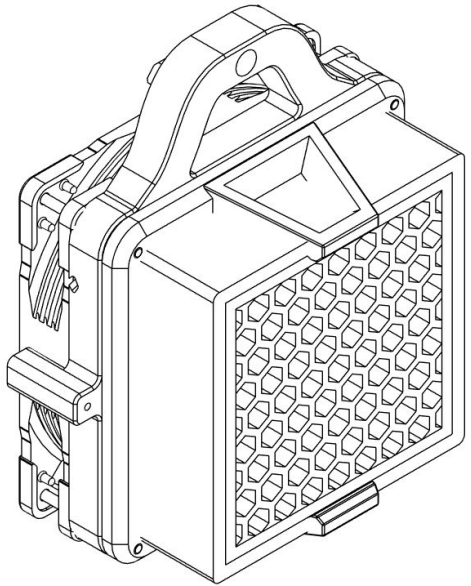
Tighten the M4 screws. Consider that these are used to hold the fan to the filter holder and the filter bracket. (the filter holder has holes onto which the m4 screws thread into)





FILTERS

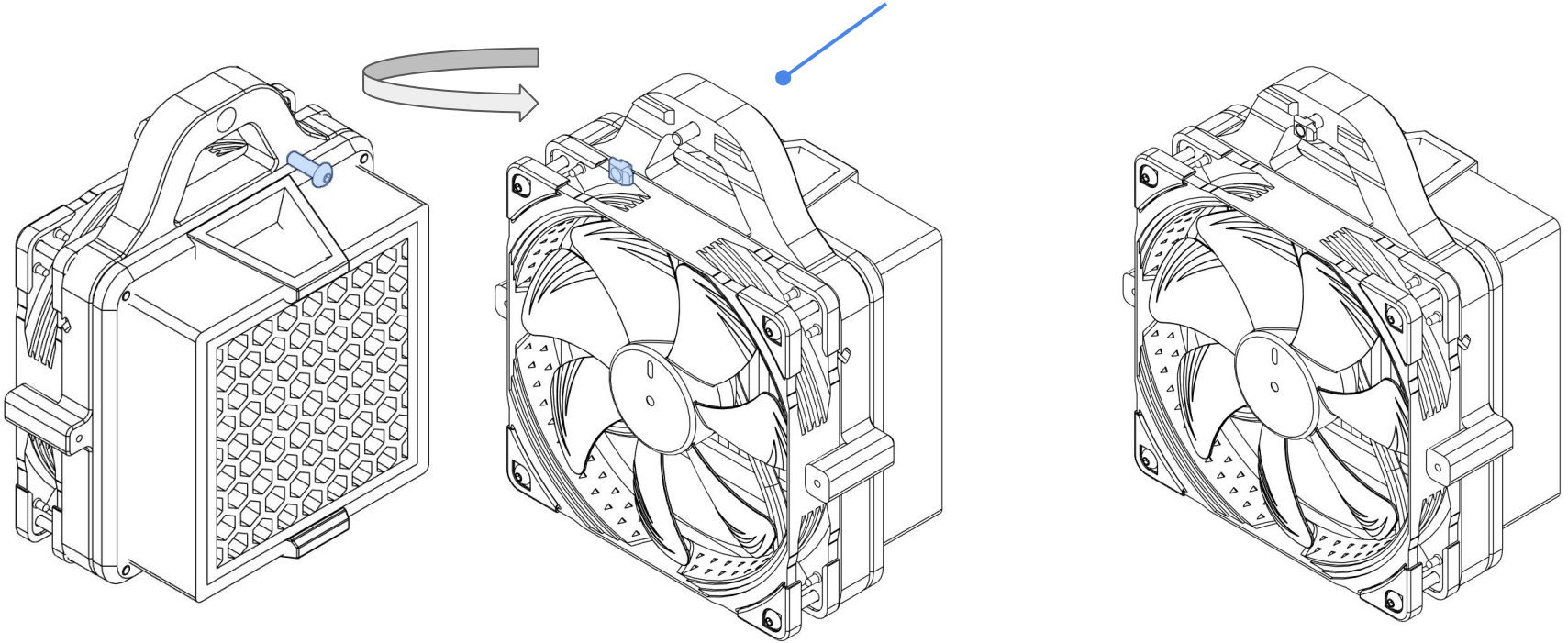




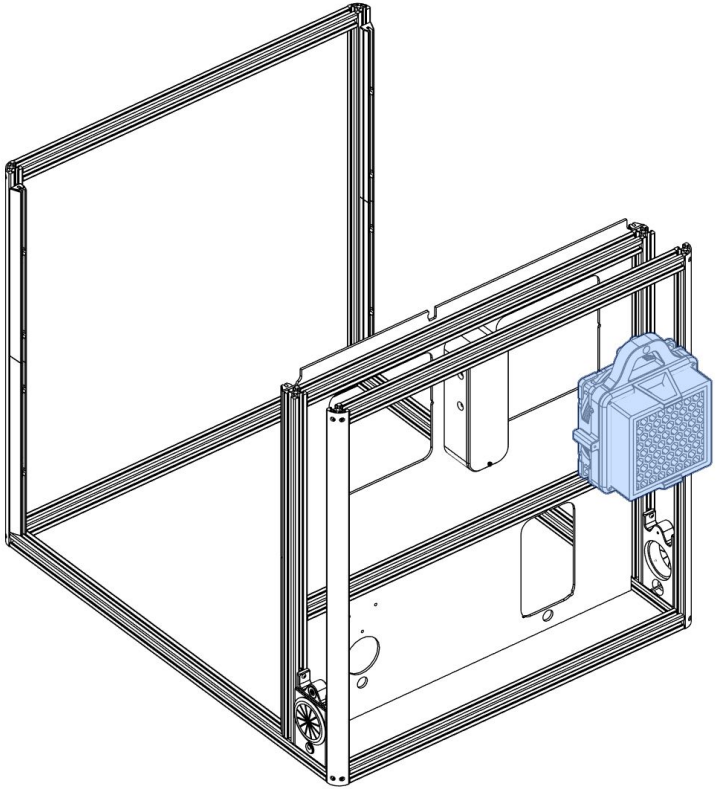
Insert the filter into the filter holder. It’s supposed to be relatively hard because it’s a pressure fit.

FILTERS

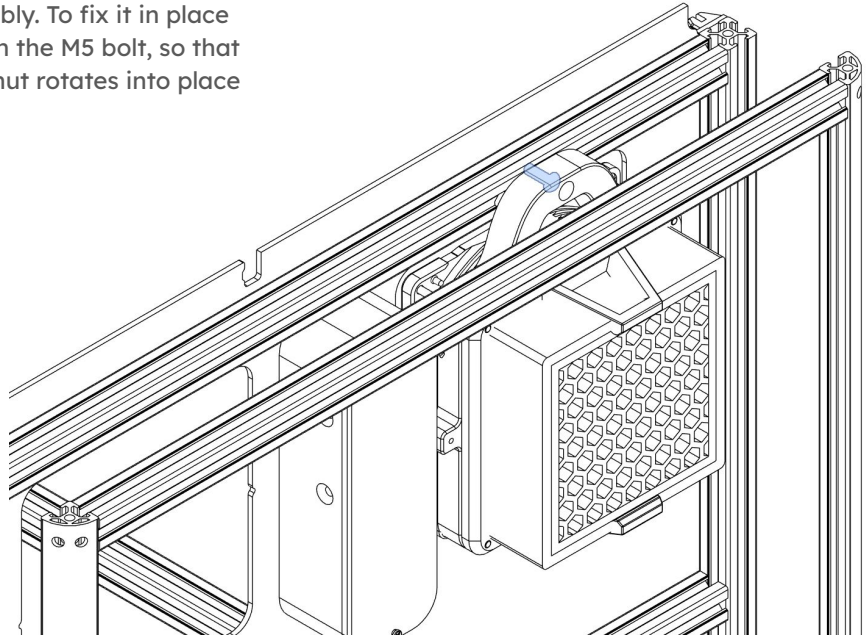
Get an M5x16 BHCS bolt and insert it into the hole shown. Then tighten onto the bolt an M5 t nut.



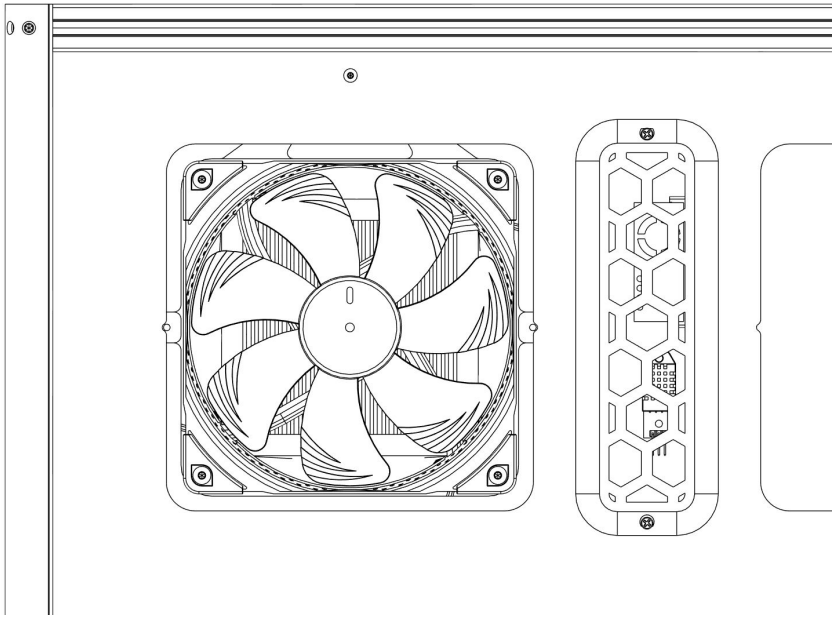
FILTERS



Get the filter assembly and install it as shown on the top extrusion of the back assembly. To fix it in place tighten the M5 bolt, so that the T-nut rotates into place

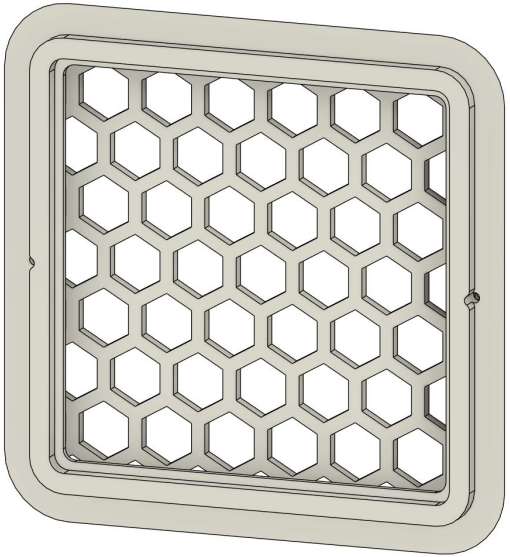


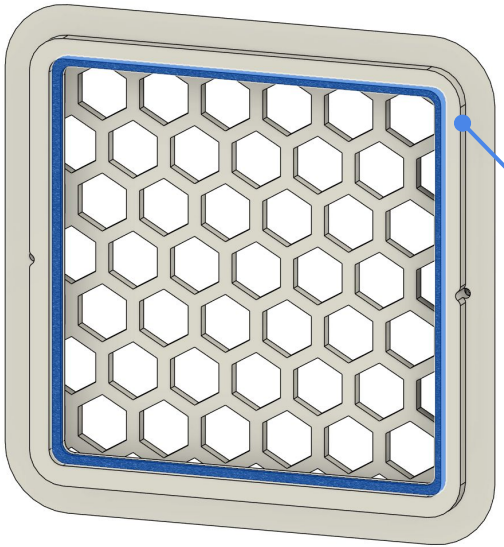
FILTERS



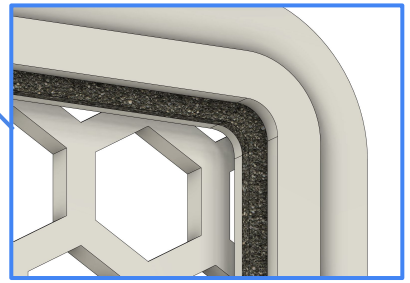
Take a moment to align the filter assembly as shown. The fan should be approximately in the middle of the opening as shown. This is very important for the next step!

FILTERS



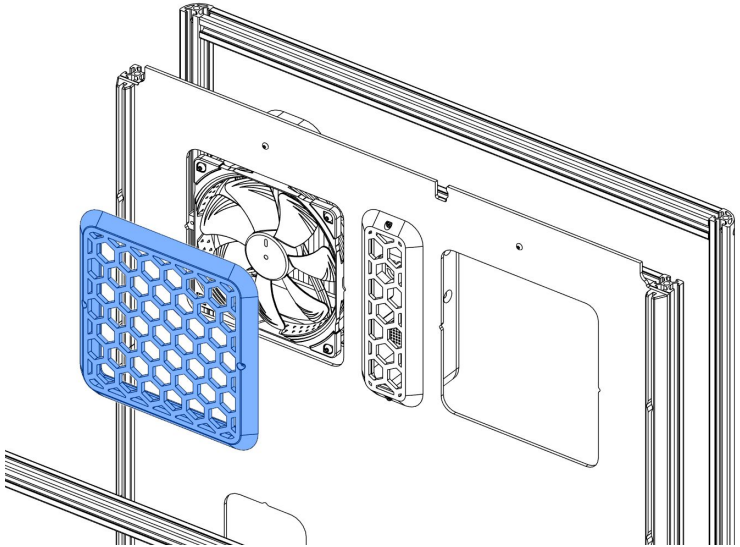


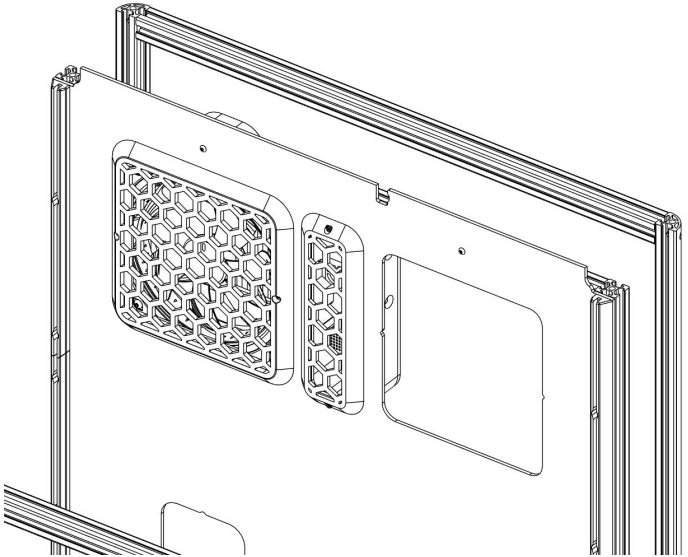
Take a moment to apply the insulation foam on the fan grill. This will help with sealing the connection.



FILTERS

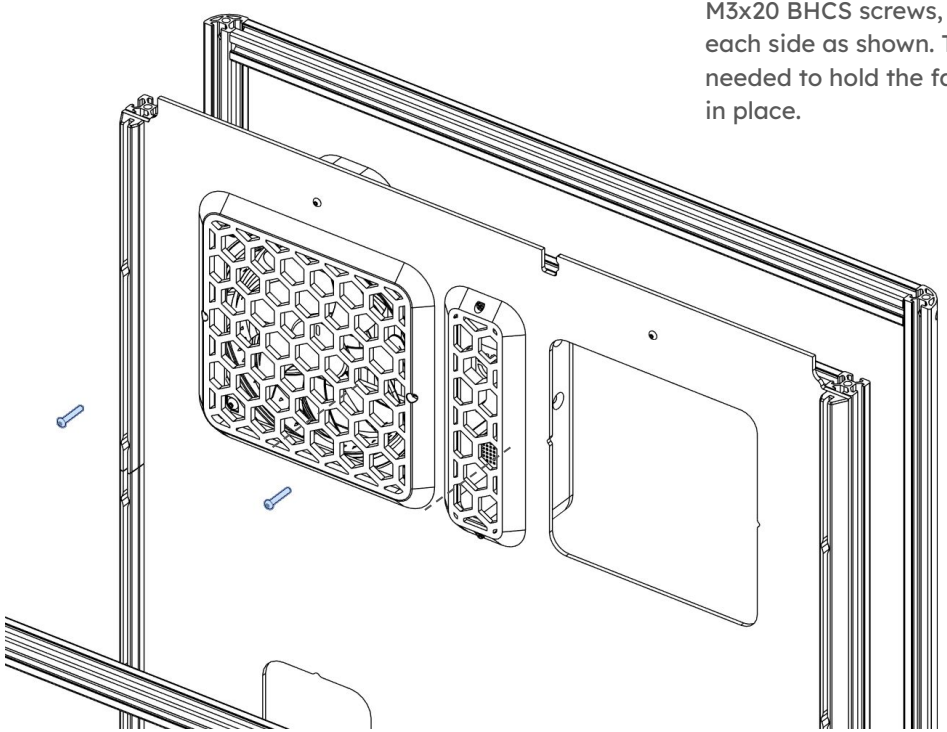
Insert as shown the filter grill. Pay very close attention to the direction of the screw holes. They should be horizontal.

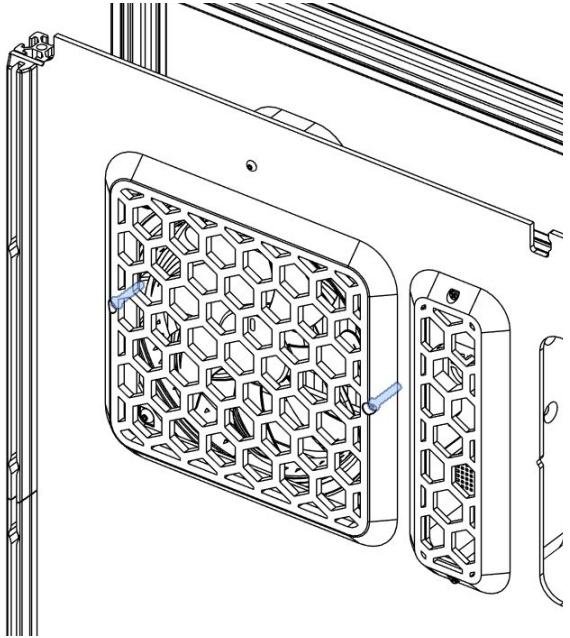




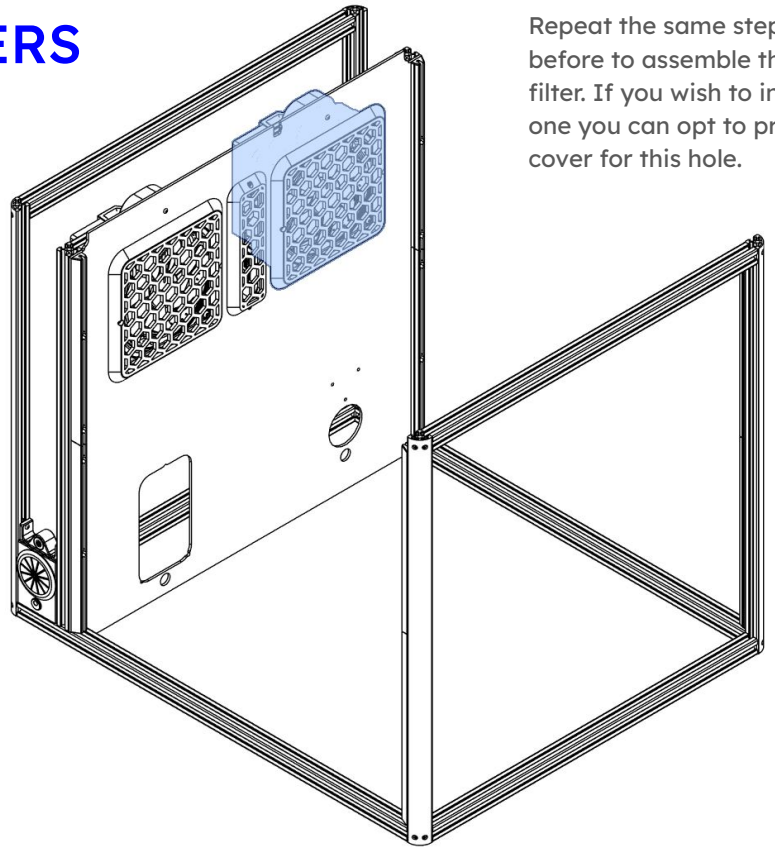
FILTERS

Insert and tighten the two M3x20 BHCS screws, one on each side as shown. This is needed to hold the fan grill in place.

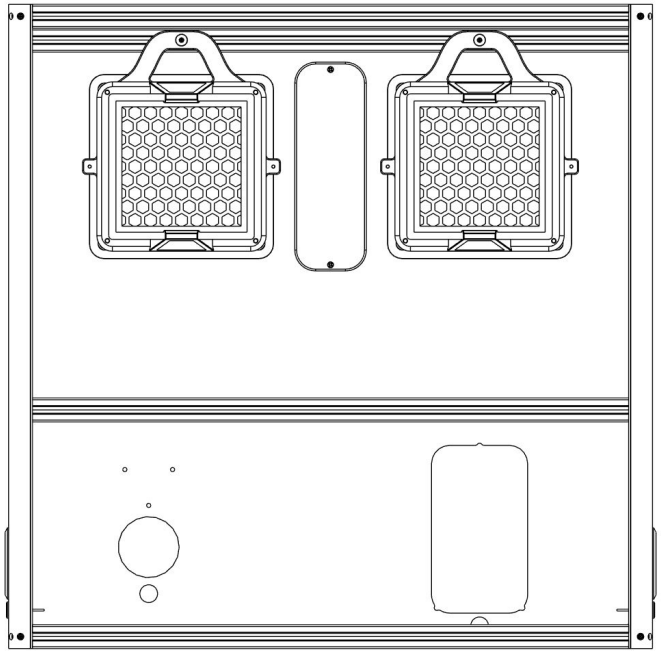




FILTERS

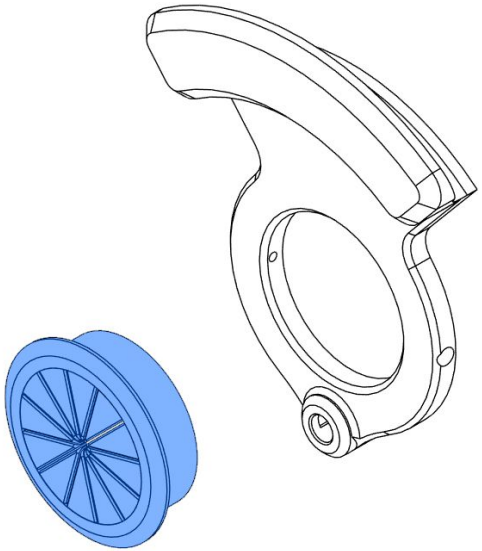


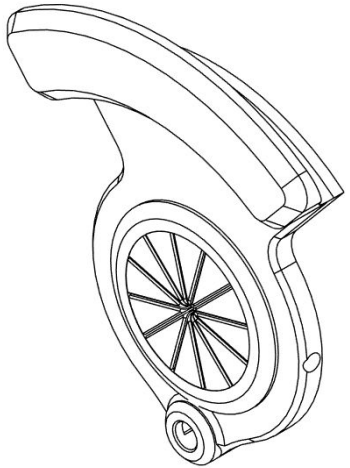
Repeat the same steps as before to assemble the second filter. If you wish to install only one you can opt to print the cover for this hole.



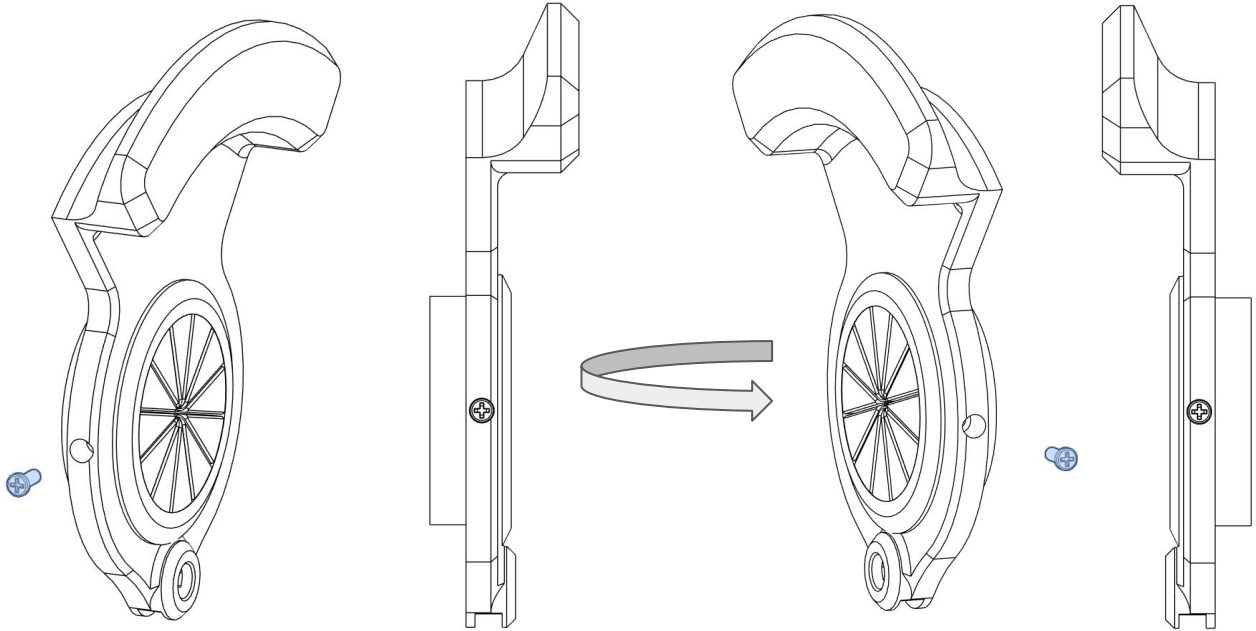
CABLE PASSTHROUGH

Insert the cable access plug in the hole. It might be a bit tight since it should be a pressure fit

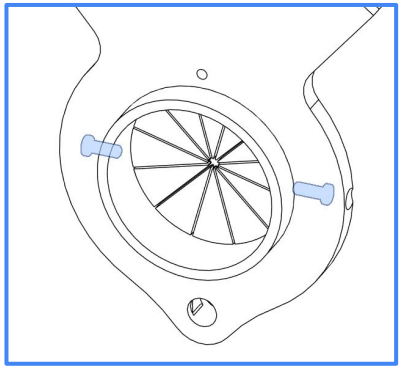




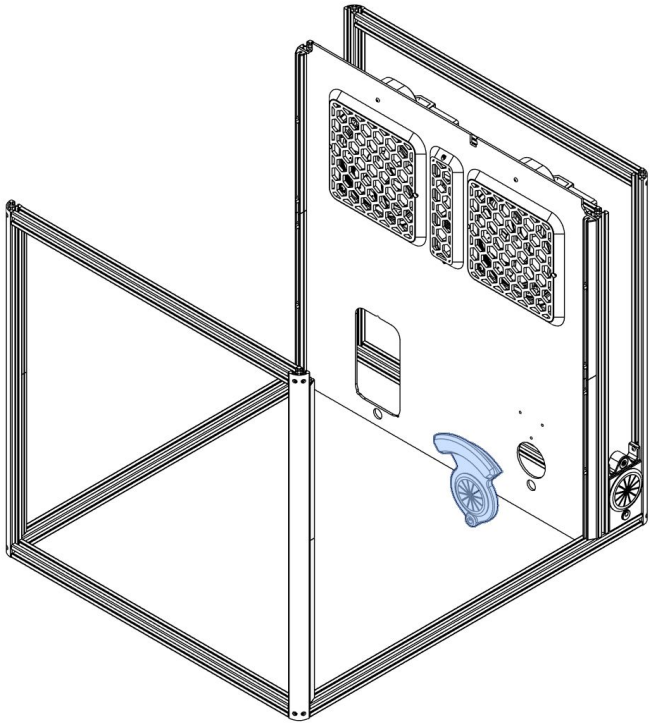
CABLE PASSTHROUGH



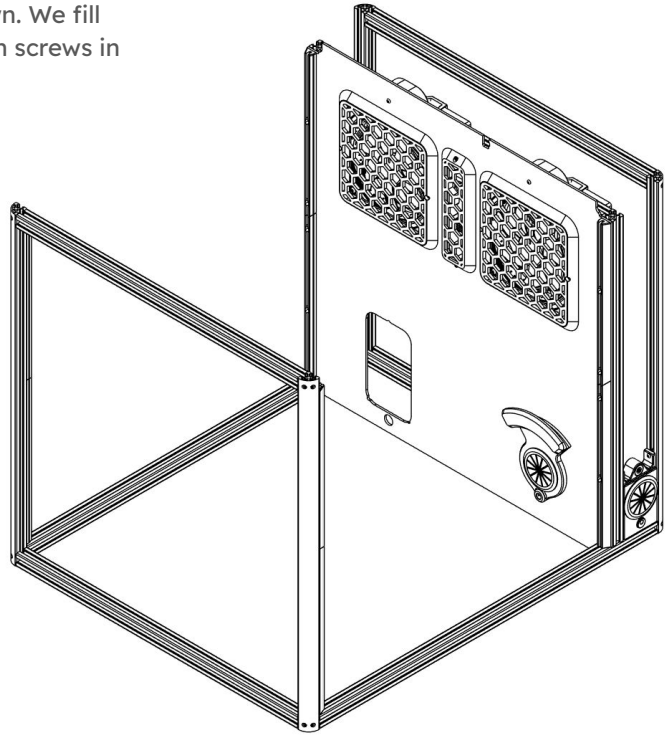
Insert the two M3x8 self tapping screws and tighten them on both sides. This is to make sure that the hole cover does not move



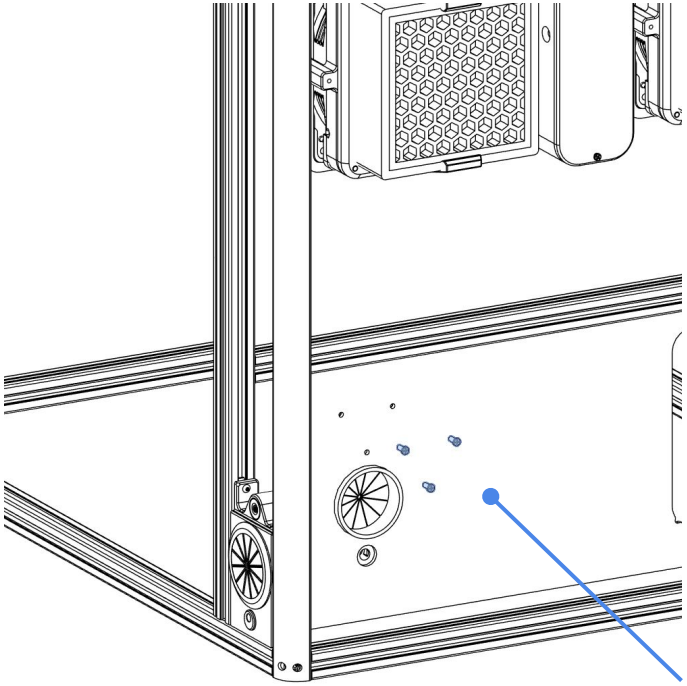
CABLE PASSTHROUGH



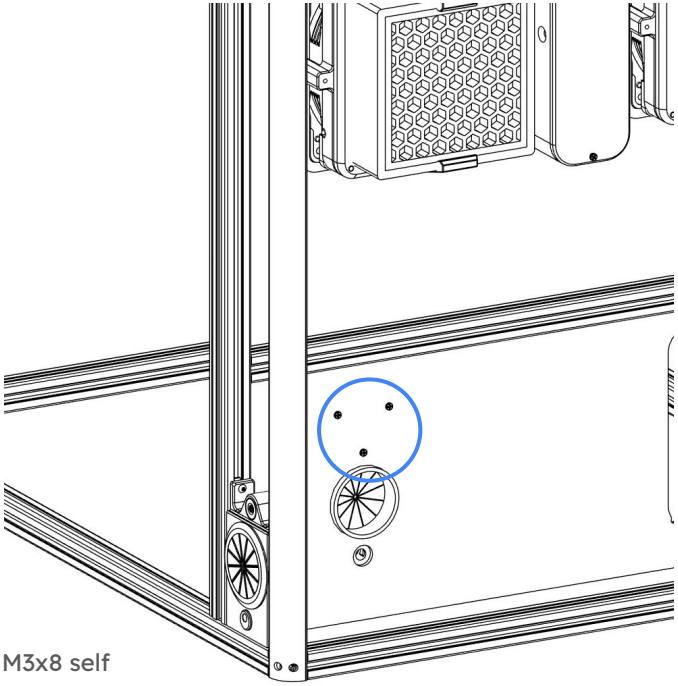
Insert the cable passthrough in the hole as shown. We fill hold it in place with screws in the next step



CABLE PASSTHROUGH

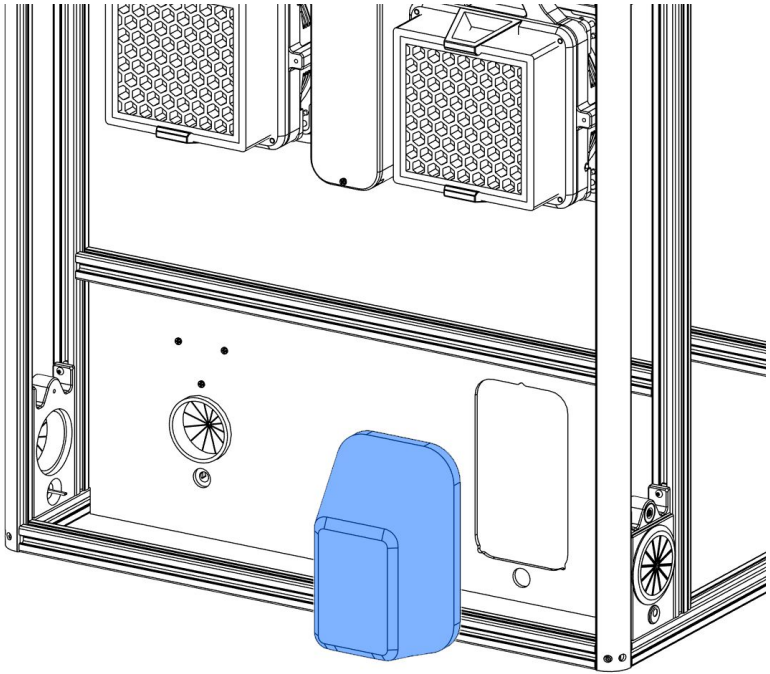


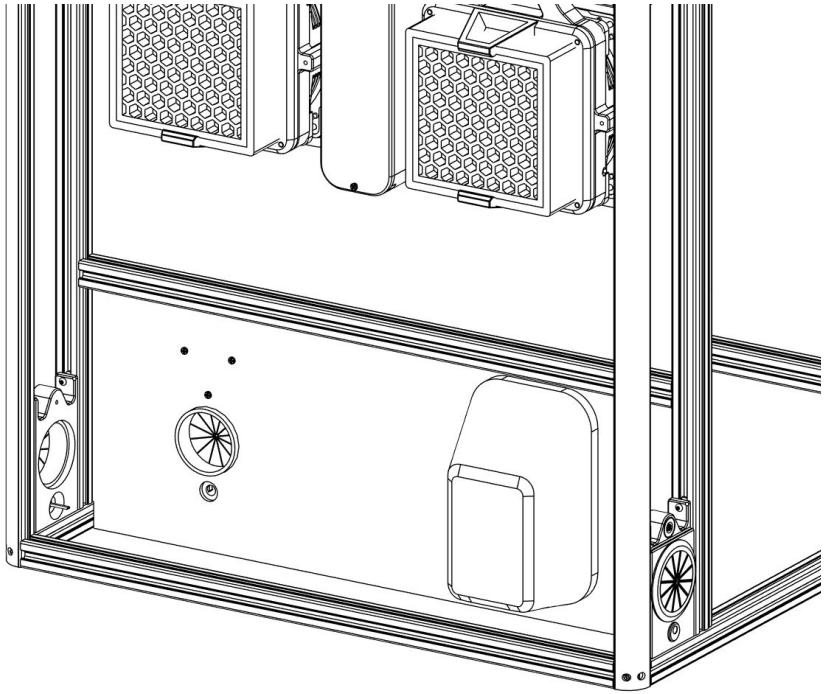
Tighten the three M3x8 self tapping screws



BED CABLE CHANNEL

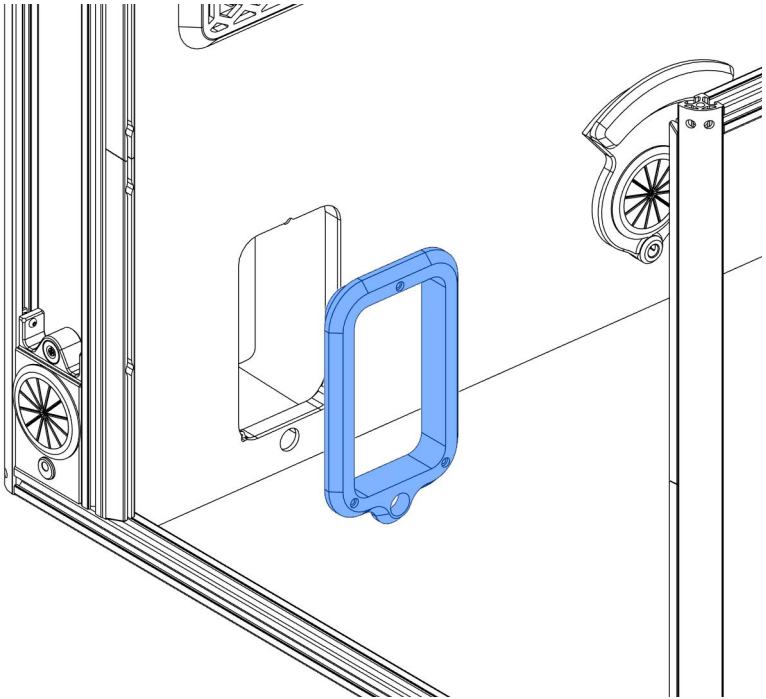
Place the bed cable channel where it’s shown. Consider that it’s not fixed in place yet, so you have to hold it with one hand

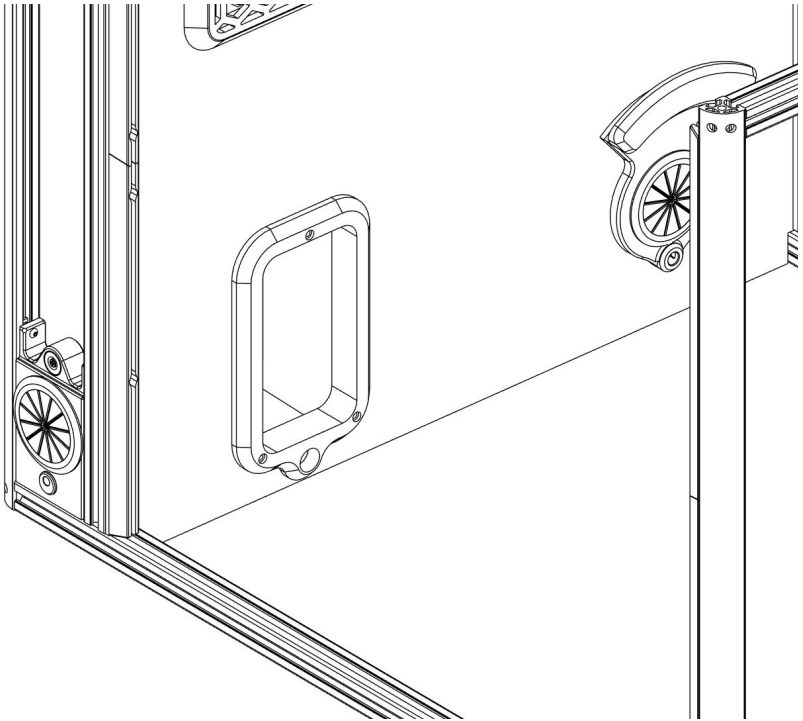




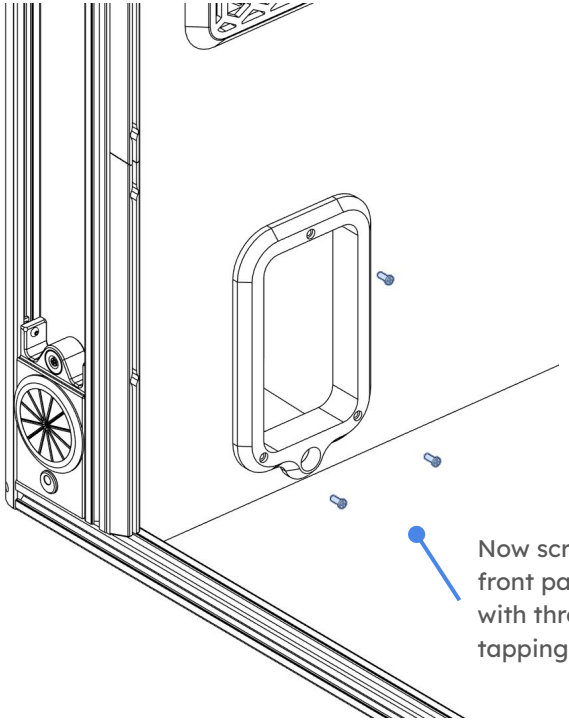
BED CABLE CHANNEL

Now place the front part of the cable channel. This should lock in place the other part. Freeing up your hand for the next step

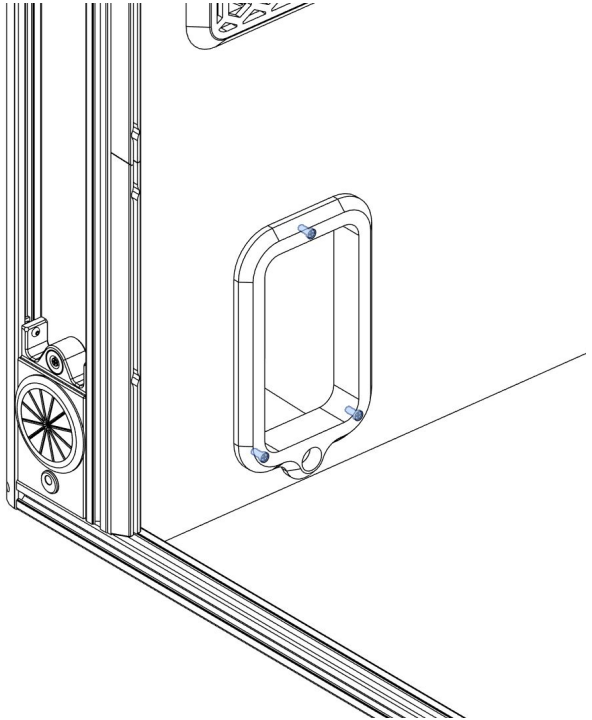




BED CABLE CHANNEL



Now screw in place the front part to the back part with three M3x8 self tapping screws



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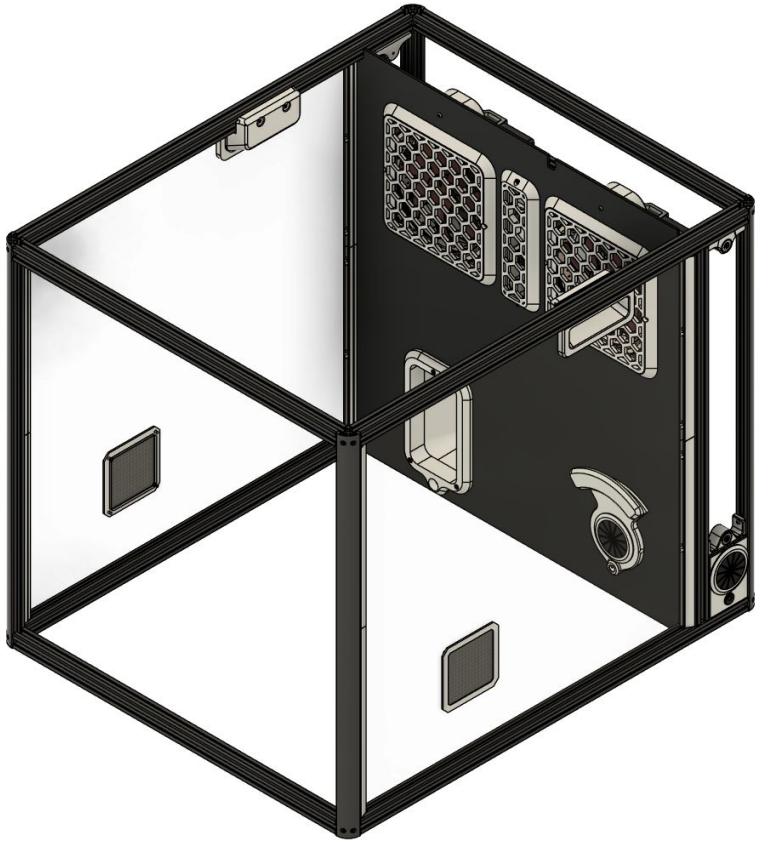
Divider between sections

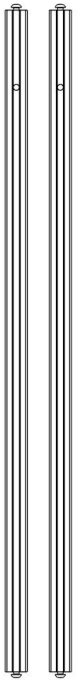
SIDE PANELS

Now we are starting to see the enclosure taking shape…
In this step the most important thing is taking things slowly and aligning things right.

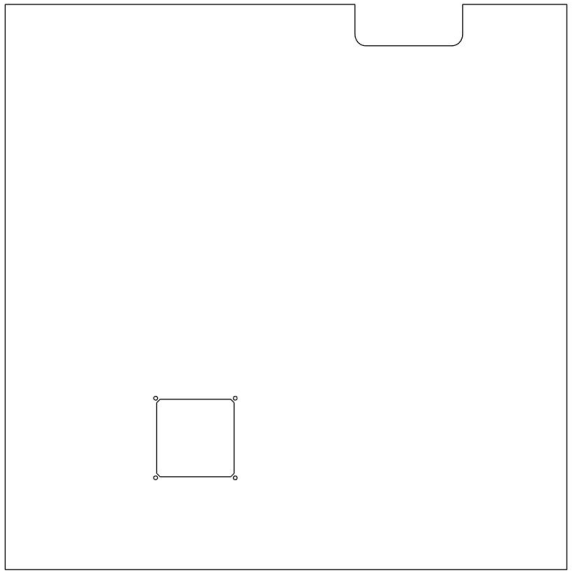


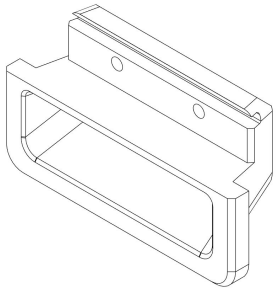
COMPONENTS

A Extrusion

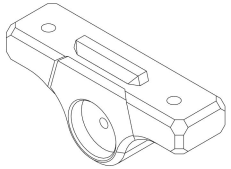


Side Panel



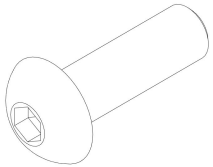


2 - Handles

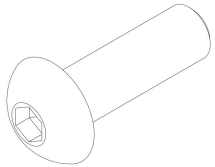


2 - Magnetic electronic side panels attachment points

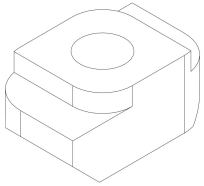
COMPONENTS



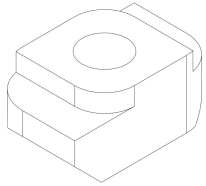
3 - M5x16 BHCS



2 - M3x10 BHCS



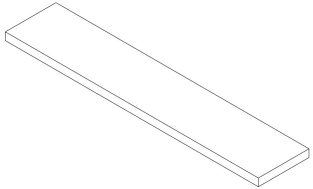
2 - M5 T-Nuts



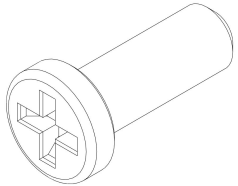
2 - M3 T-nuts

COMPONENTS

2 - 15mm Circular magnets

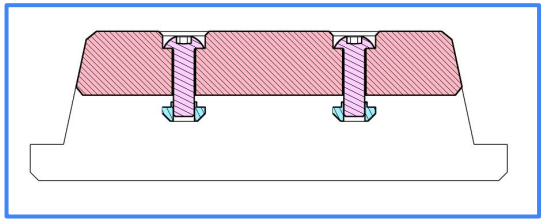


A Roll of 10x1.5mm foam

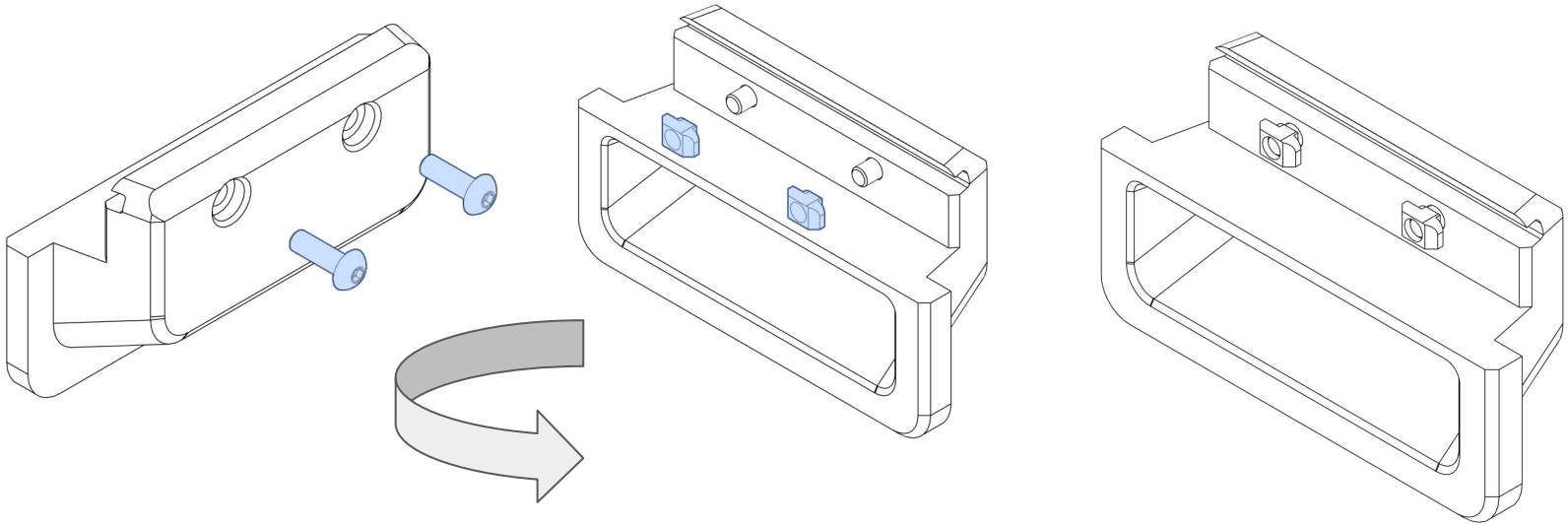


2 - M3x8 Self tapping screw

SIDE PANELS

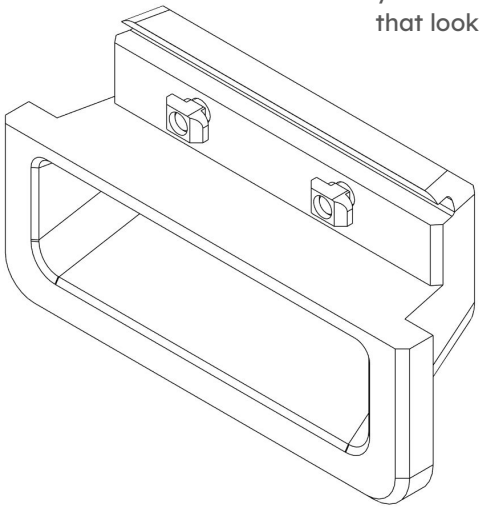


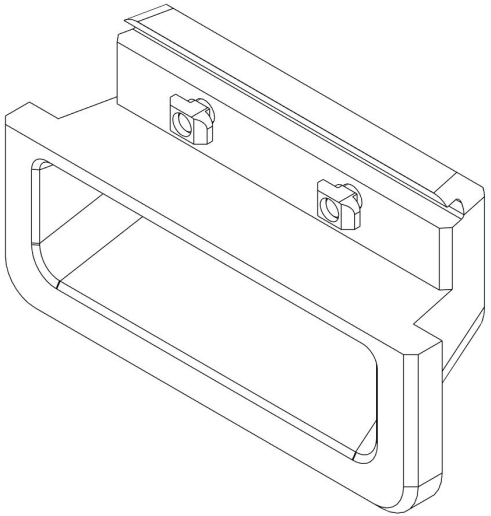
Insert the M5x16 BHCS screws in the holes, then install the M5 T-Nuts



SIDE PANELS

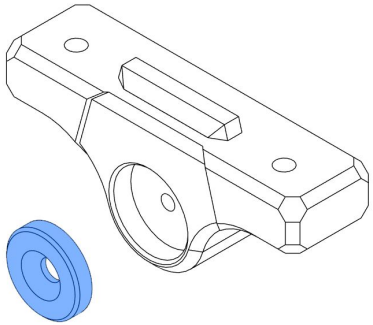
Do the same steps onto the second handle. In the end you should have 2 handles that look like this



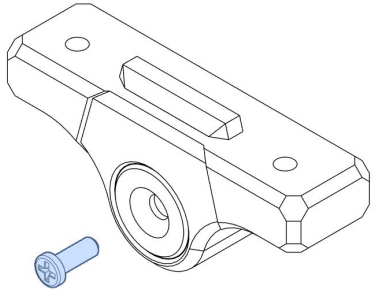


SIDE PANELS

Now screw in place the front part to the back part with three M3x8 self tapping screws



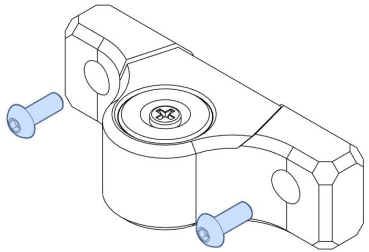
15mm Round magnet

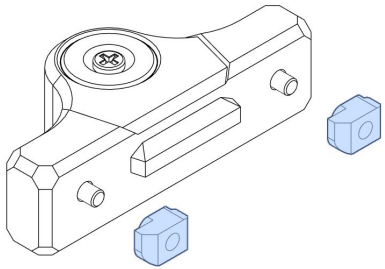


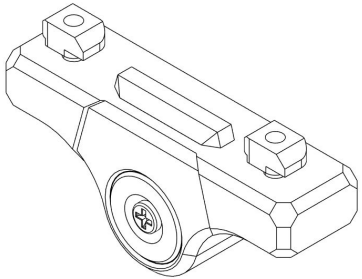
M3x8 Self tapping screw

SIDE PANELS

Now screw in place the front part to the back part with three M3x8 self tapping screws

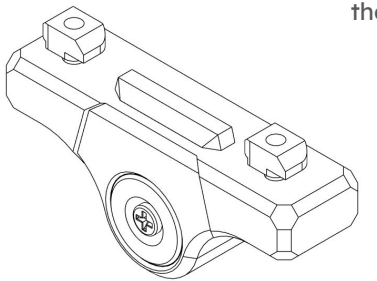


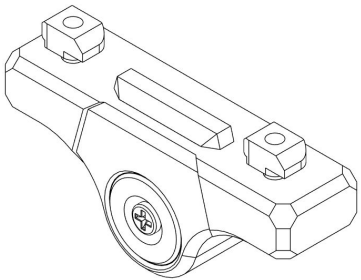




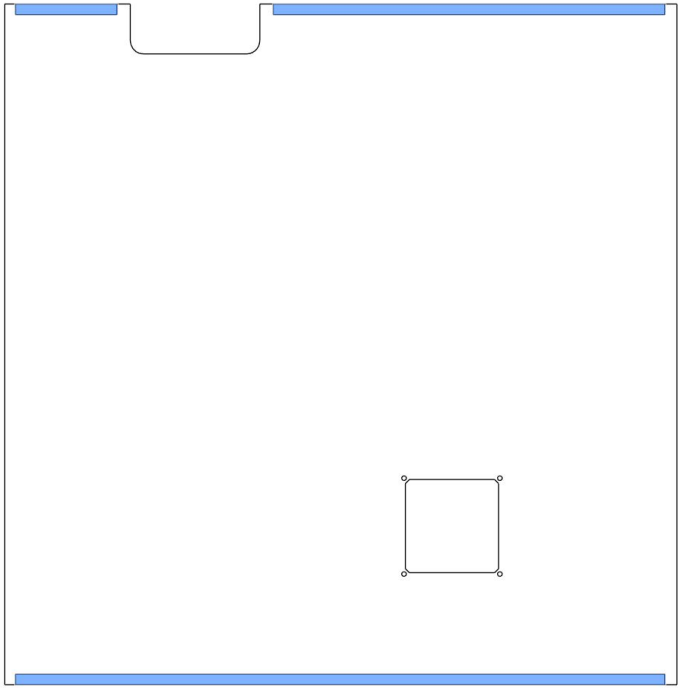
SIDE PANELS

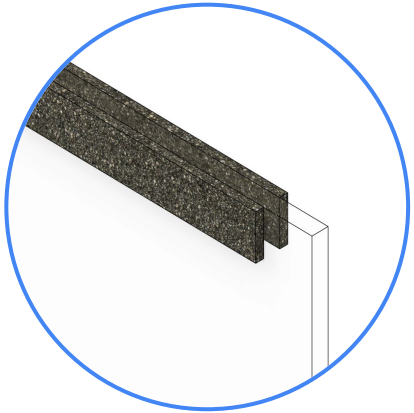
Do the same steps onto the second handle. In the end you should have 2 handles that look like this



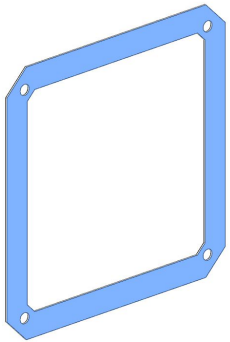


SIDE PANELS

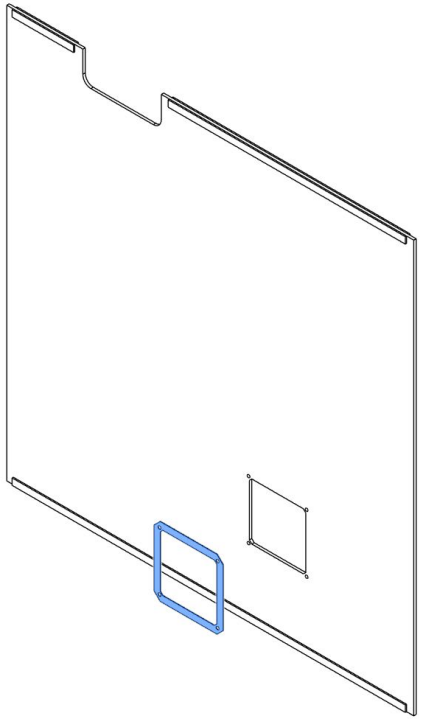


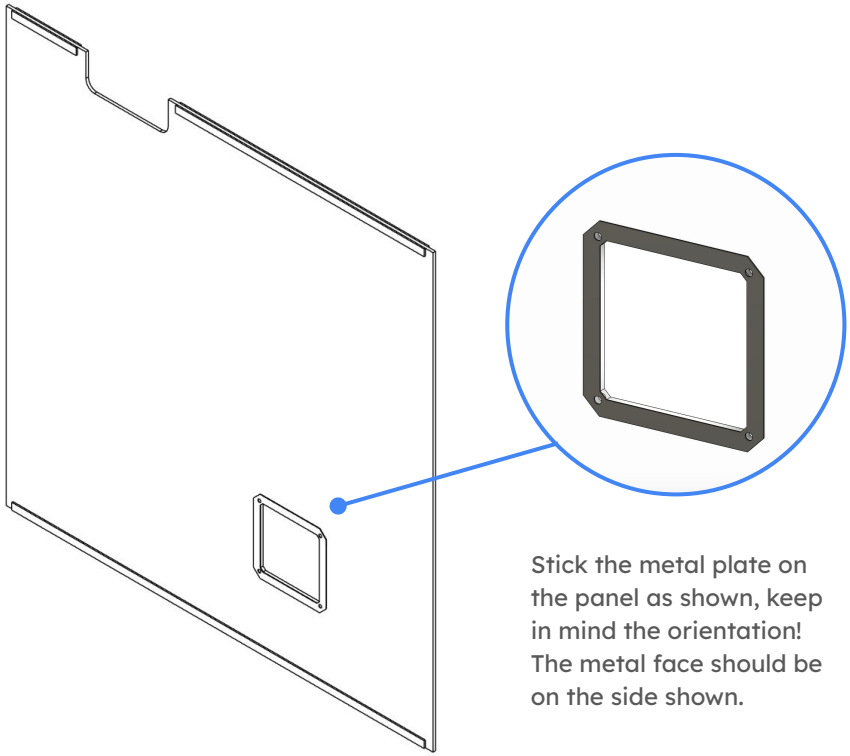


SIDE PANELS



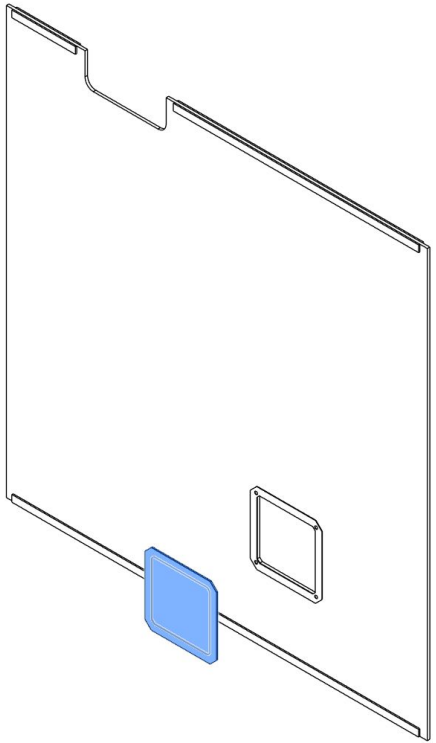
Remove the double sided tape cover from the metal plate that will eventually hold the dust filter

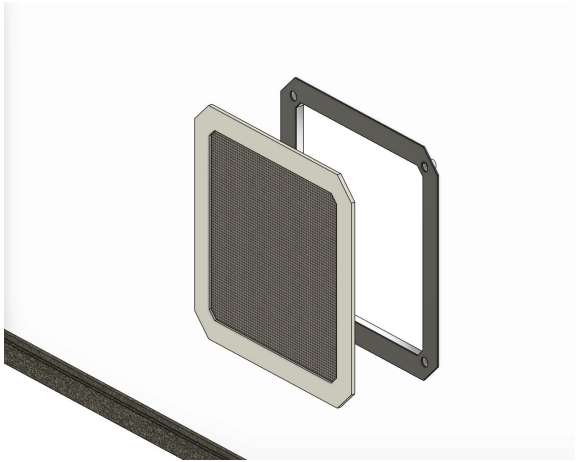




Stick the metal plate on the panel as shown, keep in mind the orientation! The metal face should be on the side shown.

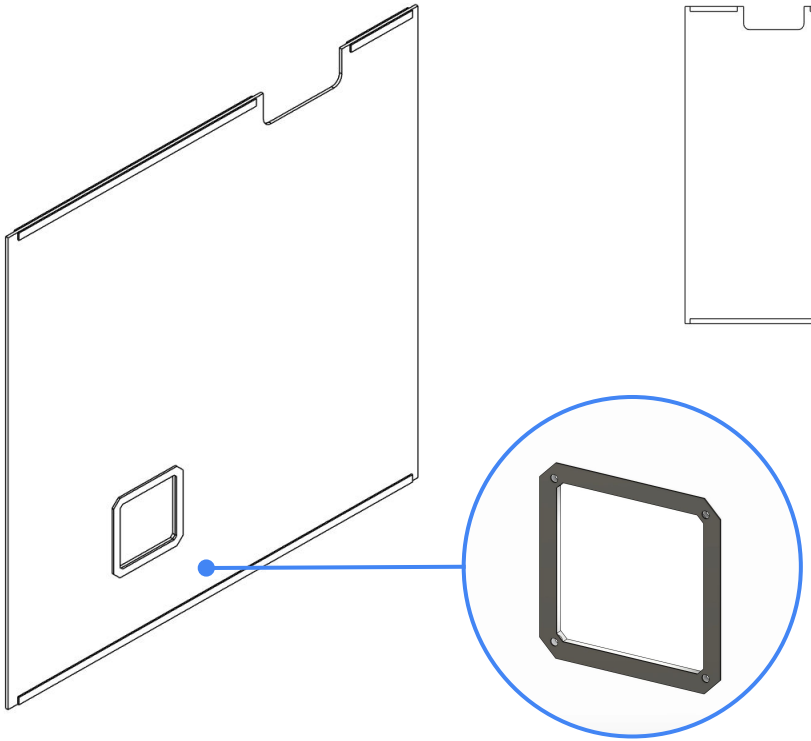
SIDE PANELS

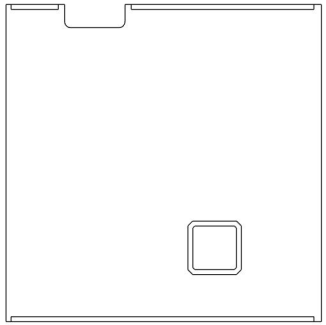


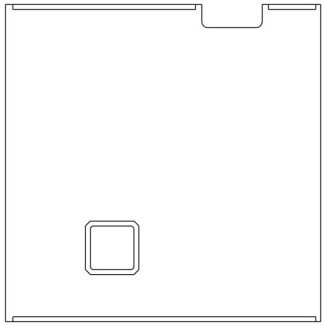


You can attach the dust filter covers now. They are magnetic, so you can just bring them close to the metal bracket and they should snap into place. (make sure to align them though)

SIDE PANELS

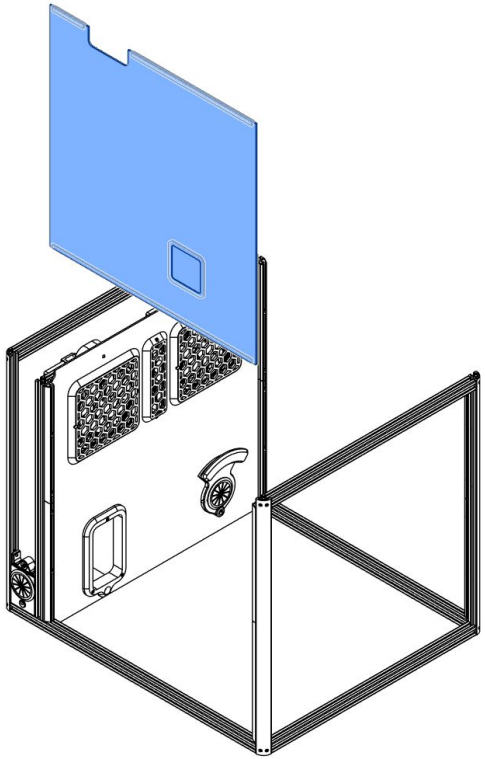


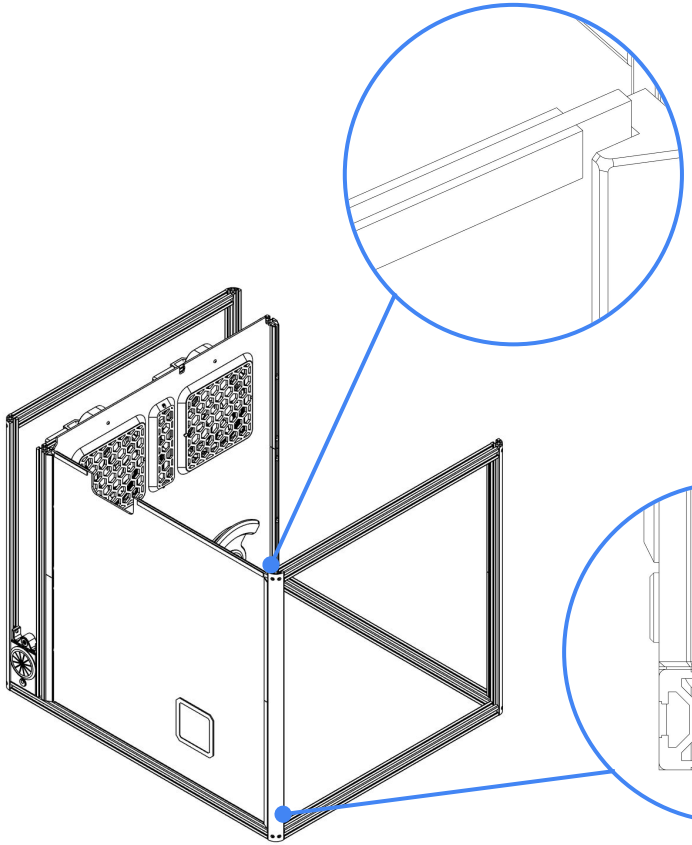




Repeat the same steps on the other side panel. Note just that the side onto which the metal bracket is attached and therefore the dust filter is opposite compared to the first one.

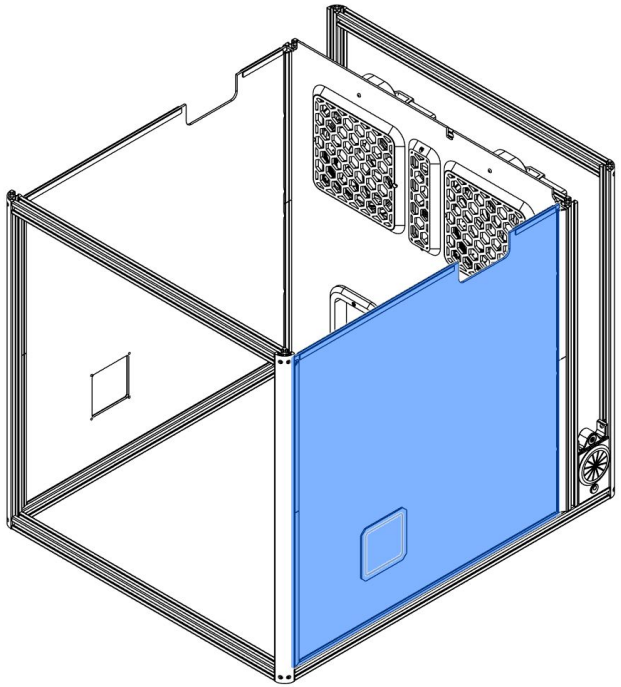
SIDE PANELS



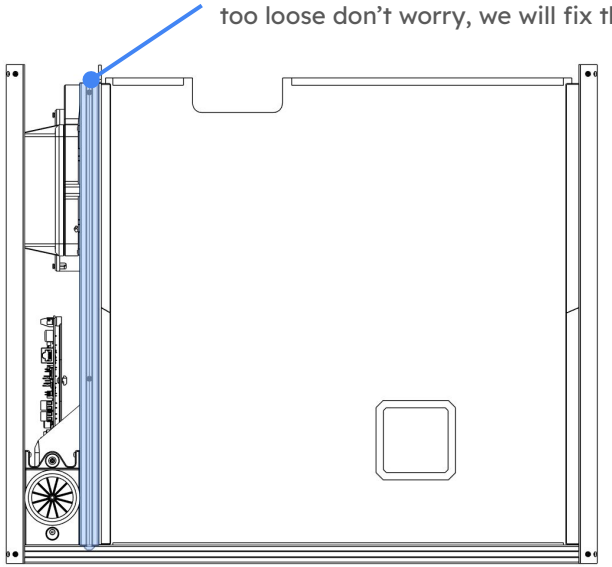


This is a very important step! Carefully lower the panel inside the guide rails that we installed earlier. Make sure that it's fully seated into the bottom extrusion as shown in the detail picture below. If the panel doesn't fit, don't worry. Just move slightly the back extrusion assembly. This is shown in the next step

SIDE PANELS

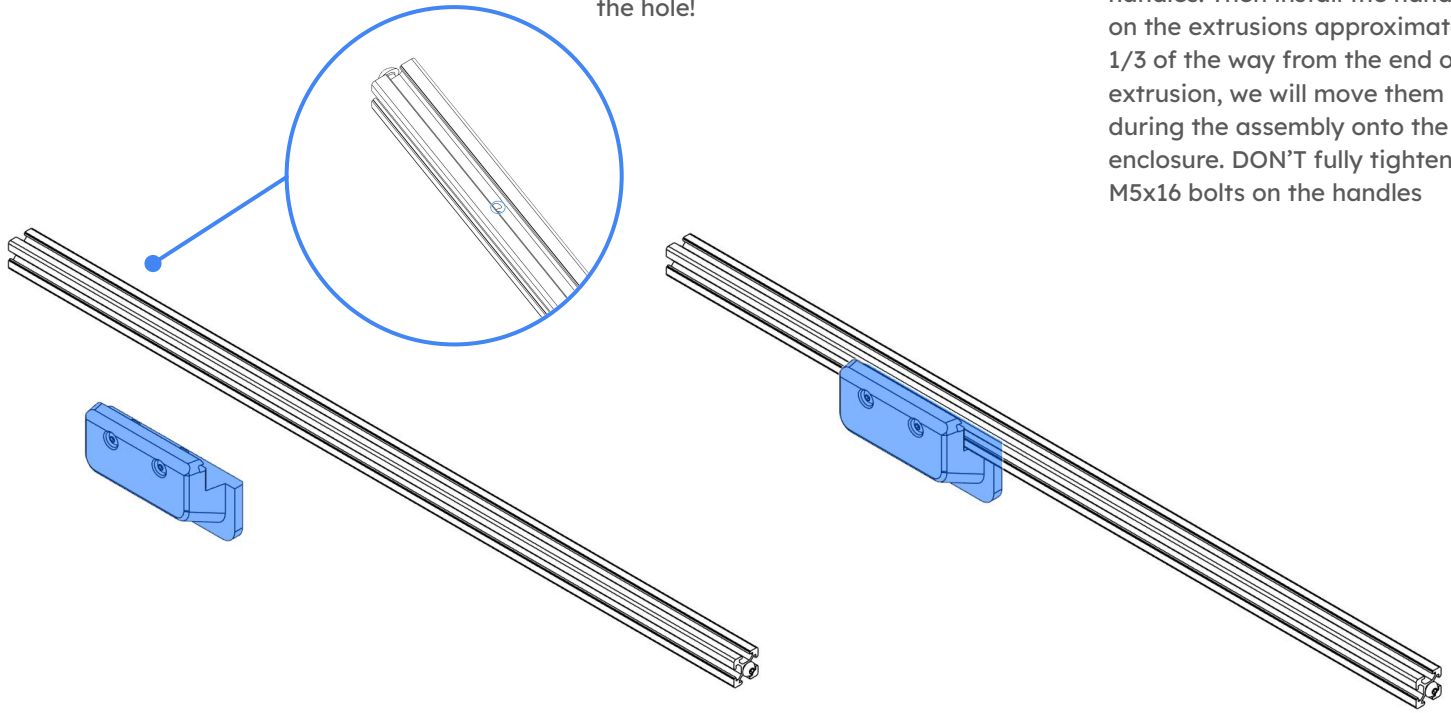


If the panels don’t fit try to move slightly the back extrusion assembly. (We did not fully tighten it before for a reason.) If by mistake you fully tightened it, just unscrew a bit the two bolts that are under the bottom extrusions). If the panels are too loose don’t worry, we will fix this later.

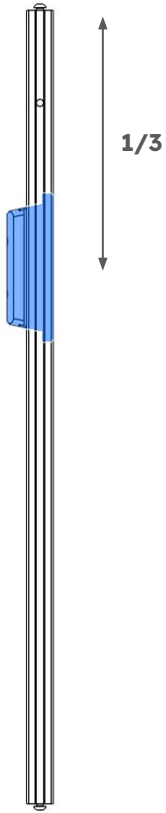


SIDE PANELS

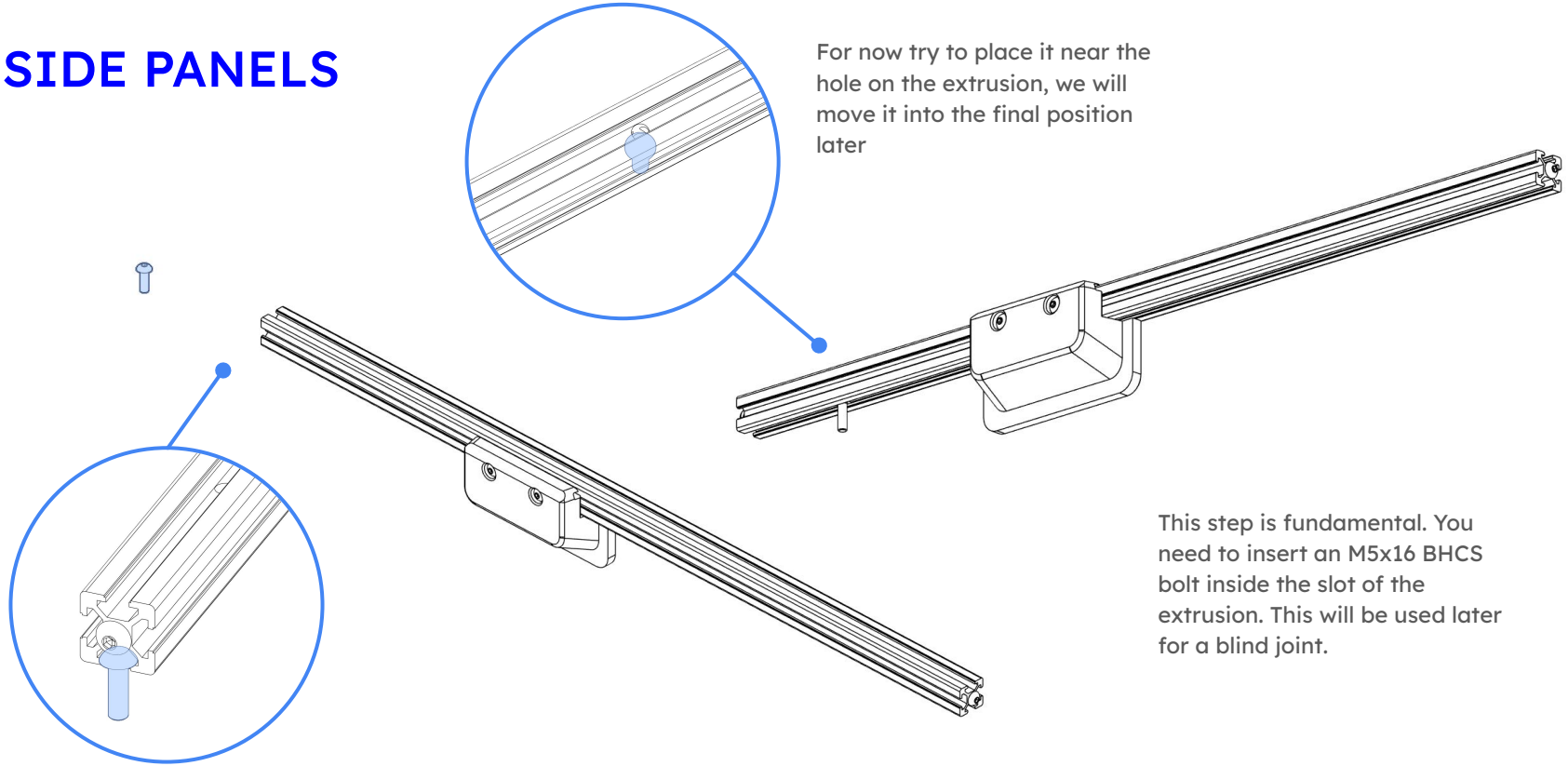
NOTE the direction and placement of the hole!



Put the enclosure aside, and grab 2 A extrusions and the two handles. Then install the handles on the extrusions approximately 1/3 of the way from the end of the extrusion, we will move them later during the assembly onto the enclosure. DON'T fully tighten the M5x16 bolts on the handles



SIDE PANELS

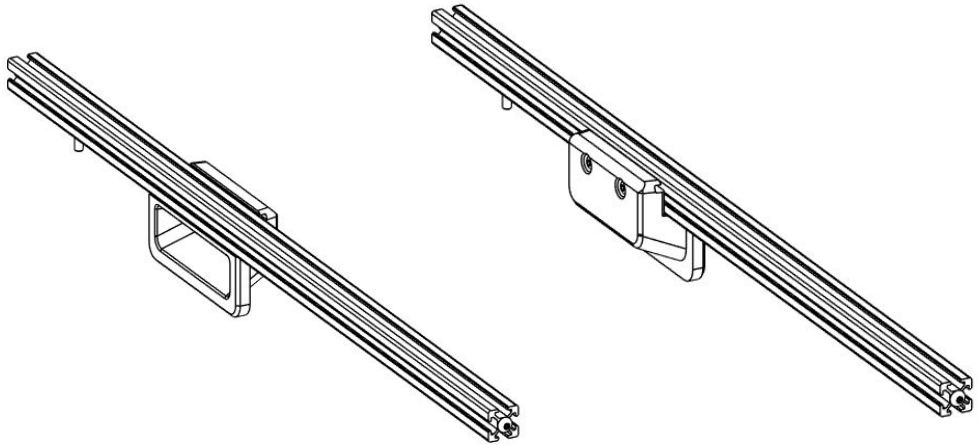


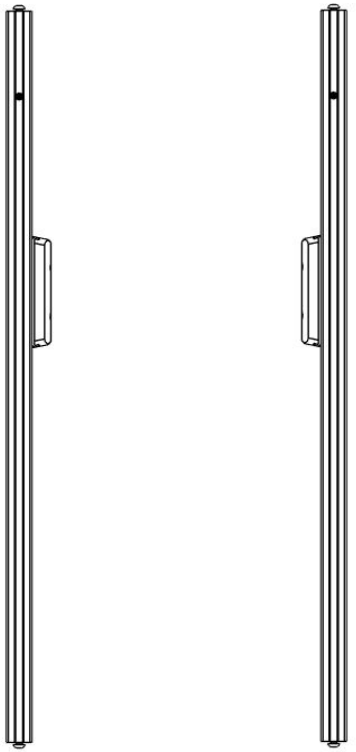
For now try to place it near the hole on the extrusion, we will move it into the final position later

This step is fundamental. You need to insert an M5x16 BHCS bolt inside the slot of the extrusion. This will be used later for a blind joint.

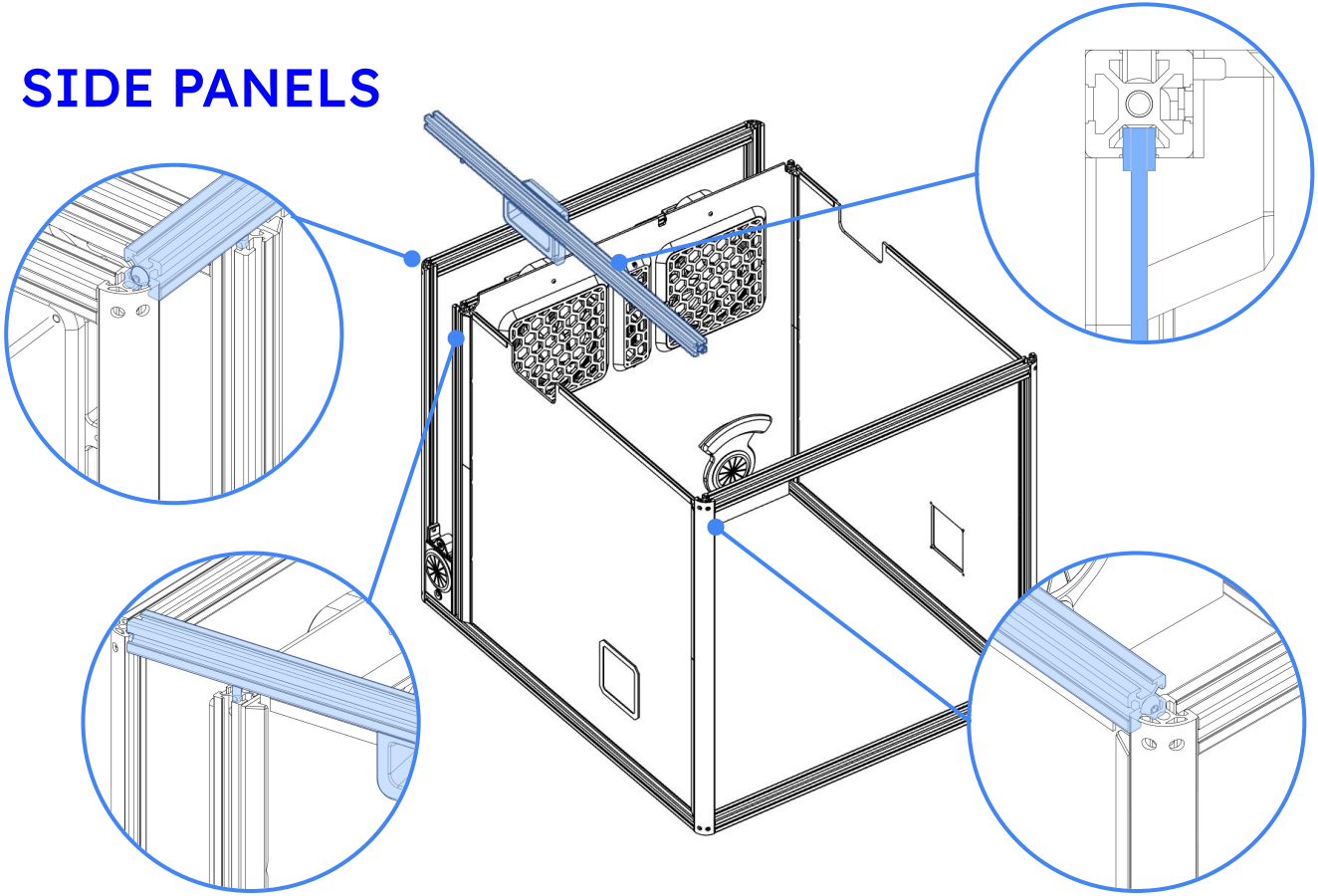
SIDE PANELS

Repeat the same steps as before but with the remaining A extrusion, the handle and the M5x16 bolt. Remember that this time you should mirror what we did before, so just install the handle on the opposite side of the extrusion as shown. In the end you should have two extrusions that look just like these





SIDE PANELS

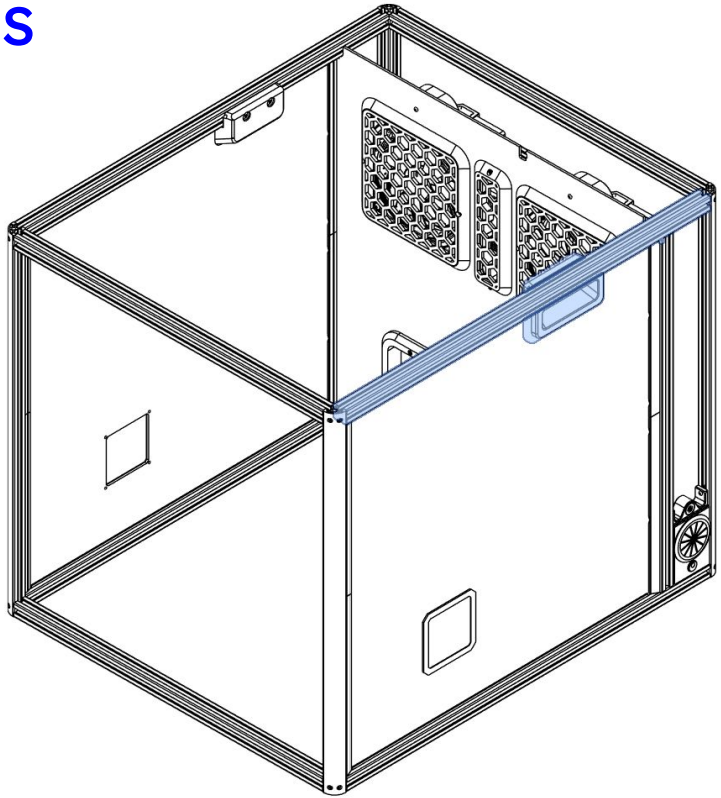


In this step pay attention to 3 things:

1. Make sure on both ends of the extrusion the M5x16 Bolt enters into the slot of the extrusion
2. Make sure the M5x16 bolt that is underneath the A extrusion enters into the threads of the vertical extrusion as shown. (You should tighten this bolt with an allen key until the two extrusions are flush)
3. Make sure that the side panel enters into the extrusion guide as shown

After having checked and done these things you just need to tighten the M5x16 bolts on each end of the extrusion.

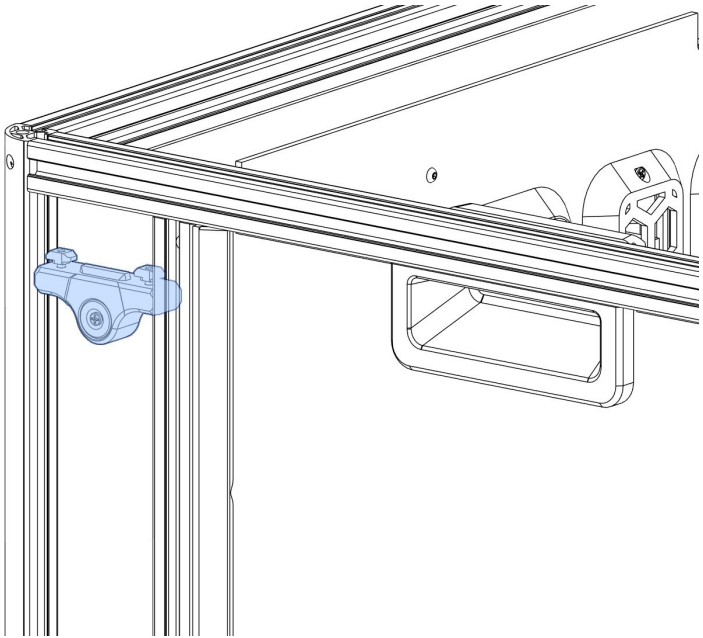
SIDE PANELS

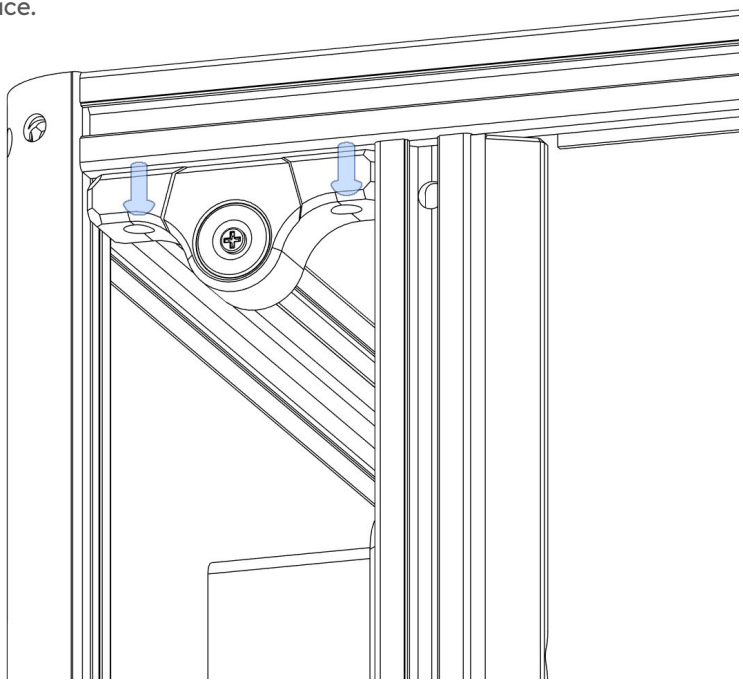


Repeat the previous step for the opposite side

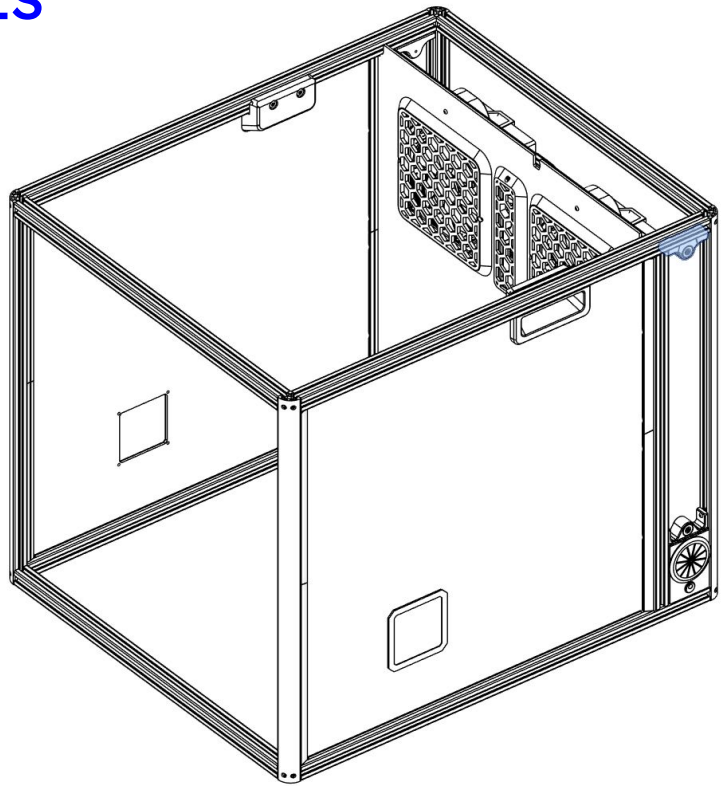
SIDE PANELS

Tighten the M3x8 bolts so that the magnetic side panel attachment point is fixed in place.





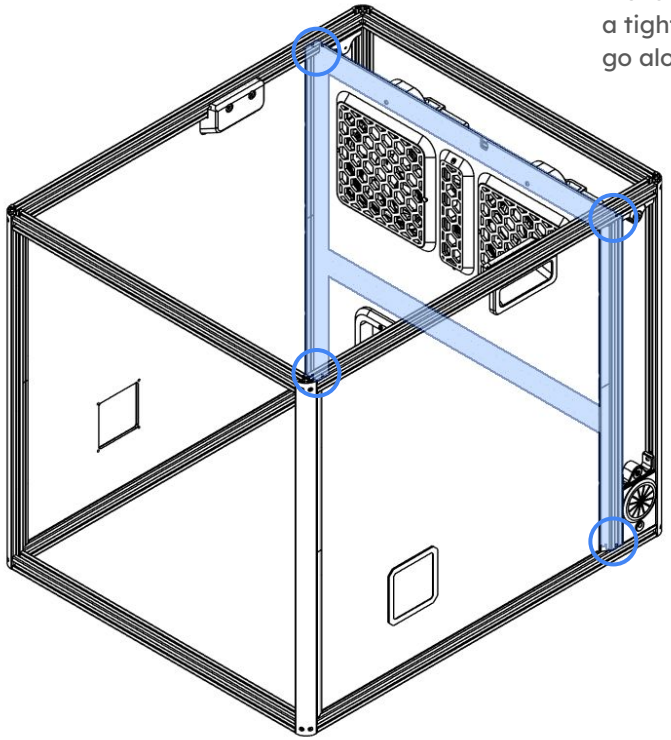
SIDE PANELS

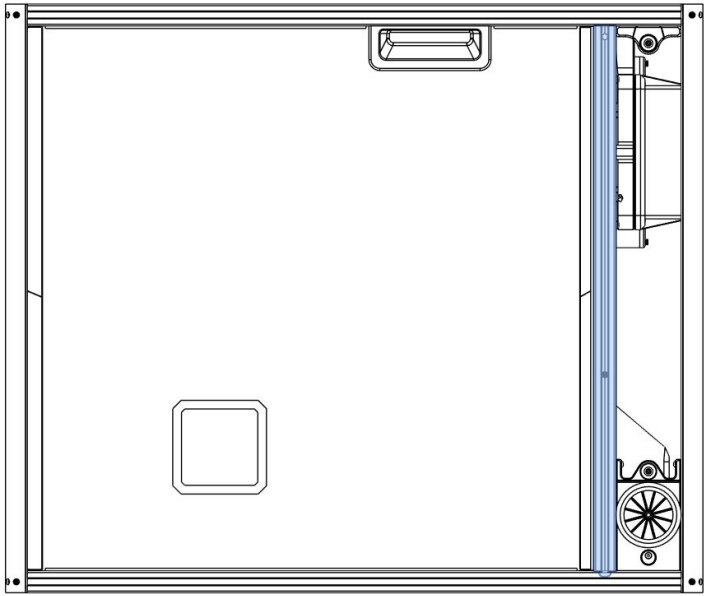


Repeat the previous step for the opposite side

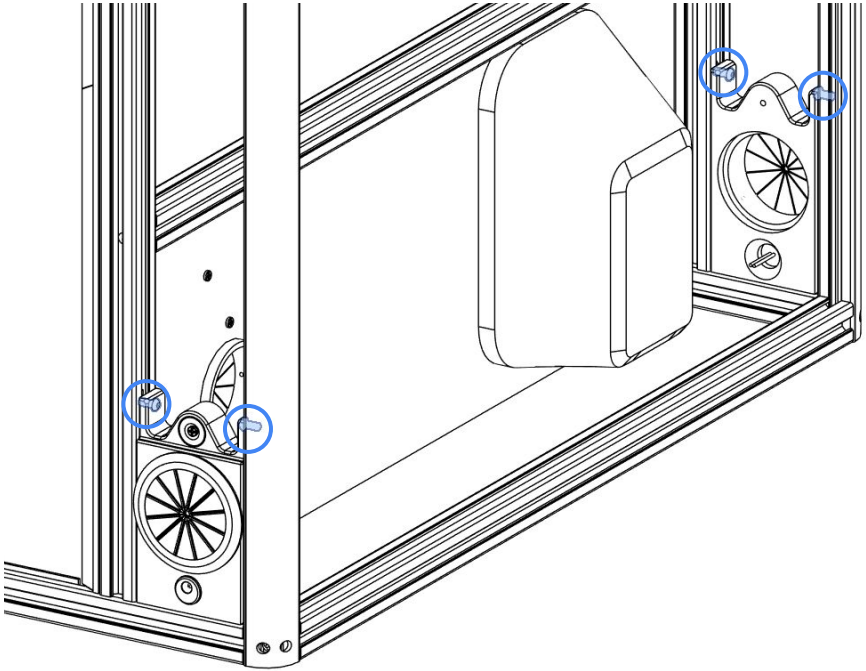
SIDE PANELS

Now that everything for the side panels is assembled I would recommend to try and move the back assembly towards the front of the enclosure to make the panels have a tighter fit. Screw in the back assembly with the 4 screws (2 top , 2 bottom) as you go along.





SIDE PANELS



Now also tighten fully these 4 screws.

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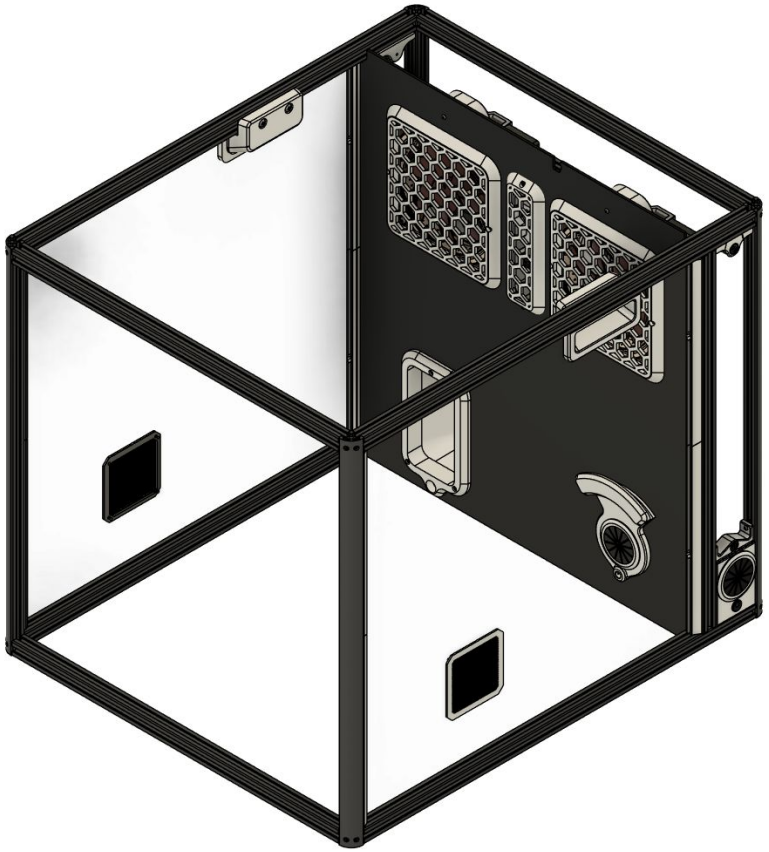
Divider between sections

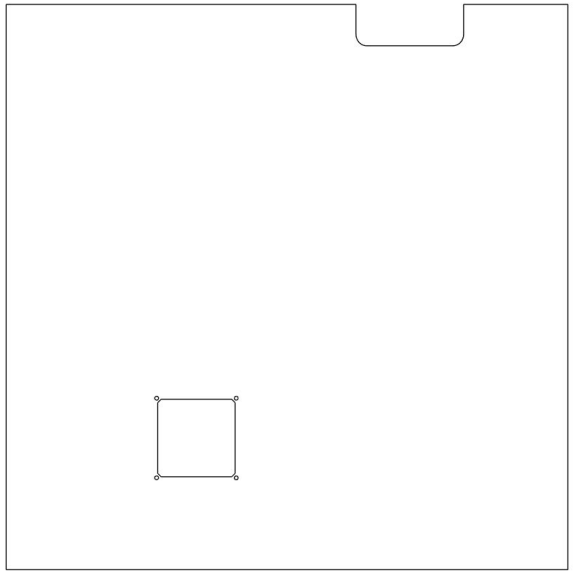
FRONT PANELS

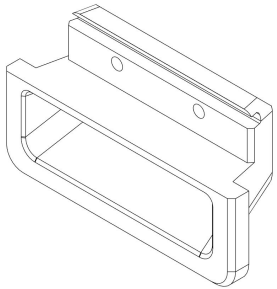
This step is where you assemble what you want to have on your enclosure. In the manual i will cover all of the possible accessories for now, but if there is something that you don’t want to install you can just print the corresponding hole cover.



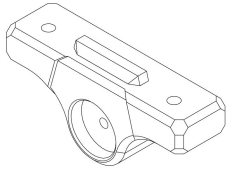
COMPONENTS

Side Panel



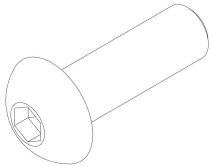


2 - Handles

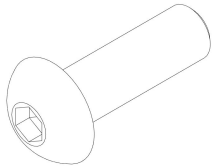


2 - Magnetic electronic side panels attachment points

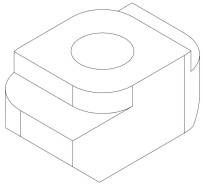
COMPONENTS



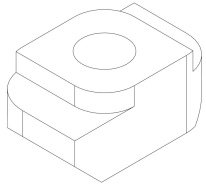
3 - M5x16 BHCS



2 - M3x10 BHCS



2 - M5 T-Nuts

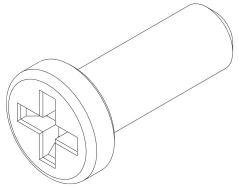


2 - M3 T-nuts

COMPONENTS

2 - 15mm Circular magnets

1 - 10x40mm Magnet



15- M3x8 Self tapping screw

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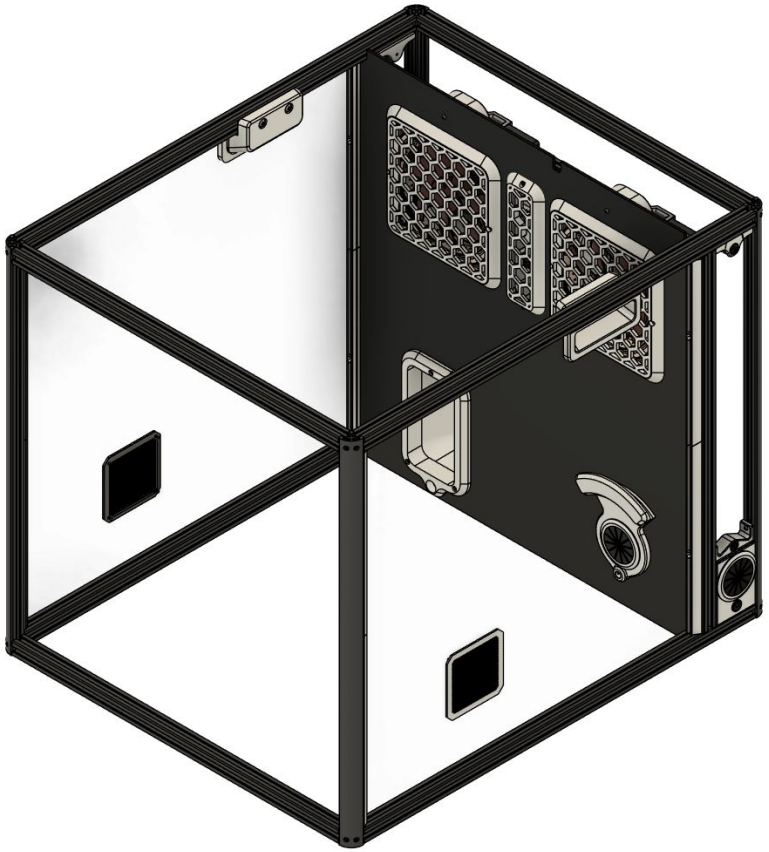
TOP PANEL

This step is where you assemble what you want to have on your enclosure. In the manual i will cover all of the possible accessories for now, but if there is something that you don’t want to install you can just print the corresponding hole cover.



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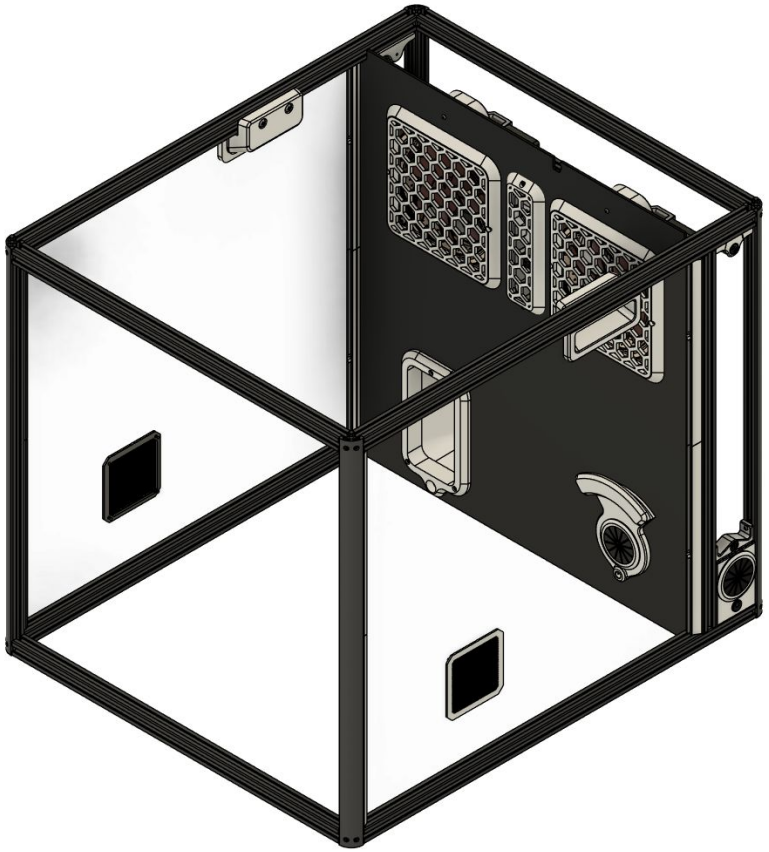
Divider between sections

ELECTRONICS

This step is where you assemble what you want to have on your enclosure. In the manual i will cover all of the possible accessories for now, but if there is something that you don’t want to install you can just print the corresponding hole cover.



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Divider between sections

STARTUP

This step is where you assemble what you want to have on your enclosure. In the manual i will cover all of the possible accessories for now, but if there is something that you don’t want to install you can just print the corresponding hole cover.